### ANNA UNIVERSITY:: CHENNAI 600 025 AFFILIATED INSTITUTIONS M.TECH POLYMER SCIENCE AND ENGINEERING REGULATIONS – 2017 CHOICE BASED CREDIT SYSTEM

### PROGRAMME EDUCATIONAL OBJECTIVES (PEOs)

- PEO1: Graduates will be technically adept in Polymer Science & Engineering and acquire up-to-date knowledge and skills for professional success.
- PEO2: Graduates will exhibit appropriate interpersonal skills as demonstrated by effectively working on teams and effectively communicating in the workplace.
- PEO3: Graduates will exhibit a professional work ethic including an interest in personal and professional growth.
- > PEO4: Graduates will be aware of how their professional role will impact the global community.

### PROGRAMME OUTCOMES (PO)

A graduate of this major should be able to:

- a. **Engineering Knowledge**: Select and apply the knowledge, techniques, skills, and modern tools of polymer Science and engineering to broadly defined polymer engineering activities.
- b. **Problem Analysis**: Select and apply knowledge of mathematics, science, engineering, and technology to polymer science and engineering problems that require the application of principles and applied procedures or methodologies.
- c. **Design/development of solutions**: conduct standard tests and measurements; conduct, analyze, and interpret experiments; and apply experimental results to improve processes.
- d. **Conduct investigations of complex Problems**: design systems, components, or processes for broadly defined polymer science and engineering problems.
- e. **Modern Tool Usage**: select and apply appropriate techniques, resources and modern polymer science and engineering tools
- f. **The Engineer and Society**: understand the need for and engage in self-directed continuing professional development.
- g. **Environment and Sustainability:** understand the impact of polymer science and engineering solutions in a societal and global context
- h. **Ethics:** demonstrate an understanding of and a commitment to professional and ethical responsibilities, including a respect for diversity
- i. Individual and team work: function effectively as a member or leader on a technical team.
- j. **Communication:** communicate effectively regarding broadly defined polymer science and engineering activities..
- k. **Project Management and Finance**: Demonstrate knowledge and understanding of engineering and management principles and apply these to polymer engineering work
- I. Life-long learning: exhibit a commitment to quality, timeliness, and continuous improvement.

### PROGRAMME SPECIFIC OUTCOMES (PSO)

- m. **Research:** To apply basic principles of polymer science and engineering in various interdiscipline fields to engage various levels of research activity
- n. **Placement and Entrepreneur:** Learn future technologies through acquired foundation skills and knowledge and employ them in industry and business environments

PEO	а	b	с	d	е	f	g	h	i	j	k	I	m	n
PEO 1	1	1		1			1			1		1	1	1
PEO 2			1		1				1		1		1	1
PEO 3								1		1	1	1	1	1
PEO 4						1	1		1	1	1		~	1

### **PEO/PO MAPPING**

### SEMESTER COURSE WISE PO MAPPING

Ye	Se	Course Title	a	b	с	d	e	f	g	h	i	j	k	I	m	n
ai		Polymor Chomistry	1	1	1	<ul> <li>✓</li> </ul>	1					1	1	✓	1	1
		Polymer Processing Technology	~	~	~	~	~					~	~	1	1	1
		Thermoplastic Materials	1	1								1	1	1	1	1
		Polymer Additives and Compounding	1	1			1				1	1	1	1	1	1
		Polymer Science Laboratory	1	1	1	1	1		1		1	1	1	1	1	1
		Polymer Processing Laboratory	1	1	1	1	1		1		1	1	1	1	1	1
I		Characterization and Testing of Polymers	~	~		~	~				~	~	~	~	~	~
		Polymer Composites	1	1	1	1	1					1	1	1	1	1
		Polymer Products and Mould and Die Design			1	1	1					1	1	1	1	1
	П	Rubber Technology	1	1	1	1	1					1	1	1	1	1
		Polymers in Engineering	1	1					1			1	1	1	1	1
		Polymer Testing Laboratory	~	~	1	1	~		~		~	~	~	1	1	1
		Seminar	1		1		1				1	1	1	1	1	1
Ш	III	Project Work (Phase-I)	1	~	1	~	1	1	1	~	~	1	1	1	1	1
	IV	Project Work (Phase-II)	1	~	1	~	1	1	~	~	~	1	1	1	1	1

## PROFESSIONAL ELECTIVES (PE) MAPPING

Course Title	а	b	С	d	е	f	g	h	i	j	k	I	m	n
Adhesive Science and Technology	1	1	1	1	1				1	1	1	1	<ul> <li>Image: A second s</li></ul>	1
Bio Polymers and Biodegradable Polymers	1	1	1	1	1					1	1	1	1	1
Computer Aided Design			1	~	1	1				1	1	1	✓	1
Conducting Polymers	1	1	1	1	1					1	1	1	1	1
Specialty Polymers	1	1					~			1	1	1	1	1
Polymers for Packaging Applications	1		~	~	~	~				1	1	1	1	1
Industrial Management	1		1	1	1	1				1	1	1	1	1
Polymer Recycling	1		1	1	1	1				1	1	1	1	1
Process Instrumentation	1	1	L	1	1				1	1	1	1	1	1
Reaction Engineering	1	1	1	1	1					1	1	1	1	1
Synthetic Fibers	1		1	1	1	1				1	1	1	1	1
Total Quality Management	1		1	1	1	1				1	1	1	1	1
Polymer Blends and Alloys	1	1					1			1	1	1	1	1
Polymer Nanocomposites	1	1	1	1	1					1	1	1	1	1
Mould Engineering	1		1	1	1	1				1	1	1	1	1
Thermoplastic Elastomers	1	1	1	1	1					1	1	1	1	1
Intellectual Property Rights and Copyright Laws	1	~	~	~	~					~	~	1	~	1

### ANNA UNIVERSITY:: CHENNAI 600 025 AFFILIATED INSTITUTIONS M.TECH. POLYMER SCIENCE & ENGINEERING REGULATIONS – 2017 CHOICE BASED CREDIT SYSTEM I TO IV SEMESTERS CURRICULUM AND SYLLABUS

### SEMESTER-I

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
THEOF	RY							
1	PO5101	Polymer Chemistry	PC	3	3	0	0	3
2	PO5102	Polymer Processing Technology	PC	3	3	0	0	3
3	PO5103	Thermoplastic Materials	PC	3	3	0	0	3
4	PO5104	Polymer Additives and Compounding	PC	3	3	0	0	3
5		Professional Elective I	PE	3	3	0	0	3
6		Professional Elective II	PE	3	3	0	0	3
PRACT	TICALS							
7	PO5111	Polymer Science Laboratory	PC	4	0	0	4	2
8	PO5112	Polymer Processing Laboratory	PC	4	0	0	4	2
			TOTAL	26	18	0	8	22

### **SEMESTER-II**

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	Т	Ρ	С
THEOF	RY		I				1	
1	PO5201	Characterization and Testing of	PC	3	3	0	0	3
		Polymers						
2	PO5202	Polymer Composites	PC	3	3	0	0	3
3	PO5203	Polymer Products and Mould and Die	PC	3	3	0	0	3
Ű	. 00200	Design	. 0	)	•	•	Ũ	0
4	PO5204	Rubber Technology	PC	3	3	0	0	3
5	PO5205	Polymers in Engineering	PC	3	3	0	0	3
6		Professional Elective III	PE	3	3	0	0	3
PRACT	<b>ICALS</b>							
7	PO5211	Polymer Testing Laboratory	PC	4	0	0	4	2
8	PO5212	Seminar	EEC	2	0	0	2	1
			TOTAL	24	18	0	6	21

### SEMESTER-III

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
THEOF	۲Y							
1		Professional Elective IV	PE	3	3	0	0	3
2		Professional Elective V	PE	3	3	0	0	3
3		Professional Elective VI	PE	3	3	0	0	3
PRAC	<b>FICALS</b>							
4	PO5311	Project Work (Phase I)	EEC	12	0	0	12	6
			TOTAL	21	9	0	12	15

### SEMESTER-IV

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
1	PO5411	Project Work (Phase II)	EEC	24	0	0	24	12
			TOTAL	24	0	0	24	12

### **TOTAL CREDITS: 70**

### PROFESSIONAL ELECTIVES (PE)

### SEMESTER-I, PROFESSIONAL ELECTIVE – I

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	Т	Ρ	С
1.	PO5001	Polymers for Packaging Applications	PE	3	3	0	0	3
2.	PO5002	Speciality Polymers	PE	3	3	0	0	3
3.	PO5003	Computer Aided Design	PE	3	3	0	0	3

### SEMESTER-I, PROFESSIONAL ELECTIVE - II

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	Т	Ρ	С
1.	PO5004	Process Instrumentation	PE	3	3	0	0	3
2.	PO5005	Adhesive Science and Technology	PE	3	3	0	0	3
3.	PO5091	Research Methodology	PE	3	3	0	0	3

### SEMESTER-II, PROFESSIONAL ELECTIVE - III

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
1.	PO5006	Synthetic Fibers	PE	3	3	0	0	3
2.	PO5007	Bio Polymers and Biodegradable Polymers	PE	3	3	0	0	3
3.	PO5008	Conducting Polymers	PE	3	3	0	0	3

### SEMESTER-III, PROFESSIONAL ELECTIVE – IV

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Р	С
1.	PO5071	Thermoplastic Elastomers	PE	3	3	0	0	3
2.	PO5072	Polymer Nanocomposites	PE	3	3	0	0	3
3.	PO5009	Polymer Blends and Alloys	PE	3	3	0	0	3

### SEMESTER-III, PROFESSIONAL ELECTIVE – V

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
1.	PO5010	Reaction Engineering	PE	3	3	0	0	3
2.	PO5011	Industrial Management	PE	3	3	0	0	3
3.	PA5071	Polymer Recycling	PE	3	3	0	0	3

### SEMESTER-III, PROFESSIONAL ELECTIVE –VI

S.No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Р	С
1.	PA5072	Total Quality Management	PE	3	3	0	0	3
2.	PO5012	Mould Engineering	PE	3	3	0	0	3
3.	PO5073	Intellectual Property Rights and Copyright Laws	PE	3	3	0	0	3

### Professional Core (PC)

S.	COURSE		CATE	CONTACT		т	Р	C
No	CODE		GORY	PERIODS	-		F	C
THE	DRY							
1.	PO5101	Polymer Chemistry	PC	3	3	0	0	3
2.	PO5111	Polymer Science Laboratory	PC	4	0	0	4	2
3.	PO5102	Polymer Processing Technology	PC	3	3	0	0	3
4.	PO5103	Thermoplastic Materials	PC	3	3	0	0	3
5.	PO5104	Polymer Additives and Compounding	PC	3	3	0	0	3
6.	PO5112	Polymer Processing Laboratory	PC	4	0	0	4	2
7.	PO5201	Characterization and Testing of	PC	2	0	0	0	2
	F03201	Polymers	FC	5	3	0	0	3
8.	PO5202	Polymer Composites	PC	3	3	0	0	3
9.	PO5203	Polymer Products and Mould & Die	PC	3	S	0	0	3
	F 03203	Design	FC	5	5	0	0	5
10.	PO5204	Rubber Technology	PC	3	3	0	0	3
11.	PO5205	Polymers in Engineering	PC	3	3	0	0	3
12.	PO5211	Polymer Testing Laboratory	PC	4	0	0	4	2

### Employability Enhancement Courses (EEC)

S. No	COURSE CODE	COURSE TITLE	CATE GORY	CONTACT PERIODS	L	т	Ρ	С
THEC	DRY							
1.	PO5212	Seminar	EEC	2	0	0	2	1
2.	PO5311	Project Work (Phase I)	EEC	12	0	0	12	6
3.	PO5411	Project Work (Phase II)	EEC	24	0	0	24	12

### PO5101

### POLYMER CHEMISTRY

### OBJECTIVE

- To make the student to acquire knowledge in fundamentals of polymers, bio and inorganic polymers.
- To impart knowledge in chain polymerization, Step growth polymerizations and copolymerization.
- To provide exposure to the students about Molecular weight, solubility and fractionation of polymers.

### UNIT I FUNDAMENTALS OF POLYMERS

Basics – polymer classifications based on- occurrence, types, process, structure and end uses. Polymer microstructure-chemical and geometrical structure - ladder, star and telechelic polymers – interpenetrating networks –tacticity –Polymers- crystalline-amorphous nature- crystallization.- crystallizability-effect on properties.

### UNIT II BIO AND INORGANIC POLYMERS

Naturally occurring polymers – starch, proteins, cellulose – Derivatives of cellulose polymers – rayon, cellophane, cellulose acetate, butyrate and nitrate – ethyl cellulose – carboxymethyl cellulose- preparation, properties- application organo metallic polymers - co-ordination polymers - polyamides- Inorganic polymers - phosphorous and nitrogen containing polymers, – silicones - hybrid polymers.

### UNIT III CHAIN POLYMERIZATION

Kinetics and mechanism of free radical, cationic, anionic and coordination polymerization –Ziegler Natta catalysts-monometallic mechanism- stereo regular polymerization – chain transfer reaction and constant – living polymers – Alfin catalysts – iniferters - new polymerization concepts and techniques like RAFT, click polymerization, green polymerization concepts

### UNIT IV STEP GROWTH POLYMERIZATIONS AND COPOLYMERIZATION

Polycondensation polymerization – copolymerization- kinetics – copolymer equation – composition of copolymers by NMR – monomer reactivity ratios and their significance – polymerization reactions- mathematical, electrochemical, GTP and ring opening.

### UNIT V MOLECULAR WEIGHT, SOLUBILITY OF POLYMERS

Number, weight and viscosity average molecular weights – polydispersity - molecular weight distribution – determination of molecular weight by GPC and viscometry – polymer dissolution - thermodynamics of polymer dissolution - solubility parameter.

### **TOTAL : 45 PERIODS**

### OUTCOME

- Will be aware of preparation and properties of polymers as related to the arrangement of chains in them.
- Will understand the utility of bio and inorganic polymers
- Will appreciate the complexities arising out of polydispersity in polymers

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### REFERENCES

- 1. F.W. Billmeyer, Text Book of Polymer Science, 3rd edition, John Wiley and sons, New York, 2002.
- 2. Gorge Odeon Principles of Polymerization, 4th edition, McGraw Hill Book Company, New York 2004.
- 3. M.S.Bhatnagar, "A Text Book of Polymers (Chemistry and Technology of Polymers), Vol I, II & III, 1stEdn.,S.Chand and Company, New Delhi, 2007
- 4. PremamoyGhosh," Polymer Science and Technology, 2ndedition,McGraw-Hill Publishing
- 5. R.J. Young, Introduction to Polymers, Chapman and Hall Ltd., London, 1999.

# PO5102 POLYMER PROCESSING TECHNOLOGY L T P C 3 0 0 3

### OBJECTIVE

- To impart knowledge on mixing devices, extrusion moulding.
- To know the importance of Injection moulding and special moulding techniques.
- To understand the basic concepts in mould design

### UNIT I MIXING DEVICES

Additives and Mixing process, different types of mixing devices - twin drum tumblers, ribbon blenders, Z-blade Mixer, high speed mixer, ball mill, two roll mill, Banbury mixer, internal mixing and screw mixing – twin screw compounding machines-differences between mixing conditions for rubbers and plastics

### UNIT II CALENDERING AND EXTRUSION

Processing methods based on extruder (granule production, profile production, film blowing, blow moulding, extrusion stretch blow moulding) – extrusion coating process (sheet coating and wire covering).-rubber extrusion-hot feed and cold feed extrusion of rubber-calendaring of rubber compounds and PVC pastes -equipment and processes

### UNIT III INJECTION MOULDING

Injection moulding machines and its components - moulds, multi cavity moulds, mould clamping devices, mould clamping force, injection blow moulding, reaction injection moulding.

### UNIT IV OTHER MOULDING TECHNIQUES

Thermoforming – vacuum forming, Pressure forming and matched mould forming – Rotation moulding - Compression moulding- Transfer moulding

### UNIT V BASIC CONCEPTS IN MOULD DESIGN

Types of moulds – Feed system -ejector system – ejection techniques – mould cooling – CAD / CAM applications

### TOTAL: 45 PERIODS

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### OUTCOME

- Will be aware of different mixing devices and extrusionOof rubbers and plastics.
- Will be able to methodically discuss injection and other moulding techniques. •
- Will understand the basic concepts in mould design

### REFERENCES

- 1. Crawford R.J. Plastics Engineering, Butterworth Heinemann, <sup>3rd</sup> Edition, 2005.
- 2. D.H. Morton-Jones, Polymer Processing, Springer verlaggmbh (2014)
- 3. Fried helm Hansen, Plastics Extrusion Technology, 2<sup>nd</sup> Edition, Hanser Publishers, 1997.
- 4. Peter Powell, A. Jan IngenHouz, Engineering with Polymers, Stanley Thomas Publishers Ltd., 2nd Edn. 1998.
- 5. Richard G.Griskey, Polymer Process Engineering, Chapman and Hall, 1995.
- 6. Tim A. Osswald Georg Menges "Material Science of Polymers for Engineers", Hanser Publications, 2012.

PO5103	THERMOPLASTIC MATERIALS	Γ.	Т	Ρ	С
		3	0	0	3

### **OBJECTIVE:**

To enable the students to understand the methods of preparation, properties and • applications of thermoplastic materials covering i) commodity plastics ii) engineering plastics and high performance plastics.

### UNIT I

Preparation, - Properties and applications of polyethylene - LDPE - LLDPE- HDPE, - Crosslinked polyethylene - Chlorinated polyethylene - Polypropylene - Homopolymers - Copolymers.

### **UNIT II**

Preparation, - Properties and applications of poly(vinyl chloride)- Poly (vinylidene chloride)-Poly(vinyl alcohol) - Poly(vinyl acetate)- Chlorinated poly(vinyl chloride)- Plastisols, Poly vinylpyrrolidiene,Polystyrene, HIPS, EPS.

### UNIT III

Preparation - properties and applications of Acrylates - Poly (methyl methacrylate)-Polyacrylonitrile. Polyethylene terephthalate - Polybutylene terephthalate - Polyacetals and copolymers - Polycarbonates.

### **UNIT IV**

Preparation, - Properties and applications of Fluoro polymers - Polytetrafluoroethylene, Polychlorofluoroethylene, Thermoplastic polyurethanes, poly {-caprolactone and copolymers.

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### UNIT V

Preparation, properties and applications of High performance Thermoplastic materials PPS, PO, Polysulphone, Polyether Sulphone, PEEK, Polyimide.

### **TOTAL : 45 PERIODS**

### OUTCOMES:

Upon completing this course, the students

- Will be familiar with manufacturing process of plastic raw polymers-especially commodity and engineering plastics
- Will acquire skills in selecting polymeric materials for specific applications
- Will have basic knowledge about high performance thermoplastics

### **REFERENCES:**

- 1. J.A.Brydson, "Plastics Materials", Butterworth- Heinemann Oxford, 6th Ed., 1995.
- 2. Feldman.D and Barbalata.A, "Synthetic Polymers", Chapman Hall, 1996.

# PO5104 POLYMER ADDITIVES AND COMPOUNDING L T P C 3003

### OBJECTIVES

- To enable students know about various additives like Lubricants, Fillers, Fibres, flame retardants, colorants anti oxidants, UV-stabilizers, plasticizers, anti blocking agents, Nucleating agents, Flow promoters, Anti static agents etc.
- To make them understand the functions of each of these additives, technical requirements, types & mechanism, and their effective evaluation are dealt with in this subject.
- To enable them select suitable plastics material compounding and mixing techniques like two roll milling, internal blender, single / twin screw extruder, etc.

### UNIT I INTRODUCTION TO ADDITIVES

Introduction-Technological Requirements-Classification-Chemistry and Mechanism- Selection Criteria-General effect on Properties-Evaluation and functions of additives - Antioxidants-Stabilizers (Heat & UV)-carbon black-its types, manufacture and characteristics- mechanism of reinforcement of a rubber, non black fillers in rubbers

### UNIT II ADDITIVES

Plasticizers-Fillers and reinforcements - Impact Modifiers-Lubricants – Antistatic agents-Antiblocking agents - processing aids - Blowing agents- Flame Retardants – Masterbatch-Colourants. –Nucleating agents.

### UNIT III ADDITIVES FOR CURING OF RUBBERS

Vulcanisation-its importance and effect on rubber properties-vulcanising agents-accelarators, activators, PVI, non sulphur vulcanisation – vulcanisation techniques other than moulding like autoclave curing, microwave curing

### UNIT IV MECHANISM OF MIXING

mechanism of mixing and dispersion, mixing of solid-solid, liquid-liquid and liquids-solids, dispersive mixing, distributive mixing, mixing entropic measures, mixing indices, scale of segregation and intensity of segregation,

### UNIT V COMPOUNDING TECHNIQUES

Selection of Polymers and Compounding ingredients- Methods of incorporation of additives into Polymer materials, Compounding of PVC, PE and PP, morphology of filler, compatibilizers – mechanism and theory, filler surface modification and interfacial agents,

### TOTAL: 45 PERIODS

### OUTCOMES

At the end of the course, the student should be able to

- Will understand about various additives for rubbers and plastics their needs, their functions and the mechanisms by which they act
- Will understand various compounding techniques used for making different grades of Plastics compounds

### REFERENCES

- 1. R. Gachter and H. Muller, Plastics Additives Hand Book, Hanser Publishers, Munich, 1993.
- 2. John Murphy, The Additives for Plastics Hand Book, Elsevier Advanced Technology, Oxford, 1996.
- 3. Jesse Edenbaum, Plastics Additives and Modifiers Hand Book, Chapman & Hall, London, 1996.
- 4. Ica Manas Zloczower and Zehev Tadmor, Mixing and Compounding of Polymers, Hanser Publications, Munich, 1995.
- 5. Nicholas P. Cheremisionoff, Polymer Mixing and Extrusion Technology, Marcel Dekker Inc. NewYork, 1995.
- 6. J.A.Brydson, Plastics Materials, Butterworth Heinemann, Oxford, 1999.

### PO5111 POLYMER SCIENCE LABORATORY L T P C

### **OBJECTIVES**

- To make the student conversant with polymer synthesis, and appreciate the kinetics of polymerization.
- To enable students understand the methods for determination of molecular weight.
- To make them know the importance of fractionation of polymers.

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### Experiments on synthesis involving polymerization reactions like

- 1)Bulk polymerization
- 2)Emulsion polymerization
- 3)Suspension polymerization
- 4)Solution polymerization
- 5)condensation/interfacial polymerisation
- 6) determination or reactive ratio for copolymerisation of styrene with MMA
- 7)TGA, DSC, IR
- 8)X ray diffraction studies
- 9)molecular weight and its distribution using viscometry, end group analysis, GPC, osmometry
- 10) fractionation of polymers

### TOTAL: 60 PERIODS

### OUTCOME

- Will gain hands on experience on a few polymerization reactions.
- Will be able to methodically discuss the fractionation of polymers.
- Will develop capacity to characterize polymers using IR and thermal analysis.

### REFERENCES

- 1. E.M.McCaffery, Laboratory Preparation for Macromolecular Chemistry, McGraw Hill, Kogakush 1970.
- 2. Edward A. Colloid, J.Bares and F.W. Billmeyer Jr., Experiments in Polymer Science, Wiley Interscience, New York 1973.
- 3. Tim A. Oswald Georg Menges "Material Science of Polymers for Engineers", Hanser Publications, 2012.
- 4. Wayne R.Sorenson and T.W.Campbell, Preparative Methods of Polymer Chemistry 3rd edition, Wiley – Interscience, New York, 2001.

### Equipment needed:

glassware for reactions, GPC, osmometer, Ostwald or Ubbelhode viscometer, DSC,TGA

### PO5112 POLYMER PROCESSING LABORATORY LTPC

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### OBJECTIVE

- To enable students to get hands on experience on the processing of polymers
- To make the students understand the basic concepts of Identification, characterization, flammability and analytical testing of polymers.

### LIST OF EXPERIMENTS

- 1. Preparation of Blow moulded products
- 2. Compression moulding of thermoset resin
- 3. Injection moulding of thermoplastics Hand, semiautomatic and Fully automatic
- 4. Extrusion of thermoplastics
- 5. Compounding of plastics
- 6. Preparation of FRP laminates
- 7. Recycling of plastics Scrap grinder
- 8. Casting of polymer films
- 9. Mixng of rubber compounds
- 10. Compression moulding of rubber compounds
- 11. Preparation of dry rubber products
- (i) Play ball (ii) Hawaii sheet (iii) M. C sheet(iv)Bottle Caps
- 12. Preparation of dispersions for compounding of latex
- 13. Preparation of latex products
- (i) Hand Gloves (ii) Balloon (iii) Rubber band (iv) Elastic Thread
- (Any Eight experiments)

### **TOTAL: 60 PERIODS**

### OUTCOMES

- Will gain practical knowledge in Blow molding, compression molding, Injection molding of Extrusion of polymers
- Will gain knowledge in mixing of plastics and rubbers
- Will gain knowledge in manufacture of a few rubber and plastics products

### Equipment required:

Blow moulding machine, Injection moulding machine, extruder, 2 roll mill, rubber curing presses, latex formers, scrap grinder

### PO5201 CHARACTERIZATION AND TESTING OF POLYMERS LTPC

## 3003

### OBJECTIVE

- To impart knowledge on characterization tests, thermal and electrical properties.
- To enable the student learn about mechanical properties and flammability, optical properties, weathering and analytical tests.
- To provide exposure about testing and standards organizations.

### UNIT I CHARACTERIZATIONTESTS

Basic principle of TGA, DTA, DSC, TMA, XRD, SEM, TEM, IR

### UNIT II THERMAL AND ELECTRICAL PROPERTIES

Heat deflection temperature, Vicat softening temperature, thermal conductivity thermal expansion, brittleness temperature – dielectric strength dielectric constant, dissipation factor, arc resistance, surface and volume resistance.

### UNIT III MECHANICAL PROPERTIES AND FLAMMABILITY

Tensile tests, compressive properties, impact properties, flexural strength, abrasion resistance hardness tests, shear strength –ignition properties, oxygen index

### UNIT IV OPTICAL PROPERTIES AND ANALYTICAL TESTS

Refractive index, haze, gloss, density, water absorption, moisture analysis, sieve analysis, apparent density, melting point

### UNIT V CHEMICAL, WEATHERING PROPERTIES AND TESTING ORGANIZATIONS 9

Weathering properties: Accelerated weathering test - Outdoor weathering test - Chemical properties: Immersion test - Stain resistance test - Solvent stress cracking resistance - Environmental Stress Cracking Resistance (ESCR) - ASTM, ANSI, UL, SPI and SPE.

### TOTAL: 45 PERIODS

### OUTCOME

- Will be aware of characterization tests, thermal and electrical properties.
- Will be able to appreciate optical properties and analytical tests.
- Will get an idea about testing and standards organizations.

### REFERENCES

- 1. A. B. Mathur, I. S. Bharadwaj, Testing and Evaluation of Plastics, Allied Publishers Pvt. Ltd., New Delhi, 2003
- 2. A. Ya. Malkin, A.A. AskaDsky, V.V. Koverica Experimental methods of polymers, Mir Publishers, Moscow, 1998.
- 3. B. Sivasankar, Engineering Chemistry, Tata McGraw-Hill Publishing Company Ltd., New Delhi, 2012
- 4. Iver, Mead and Riley, Hand book of Plastic test methods, Illith Publishers, New York, 1982.
- 5. S. K. Nayak, S. N. Yadav, S. Mohanty, Fundamentals of Plastic Testing, Springer, 2010.
- Vishu Shah, Hand book of Plastics Testing and Failure Analysis, 3<sup>rd</sup> Edition, John-Willey & Sons, New York, 2007.

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POLYMER COMPOSITES

- To impart knowledge of various types of composites and its advantages and needs.
- To make the student understand the various types of fiber materials and its applications for making Composites.
- To understand the knowledge of various resins materials used in processing of composites and the basic destructive and non-destructive testing of composites

### UNIT I INTRODUCTION AND ADDITIVES OF COMPOSITES

Introduction – Advantages, Characteristics, of composites – Classification – particulate, fibrous, laminated, and hybrid composites, Additives for Composites - Catalysts - - Accelerators - Coupling Agents - Fillers - Toughening Agents

### UNIT II MATRIX MATERIALS

Classification -Matrix Resins - Unsaturated Polyester - Vinyl Ester - Epoxy- Phenol Formaldehyde - Urea Formaldehyde - Melamine Formaldehyde Resin - Properties and Applications

### UNIT III REINFORCEMENT MATERIALS

Fibre Reinforcements - Glass – Types - CSM – Surface Mats - Performs - Woven and Non Woven Fabrics - Carbon - Aramid Fibre - Boron Fibres - Natural Fibres – Cellulose

### UNIT IV PROCESSING OF COMPOSITES

DMC, SMC and Prepregs - Hand and Spray Layup - RTM - Bag - Autoclave - Centrifugal and Compression Molding Processes - Filament Winding - Pultrusion Sandwich Construction

### UNIT V TESTING AND APPLICATION OF COMPOSITES

Testing of Composites - Tensile, Impact, Compression and Flexural Strength- Non Destructive testing for Composites - Application of FRP Products

### TOTAL: 45 PERIODS

### OUTCOME

- Will be conversant with knowledge of various types of composites and its advantages and needs.
- Will be able to know various types of fibers and matrix materials and their applications in making composite products.
- Will understand the knowledge of various processing operations for composites and the basic destructive and non-destructive testing of composites

### REFERENCES

- 1. BorZ.Jang, Advanced Polymer composites, ASM International, USA, 1994.
- 2. Donald F. Adams, Leif Carlsson A Carlsson, R. Byron Pipes Experimental Characterization of advanced composite materials, Third Edition, CRC Press, 2002.
- 3. George Lubin, Stanley T. Peters , Handbook of Composites, Chapman & Hall, 1998.

**OBJECTIVES** 

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- 4. M.C.Gupta and A.P.Gupta, Polymer Composites, New Age International Publishers, 2007.
- 5. Mel M. Schwartz, Composite Materials: Processing, fabrication, and applications, Prentice Hall PTR, 1997
- 6. Polymer matrix nanocomposites, processing, manufacturing, and application: An overview,

### PO5203 POLYMER PRODUCTS AND MOLD AND DIE DESIGN L T P C

### OBJECTIVES

- To impart the knowledge on design factor involved in a polymer product manufacture.
- To understand the behavior of polymer product
- To impart the knowledge on design of mold and die for polymer products.

### UNIT I

Introduction to structure and physical properties of polymers, stress - strain behaviour of polymers, effect of fillers on properties of polymers, stress analysis of polymers, structural design of beams, plates and other structural members

### UNIT II

Design procedure for plastic parts- Basic Principles-Shrinkage-Flash lines- suggested Wall thickness-Draft-Tolerance-Moulded holes-threads-radius- moulded hinges-integral hinge-snap fits - product design thumb rules - case studies

### UNIT III

Gear Design materials strength and durability, moulded vs cut plastics gear inspection assembly and operation. Bearings: Self lubricated plastic materials rubber bearing, type of bearings, designers check list. Elastomeric ring seals - basic configurations, design method, design consideration static and dynamic seals.,

### UNIT IV

introduction of Injection Moulds - Methodical Mould Design – Calculation related to-number of Cavities, Clamping force, shot weight, Selection of Injection Moulding Machine, Layout of Cavities in multi-impression Mould, Feed Systems - Design of Runners & gate, Ejection Systems, Cooling Systems, Venting.

### UNIT V

Types of compression moulding process-Determination of number of cavities-design of mould cavity, design of loading chamber-Transfer mould design- Extrusion die design-Construction features of an extruder, solid die-wire and cable die- Pipe die.

### TOTAL: 45 PERIODS

### OUTCOME

By the end of this course, students will be able to

• Demonstrate the ability to design rubber and plastics products

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- Analyze design data for different polymer products
- Understand the principles of mould and die design for plastics products

### REFERENCES

- 1. Edward Miller, "Plastics Products Design Hand Book", Marcel Dekker,
- 2. Laszlo Sors and ImreBalazs, "Design of Plastics Moulds and Dies", Elsevier, Amsterdam Oxford Tokyo NY, 1989.
- 3. P.S.CRACKNELL and R.W DYSON, "Hand Book of Thermoplastics Injection Mould Design", Chapman & Hall, 1993.
- **4.** S.Levy&J.H.Dubois, "Plastic Product Design Engineering Hand Book", Van Nostrand Reinhold Co., New York, 1977.

PO5204	RUBBER TECHNOLOGY	LTPC
		3 0 0 3

### OBJECTIVE

- To acquire knowledge in the Fundamentals of Rubbers and various Rubbery polymers.
- To know about the Processing of Rubber and Manufacture of tyres and Tubes.
- To impart knowledge on rubbers used in Belting, hoses and Footwear.

### UNIT I FUNDAMENTALS OF RUBBER

Criteria for a polymer to behave as a rubber – structure vsTg, chemical, mechanical and electrical properties - ozone attack on rubbers– protection against oxidation - antioxidants – network bound antioxidants, vulcanization – mechanism of sulphur cure-effect of crosslink density on properties – role of accelerators, activators – non–sulphur vulcanization systems.

### UNIT II GENERAL PURPOSE RUBBERS

Preparation, properties and uses of : Natural rubber, SBR, BR, IR

### UNIT III SPECIAL PURPOSE RUBBERS

Heat resistant rubbers –polyisobutylene, butyl and EPDM rubbers –solvent/oil resistant rubbers – nitrile, neoprene and chloroprene rubbers, EMA ,ACM, EVA – hypalon and chlorinated PE – high performance, specialty and modified rubbers – fluorine containing and silicone rubbers, polyurethanes, and thermoplastic elastomers

### UNIT IV MANUFACTURE OF TYRE AND TUBES

Tyres – functions, requirements – basic design reinforcing systems –construction –-testing – Defects and remedial measures - tube manufacture– compounding for tyre and tube.

### UNIT V BELTING, HOSES AND FOOTWEAR

Manufacturing methods of Belting and hoses – conveyor, transmission (V and flat) belting. braided and hand–built hoses, footwear

### TOTAL: 45 PERIODS

### OUTCOME

- Will be aware of preparation and properties of rubbers.
- Will be conversant in manufacture and properties of tyres and Tubes.

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• Will develop capacity to appreciate the properties of rubbers and their product manufacture.

### REFERENCES

- 1. A.K. Bhowmick and H.L.Stephens, Hand Book of Elastomers, Marcel Dekker, New York, 1988.
- 2. B. Kothandaraman, Rubber Materials, Ane Books Pvt. Ltd., New Delhi, 2008.
- 3. C.M.Blow and C.Hepburn, "Rubber Technology and Manufacture", 2<sup>nd</sup> Edn., Butterworths, London, 1982.
- 4. J. A. Brydson, Plastic Materials, Elsevier Publishers Group, 2014
- 5. J.M. Martin, W.K.Smith, Handbook of Rubber Technology, Vol. 1 & 2, CBS Publishers & Distributors, 2004
- 6. M.Morton, Rubber Technology, Van Nostrand Reinhold, 1987.

PO5205	POLYMES IN ENGINEERING	LT PC

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### OBJECTIVE

- To acquire knowledge of polymers meant for electrical, electronics and high temperature applications.
- To impart basic knowledge on polymer blends, alloys and liquid crystals.
- To gain knowledge of polymers in lithography, water treatment and biomedical applications

### UNIT I POLYMERS FOR ELECTRICAL AND ELECTRONICS APPLICATIONS

Engineering plastics – polymers in electrical and electronics industry – electro conducting polymers – polymer batteries – electrets - polymers with piezoelectric, pyroelectric and ferroelectric properties-photo conducting polymers.

### UNIT II POLYMERS FOR HIGH TEMPERATURE APPLICATIONS

Polymers for high temperature resistance– fluoro polymers – aromatic polymers– heterocyclic polymers – polymers as building materials – ultrahigh fibres – aramide – technora – carbon fibres.

### UNIT III POLYMER BLENDS, ALLOYS AND LIQUID CRYSTALS

Polymer blends and alloys. – reinforced plastics – ionic polymers –interpenetrating networks – sequential – simultaneous – full and semi IPN – thermoplastic IPN – liquid crystalline polymers (LCP) – lyotropic and thermotropic liquid crystals – main chain and side chain liquid crystalline polymers–processing of LCP's- applications –ablative plastics.

### UNIT IV POLYMERS IN LITHOGRAPHY AND WATER TREATMENT

Polymers in lithography – photoresist – positive resists – negative resists – solution inhibition resists – image reversal process – Ion exchange resins – polymer membrane – polymer complexes for water treatment.

### UNIT V POLYMERS FOR BIOMEDICAL APPLICATIONS

Polymer for biomedical applications – polymers in dentistry – tissue-adhesives – dialysismembrane – blood oxygenators – bone cement – prostheses – biodegradable sutures – control drug delivery systems.

### TOTAL: 45 PERIODS

### OUTCOME

Student Will be able to

- understand the uses polymers in electrical, electronics and high temperature fields.
- understand polymer blends, alloys and liquid crystals.
- appreciate the application of polymers in a variety of fields like water treatment, stereo lithography and biomedical areas

### REFERENCES

- 1. C.P.Wong, Polymers for Electronic and Photonic Applications, Academic Press, New York, 1993.
- 2. H.F. Mark (Ed), Encyclopedia of Polymer Science and Engineering, Wiley Interscience, New York, 1991
- 3. L.L. Chapoy (Ed), Recent Advances in Liquid Crystalline Polymers, Chapman and Hall, London, 1985.
- 4. ManasChanda, Salil K. Roy, Industrial Polymers, Specialty Polymers, and their Applications, CRC Press, 2008.
- 5. R.W. Dyson, Specialty Polymers, Blackie Academic & Professional, London, (second edition) 1998.
- 6. Robert William Dyson, Specialty Polymers, 2nd ed., Springer Verlag, 2011.

PO5211	POLYMER TESTING LABORATORY	LTPC
FUJZII	FOLIMER TESTING LABORATORT	

### 0042

### OBJECTIVE

- To enable students to know the testing of rubbers and plastics,
- To enable them understand the importance of thermal, electrical and optical properties of the polymeric materials.
- To understand the basic concepts of Identification, characterization, flammability and analytical testing of polymers.

### MECHANICAL PROPERTIES

Mechanical properties -

- 1. Tensile
- 2. Flexural
- 3. compressive
- 4. impact strength

- 5. hardness
- 6. abrasion resistance

### THERMAL PROPERTIES

Thermal properties

- 7 Vicat softening temperature and heat deflection temperature
- 8 brittleness temperature

### **ELECTRICAL PROPERTIES**

- 9 dielectric strength
- 10 Electrical resistance test
- 11 arc resistance.

### **OPTICAL PROPERTIES**

- 12 refractive index
- 13 transmittance, haze, gloss.

### MATERIAL CHARACTERIZATION TESTS

MFI, thermosets – apparent (bulk) density, bulk factor, pourability, specific gravity, gel time and peak exothermic temperature, water absorption.

### TOTAL: 60 PERIODS

Student will be able

OUTCOME

- to practically determine thermal, electrical and optical properties of the polymeric materials.
- to recognize the basics in analytical testing of polymers.

### REFERENCES

 G.C. Ives, J.A. Mead and M.M. Riley, Handbook of Plastics Test Methods, Illith Publishers, London, 1982,

London, 1982, I Haslam H.A. Willis and

- 2. J. Haslam, H.A. Willis and D. Squirrell, Identification and Analysis of Plastics. 2<sup>nd</sup>Edn.,Iliffe Book, Butterworth, London, 1983.
- 3. J.V. Schmitz (Ed) Testing of Polymers, Vol. 1 3, Wiley Interscience, New York, 1968.
- 4. R.P. Brown (Ed), Handbook of Plastics Test Methods, 2<sup>nd</sup> edition, George Godwin, 1988.
- 5. W.E. Brown (Ed), Testing of Polymers, Vol. 4, Wiley –Interscience, New York, 1969.

### Equipment needed:

UTM, impact tester, abrasion resistance testing equipment(Pico or Tager abraders), electrical equipment for supplying high voltages, electrodes etc, prism and other optical equipment for measuring refractive index etc, MFI tester, bulk density tester, specific gravity measuring equipment

### L T P C 0 0 2 1

The seminar power point presentation shall be fundamentals oriented and advanced topics in the appropriate branch of engineering with references of journal papers. Presentation is to be planned for duration of 15 minutes including a question answer session of five minutes. The marks will be awarded based on the presentation of the seminar.

### TOTAL: 30 PERIODS

### PO5311 PROJECT WORK (PHASE I ) L T P C 0 0 12 6

**Project report:** To be prepared in proper format decided by the University. The report may include the aspects of the literature review. Members of a project group shall prepare and submit the report.

A comprehensive oral Viva-voce examination will be conducted to assess the student's, depth of understanding in the specified field of engineering and technology..etc.

An internal and external examiner is appointed by the University for the Conduct of viva voce University examination.

PO5411	PROJECT WORK (PHASE II)	LTPC
		0 0 24 12

**Project report:** To be prepared in proper format decided by the University. The report shall record all aspects of the work. Members of a project group shall prepare and submit the report.

A comprehensive oral Viva-voce examination will be conducted to assess the student's intellectual achievement, depth of understanding in the specified field of engineering and technology etc.

An internal and external examiner is appointed by the University for the Conduct of viva voce University examination

### PO5001 POLYMERS FOR PACKAGING APPLICATIONS LTPC

### 3003

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### OBJECTIVE

• To impart knowledge on packaging materials and applications.

### UNIT I POLYMER PACKAGING MATERIALS

Introduction to Packaging – Functions of packaging – Major packaging materials viz. Polyolefins, Polystyrene, Polyvinylchloride, Polyesters, Polyamides (Nylons), Polycarbonate and Newer materials such as High Nitrile polymers, Polyethylene Naphthalate (PEN), Polyetherimide (PEI) and LCP – Properties and Applications in Packaging.

### UNIT II CONVERSION TECHNOLOGY-I

Extrusion – Blown film, cast film, sheet, multi-layer film and sheet, lamination, stretch and shrink wrap and heat sealing – Injection moulding for manufacturing of packaging products – Blow moulding – Extrusion blow moulding, Injection blow moulding and Stretch blow moulding

### UNIT III CONVERSION TECHNOLOGY-II

Thermoforming – Vacuum forming, Drape forming, Snap-back vacuum forming, Plug assisted vacuum forming, Pressure forming, Matched mould forming, Scrap less thermoforming, Skin pack and blister packs, Thermoform/fill/seal systems (TFFS). Advantages and disadvantages of thermoforming. Printing – Flexographic printing, Rotogravier printing, Pad printing, Hot stamping,

### UNIT IV PERFORMANCE EVALUATION OF PACKAGING PRODUCTS

Mechanical properties – Tensile properties, Impact properties, Tear strength, Burst strength, Co-efficient of friction, Blocking, Orientation and shrinkage. Optical Properties – Clarity, Haze and gloss. Barrier Properties – Oxygen transmission, Water vapour transmission rate – Migration.

### UNIT V ENVIRONMENTAL CONSIDERATION

Plastic waste – Classification, Segregation, Sorting and Waste Management viz. source reduction, reuse/repair, recycling related to packaging films and containers.

### TOTAL: 45 PERIODS

### OUTCOME

- Will be aware of processing methods of polymers used for packaging applications
- Will develop capacity to understand polymers employed in various fields
- Will be able to discuss the application of polymers in packaging field

### REFERENCES

- 1. Gordon L. Robertson, Food Packaging Principles and Practice, Marcel Dekker, Inc., New York 1993.
- 2. John R. Wagner, Jr., Crescent Associates, Inc., Rochester, Multilayer Flexible Packaging. Elsevier 2009
- 3. Louis T. Manzione, Plastic Packaging of Microelectronic Devices, Van NostrandReinhold, New York, 1990.
- 4. S.Ebnesajiod, W.Andrew Plastic films in food packaging, PDL ,2012.

### PO5002

### SPECIALTY POLYMERS

LTPC 3 0 0 3

### OBJECTIVE

- To make the student to acquire knowledge in polymers for special application.
- To provide exposure to the students about advanced polymeric materials.

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### UNIT I LIQUID CRYSTALLINE POLYMERS (LCPS)

Concept of liquid crystalline (LC) phase, liquid crystalline polymers and their classification. theories of liquid crystallinity, characteristics of LC state and LCPs, blends of LCPs, applications of LCPs.

### UNIT II CONDUCTING POLYMERS

Theory of conduction, band theory, requirements for polymer to work as conductor, types of conducting polymers -doping of polymeric systems, Polyaniline, Polyacetylene, Polypyrrole, organometallic polymers – Photo conducting polymers- Polymers with Piezzo, ferro and pyro electric properties.

### UNIT III HEAT RESISTANT POLYMERS

Requirements for heat resistance, determination of heat resistance, synthesis, structure-property relationships, applications of heat resistant polymers like polyamides, polyimides and its derivatives, polyquinolines, polyquinoxalines, Polymers for high temperature resistant-PBT, PBO, PBI, PPS, PPO, PEEK, Fluro polymers

### UNIT IV PHOTOSENSITIVE POLYMERS AND POLYMERS AS COATING ADDITIVES

Photosensitive polymers - synthesis, curing reactions, applications in various fields. Photo resist for semiconductor fabrication. Membranes, their types, methods of casting and their applications. Polymer as coating additives - types, synthesis, requirements for polymer to work as coating additives and applications

### UNIT V POLYMERS IN MISCELLANEOUS SPECIALTY APPLICATIONS

Polymers in agricultural applications: green houses, control release of agricultural chemicals, seed coatings, etc., polymers in construction and building applications, polymer concrete, polymeric materials used in telecommunication and power transmission applications, polymer composites in aerospace

### TOTAL: 45 PERIODS

### OUTCOME

- Student will be aware of preparation and properties of speciality polymers
- Student will be able to methodically discuss application of speciality polymers.
- Student will appreciate the uses of polymers for speciality applications

### REFERENCES

- 1. Faiz Mohammad, Specialty Polymers: Materials and Applications, I.K. International Pvt Ltd, 2008
- 2. H.F.Mark, (Ed)," Encyclopaedia of polymer Science & Engineering". John Wiley & Sons, New York, 1989.
- 3. Johannes Karl Fink, Hand book of Engineering and Specialty Polymers, John Wiley & Sons, Vol.2, 2011
- 4. Manas Chanda, Salil K. Roy, Industrial Polymers, Specialty Polymers, and their Applications, CRC Press, 2008
- 5. ManasChanda, SalilK.Roy," Plastics Technology Hand book ", 2<sup>nd</sup>edition,Marcel Dekker, New York,1993.

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- 6. Matrin.T. Goosey," Plastics for Electronics", Elsevier, Applied Science, 1985.
- 7. Norio Ise, IwaoTabushi, An Introduction to Speciality Polymers, Cambridge University Press, 1983 food applications.
- 8. Robert William Dyson, Speciality Polymers, 2<sup>nd</sup> ed., Springer verlag, 2011

PO5003	COMPUTER AIDED DESIGN	LTPC

### OBJECTIVE

- To impart knowledge on Computer graphics fundamentals and Interactive computer programming.
- To be conversant with Computer animation and Mechanical assembly.
- To introduce Proto typing, process planning and CAD CAM integration.

### UNIT I COMPUTER GRAPHICS FUNDAMENTALS

Graphic primitives – transformations – graphic standards – representation of curves – surface and solid modeling.

### UNIT II INTERACTIVE COMPUTER PROGRAMMING

Requirements of interactive programming – types of interactive programming- objective oriented programming – development of interactive programme in languages like auto LISP etc. – applications.

### UNIT III COMPUTER ANIMATION

Conventional animation – computer animation – animation requirements – animation types – animation techniques – design application

### UNIT IV MECHANICAL ASSEMBLY

Assembly modeling – mating conditions – representation schemes – assembling-sequences – assembly analysis.

### UNIT V PROTOTYPING, PROCESS PLANNING AND CAD CAM INTEGRATION

Basics of prototyping - principles and planning -basics of process planning and CAD CAM integration.

### **TOTAL: 45 PERIODS**

### OUTCOME

- Will be able to appreciate the uses of computers in chemistry.
- Will be able to use computers as a tool in solving industrial problems.

### .REFERENCES

- 1. Donald Hearn and M. Pauline Baker, Computer Graphics, Prentice Hall, Inc. 1997.
- 2. Ibrahim Zeid, CAD / CAM Theory and Practice, McGraw Hill, International Edition, 1998
- 3. Mikell, P. Grooves and Emory W.Zimmers Jr., CAD / CAM Computer Aided Design and Manufacturing, Prentice Hall Inc., 1995.

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### **PROCESS INSTRUMENTATION**

### OBJECTIVES

- To make the student learn about temperature measurement and pressure, level and flow measurement.
- To acquaint the student physical property measurement in and process chemical analyzer.
- To know the importance of Indicating and recording instruments.

### UNIT I **TEMPERATURE MEASUREMENT**

Introduction-Classification of temperature measuring device – thermocouple-Resistance thermometers- thermistor-radiation pyrometry-Total radiation pyrometers - optical pyrometers

### UNIT II PRESSURE, LEVEL AND FLOW MEASUREMENT

Pressure -manometers, bourdan tube -bellow diaphragam, Venturi, Orifice & nozzle meters, Pitot tube, turbine type meters, hot wire anemometer, magnetic flow meters. Level measurement: float level meters & electrical conductivity meters

### UNIT III PHYSICAL PROPERTY MEASUREMENT

Measurement of Density and specific gravity – Measurement of viscosity thermal conductivity measurement-Measurement of viscosity

### UNIT IV PROCESS CHEMICAL ANALYZER

Chromatographic analyzers, infrared analyzers, ultraviolet and visible radiation analyzers mass spectrometers, electro analytical instruments.

### UNIT V INDICATING AND RECORDING INSTRUMENTS

Recorders-recorder requirements, analog and digital recording instruments, ultraviolet recorder, Null type recorder, single point recorder

### OUTCOME

- Student will have a basic understanding of the engineering concepts involved in the • chemical industry.
- Student will Know the importance of in physical property measurement the industrial operations.
- Can associate the reactions that he has already learnt with the actual process in the industry.

### REFERENCES

- 1. A.E. Fribance Industrial Instrumentation Fundamentals, McGraw Hill Co. New York, 1983.
- 2. Eckman, D.P. Industrial Instrumentation, CBS publishers 2004(Reprint).
- 3. Rebert, H. Perry Chemical Engineering Hand Book, 8<sup>th</sup>Edn., McGraw Hill Co., Inc. New York, 2007.
- 4. William Dunn, Fundamentals of Industrial Instrumentation and Process Control, cGraw Hill Professional, 2005

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**TOTAL: 45 PERIODS** 

## 1. A.V. Pocius, Adhesion and Adhesives Technology, Hanser, 2002

- 2. D.M. Brewis and D. Briggs, Industrial adhesion problems, Wiley-Interscience Publication, New Y ork, 1985.
- 3. I Skeist, 3rd Edition, Handbook of Adhesives, Van Nostrand Reinhold, New York, 1990
- 4. J. Kinloch, Adhesion and Adhesive Science and Technology, Springer, 1987.
- 5. P. Ghosh, Adhesives and Coatings Technology, Tata-McGraw-Hill Publishing Company Limited, New Delhi, 2008.
- 6. W. A. Lees, Adhesives in engineering design, Springer Verlag, Berlin, 1984.

• To bring a sound knowledge of theoretical and technological aspects of mechanism and characterization of adhesives.

ADHESIVE SCIENCE AND TECHNOLOGY

• To understand the various types of Adhesives employed in Industries. To acquire knowledge of Applications of adhesives in various fields.

#### UNIT I ADHESION MECHANISMS

Definition and mechanisms of adhesion- mechanical interlocking - inter-diffusion theories adsorption and surface reaction. Surface topography, surface features and forces, wetting and setting, influence of constitution on adhesion – interfacial bonding – coupling agents.

### UNIT II CHARACTERIZATION OF ADHESIVES

Principle of fracture mechanics, peel, lap sheen and butt tensile tests. Pull out of an extendable fibre, various testing and evaluation of adhesives, energy dissipation - plasticity - strength of elastomers.

#### UNIT III **INDUSTRIAL ADHESIVES**

Inorganic adhesives. Principle of compounding - role of resins - fillers - antioxidants - accelerator systems.

#### UNIT IV SYNTHETIC ADHESIVE TYPES

Synthetic adhesives -phenolic resin, epoxy, polysulphide, polyurethane, polyvinyl alcohol, acrylics, high temperature silicone adhesives. Water based- hot -melt adhesives - anaerobic adhesives.

### UNIT V **APPLICATIONS OF ADHESIVES**

Adhesives for building construction, medical use, automobile industry bonded and coated abrasives - fabrics, bonding technology for textile, metal, plastics, wood, paper and glass.

## OUTCOME

- Will be able to attain the basic knowledge of adhesives. •
- Will be able to comprehend the utility of adhesives in industry.
- Will develop capacity to apply adhesives in various fields.

### REFERENCES

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**TOTAL: 45 PERIODS** 

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### PO5005

OBJECTIVE

**RESEARCH METHODOLOGY** 

### OBJECTIVES

- To gain insights into how scientific research is conducted.
- To help in critical review of literature and assessing the research trends, quality and extension potential of research and equip students to undertake research.
- To learn and understand the basic statistics involved in data presentation.
- To identify the influencing factor or determinants of research parameters.
- To test the significance, validity and reliability of the research results.
- To help in documentation of research results.

### UNIT I INTRODUCTION TO RESEARCH METHODS

Philosophy of Science, Evolutionary Epistemology, Scientific Methods, Hypotheses Generation and Evaluation, Code of Research Ethics, Definition and Objectives of Research, Various Steps in Scientific Research, Types of Research; Research Purposes - Research Design - Survey Research - Case Study Research.

### UNIT II DATA COLLECTION AND SAMPLING DESIGN

Sources of Data: Primary Data, Secondary Data; Procedure Questionnaire- Survey and Experiments – Design of Survey and Experiments - Sampling Merits and Demerits - Control Observations - Procedures – Sampling Errors.

### UNIT III STATISTICAL MODELING AND ANALYSIS, TIME SERIES ANALYSIS 9

Probability Distributions, Fundamentals of Statistical Analysis and Inference, Multivariate methods, Concepts of Correlation and Regression, Fundamentals of Time Series Analysis and Spectral Analysis, Error Analysis, Applications of Spectral Analysis.

### UNIT IV POLYMER RESEARCH

Polymer synthesis-structure property relation- characterization- testing- principles and methodology.

### UNIT V RESEARCH REPORTS

Structure and Components of Research Report, Types of Report, Layout of Research Report, Mechanism of writing a research report

### TOTAL: 45 PERIODS

- OUTCOMES
  - Ability to critically evaluate current research and propose possible alternate directions for further work
  - Ability to develop hypothesis and methodology for research
  - Ability to comprehend and deal with complex research issues in order to communicate their scientific results clearly for peer review.

### REFERENCES

- 1. Bendat and Piersol, Random data: Analysis and Measurement Procedures, Wiley Interscience, 2001.
- 2. C.R. Kothari, Research Methodology Methods and Techniques, 2/e, VishwaPrakashan, 2006.

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- 3. Donald R. Cooper, Pamela S. Schindler, Business Research Methods, 8/e, Tata McGraw-Hill Co. Ltd., 2006.
- 4. Fuzzy Logic with Engg Applications, Timothy J.Ross, Wiley Publications, 2nd Ed[d]
- 5. Genetic Algorithms in Search, Optimization, and Machine Learning by David E. Goldberg.
- 6. Jenkins, G.M., and Watts, D.G., Spectral Analysis and its Applications, Holden Day, 1986.
- 7. Richard I Levin amp; David S.Rubin, Statistics for Management, 7/e. Pearson Education, 2005.
- 8. Shumway and Stoffer, Time Series Analysis and its Applications, Springer, 2000.
- 9. Simulated Annealing: Theory and Applications (Mathematics and Its Applications, by P.J. van Laarhoven& E.H. Aarts[e]

### PO5006

### SYNTHETIC FIBRES

### LTPC 3003

### OBJECTIVE

- To introduce the textile process and also teach about manufacture of fibre forming polymers.
- To make the student conversant with the manufacture of filament fibre and Manufacture of Staple fibre.
- To learn about texturization.

### UNIT I INTRODUCTION TO TEXTILE PROCESS

Classification of fibres, yarn manufacture, fabric manufacture, wet processing of textile, testing of textile materials.

### UNIT II MANUFACTURE OF FIBRE FORMING POLYMERS

Polymer production - fibre forming polymers – properties, characterization - production of polyethylene terephthalate (PET), polyester, nylon, polyacrylonitrile and polypropylene.

### UNIT III MANUFACTURE OF FILAMENT FIBRE

Filament fibre manufacture - melt, wet and dry spinning of polymers- spin finishes – functions, constitution and application - post spinning operations – drawing and winding.

### UNIT IV MANUFACTURE OF STAPLE FIBRE

Staple fibre manufacture - production of staple fibres – drawing of tow, heat setting, crimping and cutting - tow to top converters – advantages, principles and working of machines.

### UNIT V TEXTURIZATION

Texturization - introduction, methods, false twist texturing, air jet texturing, comparison.

### TOTAL: 45 PERIODS

### OUTCOME

- Will be up to date with the preliminary preparation of fibers.
- Will have clear understanding of the concept of dyeing.

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Will be familiar the machinery and stages involved in textile processing.

### REFERENCES

- 1. H.F. Mark, S.M. Atlas and E. Cernia (Ed), Man-made Fibres -Science and Technology, Vol. I to III, Interscience publishers, New York, 1987.
- 2. V.Usenko, Processing of Man-made Fibres, MIR publishers, Moscow, 1985.
- Menachem Lewin and Eli M.Pearce, (Ed), Hand book of Fibre Science and Technology, Vol 3. IV Fibre chemistry, Marcel Dekker Inc., New York, 1985.
- 4. T.Nakajima, Advanced Fibre Spinning Technology, Wood head, S.B. Leed, 1994.
- 5. S.B. Warner, Fibre science, Prentice Hall, 1995.
- 6. A.A.Vaidya, Production of Synthetic Fibres, Prentice Hall of India Pvt. Ltd., New Delhi 1988.
- 7. V.B.Gupta and K.K.Kothari (Ed), Man-made Fibres Production, Processing Structure, Properties and Applications, Vol. I and II, Dept. of Textile Technology, IIT, New Delhi 1988.

#### PO5007 **BIOPOLYMERS AND BIODEGRADABLE POLYMERS** LTPC 3 0 0 3

### **OBJECTIVE**

- To impart knowledge on synthetic biodegradable polymers and its applications.
- To impart knowledge on principles of biodegradation and disposal of municipal waste. •
- To make them get a basic knowledge about the biopolymers and their structures. •

### UNIT I SYNTHETIC BIODEGRADABLE POLYMERS

Biodegradable polymers - poly -caprolactone- modified poly -caprolactone copolymer with ester, amide and urethane linkages, polyglycolate, biodegradable polyamides -copolymers of - amino acid (glycine, serine ), -aminocaproic acid.- polyester urea - polyamide urethane - synthesis and properties. polyglutamic acid, bacterial polyesters.

#### UNIT II PRINCIPLES OF BIODEGRADATION

Biodegradation - introduction - modes of biological degradation -enzymatic degradation of

biopolymers (poly saccharides, proteins, nucleic acids) and synthetic polymers - microbial degradation of synthetic polymers.

### UNIT III **DISPOSAL OF MUNICIPAL WASTE**

Disposal of solid municipal waste by biodegradation - composting(bioreactors)- deposition in landfills - microbial decomposition processes in anaerobic rubbish dumps. Ideal bioreactors stirred tank reactor - batch and continuous operations - Fed - Batch operation - plug flow reactor.

### **UNIT IV BIOPOLYMERS**

Biopolymers - introduction - functions - cotton, wool, paper, rubber, collagen hyaluroran-melanin for UV protection -Applications.

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### UNIT V STRUCTURE OF BIOPOLYMERS

Proteins, nucleic acids and polysaccharides – primary, secondary, tertiary and quaternary structure of polymers – structure maintenance and transmission of the biological information-structure and enzymatic activity – mechano structural function of biopolymers-

### TOTAL: 45 PERIODS

### OUTCOME

- Students will show concerned for environment by using synthetic biodegradable polymers.
- Students will be able to methodically discuss importance of waste management.
- Students will develop capacity to comprehend biopolymers and their application.

### REFERENCES

- 1. Charles Gebelein, Biotechnological Polymers: Medical, pharmaceutical and industrial applications, CRC press, 1993.
- 2. J.Guillet, Polymers and Ecological problems, Plenum Press, New York, 1973.
- 3. Jens Nielsen, John Villadsen and Gunnar liden, Bioreaction Engineering Principles, 3<sup>rd</sup>ed, Springer. 2011.
- 4. L.L.Hench, E.C. Ethridge, Biomaterials An Interfacial Approach, Biophysics and Biotechnology Series, Vol 4, Academic Press, New York, 1982.
- 5. W.Schnabel, Polymer Degradation Principles and Practical Applications, Hanser International, 1982.

PO5008	CONDUCTING POLYMERS	LTPC
		3003

### OBJECTIVE

- To acquire a knowledge of chemistry on conducting polymers and its conductivity.
- To understand the basic concepts of synthesis, processing and applications of conducting polymers.
- To impart knowledge on spectral, morphological, thermal, mechanical and electrochemical characterization of conductive polymers.

### UNIT I ELECTROCHEMISTRY OF CONDUCTING POLYMERS

Electrochemistry of electronically conducting polymers-source of electronic conduction in polymers – solitons, polarons and bipolarons – Doping – Measurement of conductivity – Vander Pauw technique – factors affecting conductivity.

### UNIT II SYNTHESIS, PROCESSING AND APPLICATIONS OF CONDUCTING POLYMERS

Synthesis of conducting polymers- mechanism of conduction - chemical, electrochemical and enzymatic methods – Synthesis, processing methods and applications of polyacetylene, polyaniline, polypyrrole, polythiophene and poly-paraphenylene based conducting polymers.

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### UNIT III ELECTROCHEMICAL CHARACTERIZATION OF CONDUCTINGPOLYMERS 9

Electro-analytical techniques - cyclic voltammetry, chronoamperometry and chrono-coulometry

### UNIT IV SPECTRAL AND MORPHOLOGICAL CHARACTERIZATION OF CONDUCTING POLYMERS

FTIR, UV-vis, XRD, SEM, TEM and NMR

### UNIT V MECHANICAL AND THERMAL CHARACTERIZATION OFCONDUCTING 9 POLYMERS

UTM, Dilatometry, TGA, DTA, DSC and DMA

### OUTCOME

### TOTAL: 45 PERIODS

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- Will get a basic idea about conducting polymers.
- Will be able to synthesis conducting polymers.
- Will be able to characterize and analyse the properties of conducting polymers.

### REFERENCES

- 1. B. Wessling, Electronic Properties of Conjugated Polymers, Vol.3, Springer, Berlin, 1989.
- 2. H.G. Kiess (Edr.), Conjugated Conducting Polymers, Springer, Berlin, 1992. D.S.Soane and Z. Martynenko (Eds.), Polymers in Microelectronics, Elsevier, Amsterdam, 1989.
- 3. J.M. Margolis (Ed.), Conducting Polymers and Plastics, Springer, 2011.
- 4. R.B. Seymour, edr., Conductive Polymers", Plenum Press, New York, 1981.
- 5. T.A. Skotheim, R.L. Elsenbaumer and J.R. Reynolds, Hand book of Conducting Polymers 2nd Edn, Revised and enlarged, Marcel DekkerInc., New York, 2007.

# PO5071 THERMOPLASTIC ELASTOMERS L T P C 3 0 0 3

### OBJECTIVE

- To understand about the different methods of synthesising TPEs and advantages over thermoplastics and elastomers
- To provide a comprehensive overview of different TPEs based on polyolefin, vinyl, styrenic, urethane and polyamides
- To familiarise the student about structure , properties and applications of different TPEs

### UNIT I CLASSIFICATION OF THERMOPLASTIC ELASTOMERS

Introduction to Thermoplastic Elastomers (TPE) Polyolefin – based thermoplastic elastomers – Block copolymer, Random Block polymers, Graft copolymers, Polyolefin blend TPE's preparation, Properties, processing and applications.

### UNIT II THERMOPLASTIC ELASTOMERS FROM CONVENTIONAL POLYMERS

Polyvinylchloride based Thermoplastic Elastomers – PVC/Nitrile Rubber blends, PVC/Polyurethane blends. Styrenic Thermoplastic Elastomers – Manufacture, Properties Applications.

### UNIT III POLYURETHANE ELASTOMER

Thermoplastic Polyurethane Elastomer – Raw materials, Synthesis, Properties, Processing, Blends and Applications.

### UNIT IV POLYAMIDE AND POLYETHER BASED ELASTOMER

Polyamides based Thermoplastic Elastomers – Polyamide thermoplastic elastomers, Preparation, properties, and applications. Thermoplastic Polyether ester Elastomers – Synthesis, Properties and applications.

### UNIT V THERMO PLASTIC ELASTOMER FROM BLENDS

Introduction - Preparation of Elastomer – Plastic blends by dynamic vulcanization, properties and applications. Ionomeric Thermoplastic Elastomers: Synthesis, Properties, and applications of ionomeric elastomers

### **TOTAL : 45 PERIODS**

### OUTCOME

At the end of the course, the student should be able to

- differentiate the unique characteristics of different TPEs compared with thermoplastics and elastomers
- be able to select the suitable TPE for the application
- be able to Correlate the structure and properties of different TPEs

### REFERENCES

- 1. Anil K. Bhowmick, Howard L. Stephens, Hand Book of Elastomers New Developments and Technology, Marcel Dekker, Inc., New York, 1988.
- 2. Benjamin M. Walker, Hand Book of Thermoplastic Elastomers, Van Mostrand Reinhold Company, New York, 1979
- 3. G.Holden, N.R. Legge, R. Quirk, H.E. Schrolder, Thermoplastic Elastomers 2nd Edition, Hanser Publishers, Munich, 1996.
- 4. S.K. De, Anil K. Bhowmick, Thermoplastic Elastomers from Rubber Plastic Blends, Ellis Horwood, New York, 1990.

PO5072
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### POLYMER NANOCOMPOSITES

LTP C 3 0 0 3

### OBJECTIVES

- To gain an understanding of materials commonly used for nano-modification such as nanoclays, carbon nanotubes, etc.
- To study different manufacturing techniques of dispersion of nano particles such as sonication, high shear mixing, centrifugal mixer, twin-screw extrusion.
- To study different manufacturing techniques to produce real-life components
- To understand characterization techniques of these materials using scattering, spectroscopic and microscopic techniques

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### UNIT I

Definition of nanocomposite, nanofillers, classification of nanofillers, carbon and noncarbon based nanofillers- synthesis and properties of fillers.

### UNIT II

Properties of various polymer nanocomposites: Nanotube/Polymer Composites, Layered Filler Polymer Composite Processing- Polyamide Matrices, Polyimide Matrices, Polypropylene and Polyethylene Matrices, Liquid-Crystal Matrices, Epoxy and Polyurethane Matrices, Rubber Matrices.

### UNIT III

Synthesis of Nanocomposite: Direct Mixing, Solution Mixing, In-Situ Polymerization, In-Situ Particle Processing Ceramic/Polymer Composites, In-Situ Particle Processing Metal/Polymer Nanocomposites, Modification of Interfaces, Modification of Nanotubes, Modification of Nanoparticles. Surface treatment, Composites manufacturing techniques.

### UNIT IV

Characterization of Nanocomposites: Particle Size Analysis, Glass Transition and Relaxation, Xray Diffraction, Scanning Electron Microscopy, Transmission Electron Microscopy, Small-Angle X-Ray Scattering (SAXS), Cone Calorimetry (CC) and Mass Loss Calorimetry (MLC).

Properties of Nanocomposite: Mechanical Properties, Modulus and the Load-Carrying Capability of Nanofillers, Failure Stress and Strain Toughness, Abrasion and Wear Resistance, Permeability, Dimensional Stability Contents, Thermal Stability and Flammability, Electrical and Optical Properties, Resistivity, Permittivity, and Breakdown Strength, Refractive Index, Barrier properties of polymer nanocomposites, Permeation and diffusion models relevant to polymer Nanocomposites, Polymer nanocomposites diffusivity, sorption, permeability. Wear resisting polymer nanocomposites: preparation and properties, Wear performance and mechanisms.

### UNIT V

Nanocomposites containing functionalized nanoparticles: Organic and polymer materials for electronics devices such as LED, Photo-voltaics etc.,- Polymer Nanocomposites for Bio-medical application, Photo-oxidation of polymers, Nanoparticles approaches to enhance the lifetime of polymers

### TOTAL: 45 PERIODS

### OUTCOMES

At the end of the course, the student should be able to

- The student will Know different characterization and testing techniques and interpretation of results
- The student will have a knowledge about different structures and properties of nanocomposites
- The student will have an idea about preparation technologies and applications of nanocomposites

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### REFERENCES

- 1. Joseph H. Koo, Polymer Nanocomposites, Processing, Characterization, and Applications, McGraw-Hill 2006
- 2. L.A. Utracki " Clay-Containing Polymeric Nanocomposites" Rapra Technology Limited, 2004
- 3. Luigi Nicolis& Gianfranco Carotenuto "Metal -Polymers Nanocompsites" A John Wiley & Sons, Inc Publication 2005
- 4. P. M. Ajayan, L. S. Schadler, P. V. Braun (Eds) Nanocomposite Science and Technology WILEY-VCH Verlag GmbH Co. KGaA, Weinheim, 2003
- 5. Y.C. Ke& P. Stroeve "Polymer-Layered Silicate and Silica Nanocomposites- Elsevier, 2005

PO5009	POLYMER BLENDS AND ALLOYS	LTPC
		3003

### **OBJECTIVES:**

• To enable the student learn about the polymer miscibility and polymer interaction in various types of polymer blends and alloys

### UNIT I INTRODUCTION

Definition for Blends - Alloys and Copolymers - Reason for Blending - Classification of Polymer Blends - Miscible Blends and Immiscible Blends - Phase Equilibria Calculation - Huggins - Flory Theory

### UNIT II DETERMINATION OF POLYMER/POLYMER MISCIBILITY

Methods of Measurements - Refractive Index - Ultrasonic Velocity - Thermal and Optical Methods - Factors Affects on Miscibility of Polymer Blends - Compatibility - Solubility Parameter - Interaction Parameter.

### UNIT III THERMODYNAMICS, CRYSTALLIZATION AND MELTING OF POLYMER 9 BLENDS

Introduction - Thermodynamic Principles - Thermodynamics of a Single Component Systems - Phase Separation - Methods of Measurements - Crystallization, Morphological and Melting Behavior of Polymer Blends

### UNIT IV COMPATIBILIZED BLENDS AND METHODS OF TOUGHENING

Introduction - Types and Role of Compatibilizer - Compatibilization Methods - Mechanism of Compatibilized Blends - Mechanism and Theory of Toughing - Toughening of Thermoplastics

### UNIT V RHEOLOGY AND APPLICATIONS OF POLYMER BLENDS AND ALLOYS 9

Introduction - Rheology of Miscible and Immiscible Blends - Applications - Automotive - Electrical and Electronics - Medical - Packaging

### TOTAL: 45 PERIODS

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### OUTCOME:

demonstrate knowledge and understanding in the blends of various polymers, its solubility • parameter, compatibility and phase separation and rheology of Polymer blends and alloys

### REFERENCES

- L. A. Utracki, Polymer blends and alloys, Hanser Publishers, New York, 1979 1.
- 2. L. A. Utracki, Polymer Blends Hand book, Kluwer academic publishers, UK, 2002
- 3. L. M. Robeson, Polymer blends Hanser publications, USA, 2007
- 4. M. J. Folkes, P. S. Hope, Polymer blends and alloys, Springer, London, 2012

#### PO5010 **REACTION ENGINEERING** LTPC 3003

### **OBJECTIVE**

- To train students in reaction kinetics and evaluation of reaction rate and reactors.
- To make the student conversant with the heat effects in reactors and reactor stability. •
- To get familiarize with chemical equilibrium constant

### UNIT I **REACTION KINETICS AND EVALUATION OF REACTION RATE**

Reaction kinetics - rate equation - elementary, non-elementary reactions - mechanism temperature dependence of reaction rates – analysis of experimental reactordata – evaluation of reaction rate - integral and differential analysis forconstant and variable volume system.

### UNIT II REACTORS

Ideal reactors – homogeneous reaction systems – batch, stirred tank and tubularflow reactor – design for multiple reactions - choice, yield, conversion, selectivity, reactivity - consecutive, parallel and mixed reactions.

### UNIT III HEAT EFFECTS IN REACTORS

Heat effects in reactors - isothermal and non-isothermal homogeneous systems adiabatic reactors - rates of heat exchange for different reactors -design for constant rate heat input and constant heat transfer coefficient operation – batch and continuous reactors.

### **UNIT IV REACTOR STABILITY**

Reactor stability - criteria for stability of reactors, limit cycles and oscillating reactions

### UNIT V CHEMICAL EQUILIBRIA AND EQUILIBRIUM CONSTANT

Reaction equilibria – equilibrium in chemically reactive system – evaluation of equilibrium constant - effects of temperature on equilibrium - equilibrium composition evaluation.

### **TOTAL: 45 PERIODS**

### OUTCOME

- Will understand reaction kinetics.
- Will be able to comprehend heat effects in reactors and reactor stability.

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• Will be aware of different reactors, chemical equilibria and equilibrium constant

### REFERENCES

- 1. H. Scott Fogler, "Elements of Chemical Reaction Engineering", (4th Edition) Prentice Hall, 2005.
- 2. J. M. Smith, Chemical Engineering Kinetics, McGraw Hill Inc., 3rd edition, New Delhi, 1981
- 3. Nauman E. Bruce, Chemical Reactor Design, John Wiley & Sons, New York, 1987.
- 4. OctaveLevenspiel, Chemical Reaction Engineering (3rd Edition), , John Wiley & Sons, 1998

### PO5011 INDUSTRIAL MANAGEMENT L T P C

### OBJECTIVE

- To acquire knowledge on man power planning, motivation and productivity.
- To learn the Industrial relations, public policies, leadership and management in the trade union.
- To understand the basic concepts of dynamics of conflict and collaboration and also on Workers participation and management.

### UNIT I MAN POWER PLANNING

Need – objectives – planning for future – manpower planning process- projecting manpower supply and demand at organizational level – developing manpower strategy - recruitment selection and induction – process of recruitment – selection tests – placement induction – orientation – training and development – training – management development – retraining – evaluation of training programme.

### UNIT II MOTIVATION AND PRODUCTIVITY

Issues in managing people – Maslow's need hierarchy – social needs and productivity – hygiene and motivators – motivational climate – demotivation – cases – performance appraisal – job performance and performance measurement – validity and reliability – methods – problems in Indian context – career planning – responsibility – process of career planning and development – advantages and limitations.

### UNIT III UNION MANAGEMENT PERSPECTIVE

Approaches to industrial relations – public policies – major events in international issues– perspectives for India – trade with development and functions – growth of trade unions – development – functions – structure – leadership and management in the trade union.

### UNIT IV DYNAMICS OF CONFLICT AND COLLABORATION

Process of conflict – types of conflict – interpersonal conflict – managing inter group relations and conflict – industrial conflict resolution – consultation- collective bargaining – types of bargaining – new collective bargaining –negotiation skills – trends in collective bargaining.

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### UNIT V WORKERS PARTICIPATION AND MANAGEMENT

Concept, strategies and practices –models in workers participation management – design and dynamics of anticipative forms – case studies – case study analysis – synthesis

TOTAL: 45 PERIODS

### OUTCOME

- Will be able to manage industrial issues effectively.
- Will be concerned about labour laws and policies.

### REFERENCES

- 1. C.B. Memoria and S.Memoria, Dynamics of Industrial Relations in India, Himalaya Publishing co., Bombay, 1985
- 2. C.B. Memoria, Personnel Management, Himalaya Publishing Co., Bombay, 1985.
- 3. H.C. Lucas Jr., Information System Concepts for Management, McGraw Hill, Kogakusha, 1978.
- 4. Robbins, The Management of Human Resource, Prentics, Hall, New Jersey, 1982

PA5071	POLYMER RECYCLING	LTPC
		3003

### OBJECTIVES

- To emphasize the fundamentals and importance of plastics recycling.
- To impart the knowledge on various sorting and separation techniques.
- To highlight recycling procedures for commodity and engineering plastics.
- To familiarize rubber recycling procedures.

### UNIT I FUNDAMENTALS OF PLASTICS RECYCLING

Need for recycling –Source of Plastic waste – depolymerization - Thermal depolymerization – Ceiling temperature and its importance – Degradation – Biodegradation, Primary, Secondary and Tertiary recycling.

### UNIT II RECYCLING OPERTIONS

Sorting and separation techniques – Density based – Optical sorting – Electrostaticsorting – Sorting by melting temperature – Sorting by selective dissolution- sorting of metalcontaminants, size reduction - cutting – Densification – Pulverization – Chemical methods, melt filtration of contamination in recycled plastics – screen changers – filtration requirements of different recycled plastics.

### UNIT III RECYCLING MATERIALS- I

Recycling of PET – PET separation – Melt reprocessing – Chemical reprocessing – Energy recovery – application.HDPE recycling – Application of HDPE recyclate – LDPE recycling – Application of LDPE recycle LDPE – film recycling – Polypropylene recycling – Application of recycled PP – Recycling of polystyrene - Application of Recycled EPS.Nylon recycling – Chemical recycling – Mechanical recycling – applications Depolymerization of PMMA.

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### UNIT IV RECYCLING MATERIALS- II

Recycling of Engineering Thermoplastics – PC – ABS Mechanical and chemical recycling of polyacetals – Uses, recycling of polyurethanes – Physical methods – Chemical methods, Feed stock recycling and energy recovery.

Recycling of Thermoset composites – grinding of SMC – selective chemical degradation of SMC scrap – solvent recycling – pyrolysis – Energy recovery from SMC scrap – Recycling of thermoplastics composites.Recycling of PVC - Separation techniques for PVC and PET – size reduction – melt filtration – Mechanical recycling – chemical recycling – Energy recovery – applications. Feed Stock Recycling – Pyrolysis – kiln / Retort – Fluidized bed – application – Hydrogenation of plastics waste – Gasification – different gasification process – economic aspects – Incineration of plastic waste with energy recovery.

### UNIT V RUBBER RECYCLING

Tyre size reduction – Application of ground Rubber crumb – Filler – Bound Rubber products – Thermoplastics binder – Civil engineering applications – Surface treated crumb rubber – applications – Rubber reclaiming and devulcanization scrap rubber and fuel source (Tyre derived fuel TDF) – Pyrolysis.

### TOTAL: 45 PERIODS

### OUTCOMES

Students will able to:

- Apply the principles of various methods of recycling and to relate the methods tovarious polymeric materials.
- Understand the need for recycling and classification of recycling methods.
- Sort and separate mixed plastics.
- Recycle domestic and engineering thermoplastics.
- Acquire the knowledge of various techniques for rubber recycling

### REFERENCES

- 1. Ann Christine Albertson and Samuel J Huang, Degradable Polymers, Recycling and Plastics, Marcel Dekker Inc, 1995.
- 2. Gerald D Andrews and Pallatheri M Subramanian, Emerging Technologies in PlasticsRecycling, ACS Symposium Series, 513, 1992.
- 3. John Scheirs, Polymer Recycling Science, Technology and Applications, JohnWiley&Sons, 1998.
- 4. Mustafa.N. Plastics Waste Management Disposal Recycling and Reuse, Marcel DekkerInc, 1993.
- 5. Randall Curlec, T. and Sujit Das, Plastics Wastes: Management Control, Recycling andDisposal, US Environmental Protection Agency, Noyes Data Corporation, 1991.

### PA5072

### TOTAL QUALITY MANAGEMENT

LTPC 3003

### OBJECTIVES

• To provide comprehensive knowledge about the principles, practices, tools and techniques of total quality management

### UNIT I INTRODUCTION

Introduction – Need for quality – Evolution of quality – Definitions of quality – Dimensions of product and service quality – Basic concepts of TQM – TQM Framework – Contributions of Deming, Juran and Crosby – Barriers to TQM – Quality statements – Customer focus – Customer orientation, Customer satisfaction, Customer complaints, Customer retention – Costs of quality.

### UNIT II TQM PRINCIPLES

Leadership – Strategic quality planning, Quality Councils – Employee involvement – Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal – Continuous process improvement – PDCA cycle, 5S, Kaizen – Supplier partnership – Partnering, Supplier selection, Supplier Rating.

### UNIT III TQM TOOLS AND TECHNIQUES I

The seven traditional tools of quality – New management tools – Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT – Bench marking – Reason to bench mark, Bench marking process – FMEA – Stages, Types.

### UNIT IV TQM TOOLS AND TECHNIQUES II

Control Charts – Process Capability – Concepts of Six Sigma – Quality Function Development (QFD) – Taguchi quality loss function – TPM – Concepts, improvement needs – Performance measures.

### UNIT V QUALITY SYSTEMS

Need for ISO 9000 – ISO 9001-2008 Quality System – Elements, Documentation, Quality Auditing – QS 9000 – ISO 14000 – Concepts, Requirements and Benefits – TQM Implementation in manufacturing and service sectors.

### OUTCOMES

- To under the various principles, practices of TQM to achieve quality.
- To learn the various statistical approaches for quality control.
- To understand the TQM tools for continuous process improvement.
- To learn the importance of ISO and Quality systems

### REFERENCES

- 1. Dale H. Besterfiled, et at., "Total quality Management", Pearson Education Asia, Third Edition, Indian Reprint, 2006.
- 2. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8th Edition, First Indian Edition, Cengage Learning, 2012.
- 3. Janakiraman. B and Gopal .R.K., "Total Quality Management Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006
- 4. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.

### TOTAL: 45 PERIODS

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**MOULD ENGINEERING** 

### PO5012

### OBJECTIVES

OUTCOMES

- To select proper materials for mould making
- To understand the need and method of surface treatments
- To acquire the knowledge on mould manufacturing techniques
- To inspect, repair, protect and estimate the moulds

### UNIT I MATERIAL FORMOULDS

Selection of steels– Properties of steels– common steels used for moulds –strength of materials, calculation of wall thickness for cavity– Insert size–Life of mould Non-ferrous metals for mould construction: Application–Zinc based alloys Aluminium alloys –Beryllium copper Non-metallic materials for mould construction: Advantages and its applications –epoxies-polyester– silicon

### UNIT II SURFACE TREATMENT OF MOULD MATERIALS

Introduction–Heat treatment process – casehardening – through hardening – nitriding – tips on successful heat treatment – vacuum hardening –cryogenic heat treatment Hard chromeplating – Nickel plating – chemical etching – Mould Polishing techniques

### UNIT III MOULD MAKING TECHNIQUES

Pantographengraving-Hydrocopying-Jigboring-CNCmachines-CNCLatheCNCMilling-

CNCEDM–Advantages and its Applications – Assembly of moulds– Rapid prototyping

### UNIT IV INSPECTION AND QUALITY CONTROL OF MOULDS

Introduction to Tool Room measuring instruments – Vernier– Micrometer – Height Gauge–Slip Gauge–Dial Gauge–Measuring tapers and angles – CMM.

### UNIT V MOULD COST ESTIMATION, REPAIR AND PROTECTION 9

Procedure for estimating mould cost – General outline – Cost calculation – Basic moulds –Cavity– Basic functional components Special functions etc. Mould Repair and maintenance –scheduling mould maintenance – advantages – storage –corrosion protection – wear and lubrication – special consideration.

### TOTAL: 45 PERIODS

At the end of the course, the student should be able to

- Identify components of specific products and justify their material selection
- Describe the advantages and disadvantages of the different classes of manufacturing processes
- Describe the manufacturing processes used to fabricate mould components
- understand surface enhancement processes in advanced manufacturing and their applications

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### REFERENCES

- 1. CyrilDonaldsonGeorgeH.LecainVCGoold,ToolDesign,TATAMcGraw-Hill,1998.
- 2. Dominick V. Rosato, Donald V. Rosato, Injection Moulding Hand Book, CBC Publishers&Distributors.1987.
- 3. Irwin Rubin, Injection Moulded Theory and Practice, Wisely Interscience Publication, 1972.
- 4. RichardR.KibbeJohnE.Neele,RolandOMeyer,WarranT.White,MachineTool Practices, PrenticeHallofIndiaPvt.Ltd., 1999.
- 5. Society of Plastics Industry, Plastics Engineering Hand Book, Van Nostrand Reinhold Company, 1945.

#### PO5073 INTELLECTUAL PROPERTY RIGHTS (IPR) AND COPY RIGHT LAWS LTPC

### **OBJECTIVES**

- To know about the intellectual properties, patents, trade marks and design rights •
- To understand the procedure for applying patent documentation
- To get information on the industrial design and its projection
- To learn about the procedure for commercialization of intellectual properties

### UNIT I

Introduction – Invention and Creativity – Intellectual Property (IP) – Importance – Protection of IPR - Basic types of property (i). Movable Property - Immovable Property and - Intellectual Property.

### UNIT II

IP – Patents – Copyrights and related rights – Trade Marks and rights arising from Trademark registration - Definitions - Industrial Designs and Integrated circuits -Protection of Geographical Indications at national and International levels – Application Procedures..

### UNIT III

International convention relating to Intellectual Property - Establishment of WIPO - Mission and Activities – History – General Agreement on Trade and Tariff (GATT) – TRIPS Agreement.

### **UNIT IV**

Indian Position Vs WTO and Strategies - Indian IPR legislations - commitments to WTO-Patent Ordinance and the Bill – Draft of a national Intellectual Property Policy – Present against unfair competition.

### UNIT V

Case Studies on – Patents (Basmati rice, turmeric, Neem, etc.) – Copyright and related rights – Trade Marks – Industrial design and Integrated circuits – Geographic indications – Protection against unfair competition.

### **TOTAL: 45 PERIODS**

### OUTCOMES

On completion of this paper the student will

- Able to understand the laws and regulation governing the patents, trade marks and • copyrights
- Able to know about the procedure for applying patent and copy rights
- Understand the basics of industrial design •

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• Have detailed knowledge of commercialization of patents and trademarks

### REFERENCES

- 1. Eli Whitney, United States Patent Number: 72X, Cotton Gin, March 14, 1794.
- 2. Intellectual Property Today: Volume 8, No. 5, May 2001, [www.iptoday.com].
- **3.** Subbaram N.R. "Handbook of Indian Patent Law and Practice ", S. Viswanathan Printers and Publishers Pvt. Ltd., 1998.
- 4. Using the Internet for non-patent prior art searches, Derwent IP Matters, July 2000.
- 5. www.ipmatters.net/features/000707\_gibbs.html.