ANNA UNIVERSITY, CHENNAI – 600 025 UNIVERSITY DEPARTMENTS R - 2017 B.E. (PART-TIME) MECHANICAL ENGINEERING I - VII SEMESTER CURRICULA AND SYLLABI SEMESTER I

| SL. NO. | COURSE CODE | COURSE TITLE | L | Т | Р | С |
|------------|----------------|-----------------------|----|---|---|----|
| THEO | RY | | | | | |
| 1. | PTMA7151 | Applied Mathematics | 3 | 0 | 0 | 3 |
| 2. | PTGE7151 | Computing Techniques | 3 | 0 | 0 | 3 |
| 3. | PTCY7151 | Engineering Chemistry | 3 | 0 | 0 | 3 |
| 4. | PTGE7152 | Engineering Mechanics | 3 | 0 | 0 | 3 |
| 5. | PTPH7151 | Engineering Physics | 3 | 0 | 0 | 3 |
| | | TOTAL | 15 | 0 | 0 | 15 |

SEMESTER II

| SL. NO. | COURSE CODE | COURSE TITLE | L | т | Ρ | С | |
|------------|----------------|-----------------------------------------------|----|---|---|----|--|
| THEORY | | | | | | | |
| 1. | PTEE7204 | Basic Electrical Engineering and Measurements | 3 | 0 | 0 | 3 | |
| 2. | PTEC7204 | Electronics Engineering | 3 | 0 | 0 | 3 | |
| 3. | PTME7201 | Engineering Thermodynamics | 3 | 0 | 0 | 3 | |
| 4. | PTCE7204 | Fluid Mechanics and Machinery | 3 | 0 | 0 | 3 | |
| 5. | PTMA7251 | Numerical Methods | 3 | 0 | 0 | 3 | |
| | | TOTAL | 15 | 0 | 0 | 15 | |

SEMESTER III

| SL. NO. | COURSE CODE | COURSE TITLE | L | т | Р | С | | |
|------------|----------------|---------------------------------------|----|---|---|----|--|--|
| THEORY | | | | | | | | |
| 1. | PTGE7153 | Environmental Science and Engineering | 3 | 0 | 0 | 3 | | |
| 2. | PTME7301 | Kinematics of Machines | 3 | 0 | 0 | 3 | | |
| 3. | PTME7302 | Manufacturing Technology – I | 3 | 0 | 0 | 3 | | |
| 4. | PTCE7304 | Strength of Materials | 3 | 0 | 0 | 3 | | |
| 5. | PTME7303 | Thermal Engineering – I | 3 | 0 | 0 | 3 | | |
| | | TOTAL | 15 | 0 | 0 | 15 | | |

SEMESTER IV

| SL. NO. | COURSE CODE | COURSE TITLE | L | т | Р | С | | |
|------------|----------------|--------------------------------------|----|---|---|----|--|--|
| THEORY | | | | | | | | |
| 1. | PTME7401 | Dynamics of Machines | 3 | 0 | 0 | 3 | | |
| 2. | PTML7401 | Engineering Materials and Metallurgy | 3 | 0 | 0 | 3 | | |
| 3. | PTME7402 | Manufacturing Technology–II | 3 | 0 | 0 | 3 | | |
| 4. | PTME7403 | Thermal Engineering–II | 3 | 0 | 0 | 3 | | |
| PRAC | TICAL | | | | | | | |
| 5. | PTME7411 | Thermal Engineering Laboratory | 0 | 0 | 3 | 2 | | |
| | | TOTAL | 12 | 0 | 3 | 14 | | |

SEMESTER V

| SL. NO. | COURSE CODE | COURSE TITLE | | L | т | Ρ | С |
|------------|----------------|-----------------------------------|-------|----|---|---|----|
| THEORY | | | | | | | |
| 1. | PTME7501 | Computer Aided Design | | 3 | 0 | 0 | 3 |
| 2. | PTME7502 | Computer Integrated Manufacturing | | 3 | 0 | 0 | 3 |
| 3. | PTME7503 | Design of Machine Elements | | 3 | 0 | 0 | 3 |
| 4. | PTME7504 | Finite Element Analysis | | 3 | 0 | 0 | 3 |
| 5. | PTME7505 | Hydraulics and Pneumatics | | 3 | 0 | 0 | 3 |
| | | | TOTAL | 12 | 0 | 3 | 15 |

SEMESTER VI

| SL. NO. | COURSE CODE | COURSE TITLE | | L | т | Ρ | С |
|------------|----------------|------------------------------------|-------|----|---|---|----|
| THEORY | | | | | | | |
| 1. | PTME7601 | Design of Transmission Systems | | 3 | 0 | 0 | 3 |
| 2. | PTME7602 | Heat and Mass Transfer | | 3 | 0 | 0 | 3 |
| 3. | PTME7603 | Metrology and Measurements | | 3 | 0 | 0 | 3 |
| 4. | | Elective – I | | 3 | 0 | 0 | 3 |
| PRACTICA | L | | | | | | |
| 5. | PTME7611 | Simulation and Analysis Laboratory | | 0 | 0 | 3 | 2 |
| | | | TOTAL | 15 | 0 | 0 | 14 |

SEMESTER VII

| SL. NO. | COURSE CODE | COURSE TITLE | L | т | Р | С |
|------------|----------------|-------------------------|---|---|---|----|
| THEORY | | | | | | |
| 1. | PTME7701 | Mechatronics | 3 | 0 | 0 | 3 |
| 2. | PTME7751 | Power Plant Engineering | 3 | 0 | 0 | 3 |
| 3. | | Elective – II | 3 | 0 | 0 | 3 |
| PRACTICA | \L | | | | | |
| 4. | PTME7711 | Project Work | 0 | 0 | 9 | 6 |
| | | TOTAL | 9 | 0 | 9 | 15 |

TOTAL NO. OF CREDITS: 15+15+15+14+14+15+15 = 103

ELECTIVES

| SL. NO. | COURSE CODE | COURSE TITLE | L | т | Ρ | С |
|------------|----------------|---------------------------------------------|---|---|---|---|
| THEOR | Y | | - | | | |
| 1. | PTMF7001 | Additive Manufacturing Technology | 3 | 0 | 0 | 3 |
| 2. | PTME7001 | Advanced Internal Combustion Engineering | 3 | 0 | 0 | 3 |
| 3. | PTME7002 | Automobile Engineering | 3 | 0 | 0 | 3 |
| 4. | PTME7003 | Casting and Welding Processes | 3 | 0 | 0 | 3 |
| 5. | PTME7004 | Composite Materials and Mechanics | 3 | 0 | 0 | 3 |
| 6. | PTME7005 | Computational Techniques for Fluid Dynamics | 3 | 0 | 0 | 3 |
| 7. | PTME7006 | Design for Manufacturing | 3 | 0 | 0 | 3 |
| 8. | PTME7007 | Design of Heat Exchangers | 3 | 0 | 0 | 3 |
| 9. | PTME7008 | Design of Jigs, Fixtures and Press Tools | 3 | 0 | 0 | 3 |
| 10. | PTME7009 | Design of Pressure Vessel and Piping | 3 | 0 | 0 | 3 |
| 11. | PTGE7071 | Disaster Management | | | | |
| 12. | PTME7010 | Energy Conservation in Industries | 3 | 0 | 0 | 3 |
| 13. | PTGE7072 | Engineering Ethics and Human Values | 3 | 0 | 0 | 3 |
| 14. | PTME7011 | Entrepreneurship Development | 3 | 0 | 0 | 3 |
| 15. | PTGE7076 | Fundamentals of Nano Science | | | | |
| 16. | PTME7012 | Gas Dynamics and Space Propulsion | 3 | 0 | 0 | 3 |
| 17. | PTGE7073 | Human Rights | | | | |
| 18. | PTME7013 | Introduction to Operations Research | 3 | 0 | 0 | 3 |
| 19. | PTGE7075 | Intellectual Property Rights | | | | |
| 20. | PTME7014 | Marketing Management | 3 | 0 | 0 | 3 |
| 21. | PTPH7152 | Materials Science | 3 | 0 | 0 | 3 |
| 22. | PTME7015 | Mechanical Vibrations and Noise Control | 3 | 0 | 0 | 3 |
| 23. | PTME7016 | MEMS and Micro System | 3 | 0 | 0 | 3 |
| 24. | PTME7017 | New and Renewable Sources of Energy | 3 | 0 | 0 | 3 |
| 25. | PTME7018 | Nondestructive Materials Evaluation | 3 | 0 | 0 | 3 |
| 26. | PTMF7002 | Non-traditional Machining Processes | 3 | 0 | 0 | 3 |
| 27. | PTMA7071 | Probability and Statistics | 3 | 0 | 0 | 3 |
| 28. | PTME7019 | Process Planning and Cost Estimation | 3 | 0 | 0 | 3 |
| 29. | PTME7020 | Product Design and Development | 3 | 0 | 0 | 3 |
| 30. | PTME7021 | Refrigeration and Air-conditioning | 3 | 0 | 0 | 3 |
| 31. | PTML7001 | Reliability Concepts in Engineering | 3 | 0 | 0 | 3 |
| 32. | PTME7022 | Theory of Metal Forming | 3 | 0 | 0 | 3 |
| 33. | PTGE7074 | Total Quality Management | 3 | 0 | 0 | 3 |
| 34. | PTME7023 | Turbo Machinery | 3 | 0 | 0 | 3 |

APPLIED MATHEMATICS (Common to all branches of B.E / B.Tech (PT) Programmes)

OBJECTIVES :

• To facilitate the understanding of the principles and to cultivate the art of formulating physical problems in the language of mathematics.

UNIT I MATRICES

Characteristic equation – Eigen values and Eigenvectors of a real matrix – Properties of eigen values and eigenvectors – Cayley Hamilton theorem – Diagonalization of matrices - Reduction of a quadratic form to canonical form by orthogonal transformation.

UNIT II FUNCTIONS OF SEVERAL VARIABLES

Partial derivatives – Homogeneous functions and Euler's theorem – Total derivative – Differentiation of implicit functions – Change of variables – Jacobians – Partial differentiation of implicit functions – Taylor's series for functions of two variables - Maxima and minima of functions of two variables.

UNIT III ANALYTIC FUNCTION

Analytic functions – Necessary and sufficient conditions for analyticity – Properties – Harmonic conjugates – Construction of analytic function – Conformal Mapping – Mapping by functions w = a + z, az, 1/z, – Bilinear transformation.

UNIT IV COMPLEX INTEGRATION

Line Integral – Cauchy's theorem and integral formula – Taylor's and Laurent's series – Singularities – Residues – Residue theorem – Application of Residue theorem for evaluation of real integrals – Use of circular contour and semicircular contour with no pole on real axis.

UNIT V LAPLACE TRANSFORMS

Existence conditions – Transforms of elementary functions – Basic properties – Transforms of derivatives and integrals –Inverse transforms – Convolution theorem – Transform of periodic functions – Application to solution of linear ordinary differential equations with constant coefficients.

TOTAL: 45 PERIODS

OUT COMES :

- To develop the use of matrix algebra techniques this is needed by engineers for practical applications.
- To familiarize the student with functions of several variables. This is needed in many branches of engineering.
- To develop an understanding of the standard techniques of complex variable theory so as to enable the student to apply them with confidence, in application areas such as heat conduction, elasticity, fluid dynamics and flow the of electric current.
- To make the student appreciate the purpose of using transforms to create a new domain in which it is easier to handle the problem that is being investigated.

TEXT BOOK :

1. Grewal B.S., "Higher Engineering Mathematics", Khanna Publishers, New Delhi, 43rd Edition, 2014.

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REFERENCES:

- 1. Ramana. B.V., "Higher Engineering Mathematics ", McGraw Hill Education Pvt. Ltd, New Delhi, 2016.
- 2. Erwin Kreyszig ," Advanced Engineering Mathematics ", John Wiley and Sons, 10th Edition, New Delhi, 2016.
- 3. Glyn James, Advanced Modern Engineering Mathematics, Prentice Hall of India, Fourth Edition, 2011.
- 4. Bali, N.P. and Manish Goyal, A Text Book of Engineering Mathematics, Lakshmi Publications Pvt. Ltd., New Delhi, 2006.
- 5. Ray Wylie C and Barrett.L.C, " Advanced Engineering Mathematics " Tata McGraw Hill Education Pvt. Ltd, 6th Edition, New Delhi, 2012.

PTGE7151 COMPUTING TECHNIQUES L T P C (Common to all branches of Engineering and Technology) 3 0 0 3

OBJECTIVE

- To learn programming using a structured programming language.
- To provide C programming exposure.
- To introduce foundational concepts of computer programming to students of different branches of Engineering and Technology.

UNIT I INTRODUCTION

Introduction to Computers – Computer Software – Computer Networks and Internet - Need for logical thinking – Problem formulation and development of simple programs - Pseudo code - Flow Chart and Algorithms.

UNIT II C PROGRAMMING BASICS

Introduction to C programming – Fundamentals – Structure of a C program – Compilation and linking processes - Constants, Variables – Data Types – Expressions - Operators –Decision Making and Branching – Looping statements – Solving Simple Scientific and Statistical Problems.

UNIT III ARRAYS AND STRINGS

Arrays – Initialization – Declaration – One dimensional and two dimensional arrays - Strings- String operations – String Arrays - simple programs- sorting- searching – matrix operations.

UNIT IV POINTERS

Macros - Storage classes –Basic concepts of Pointers– Pointer arithmetic - Example Problems - Basic file operations

UNIT V FUNCTIONS AND USER DEFINED DATA TYPES

Function – definition of function – Declaration of function – Pass by value – Pass by reference – Recursion – Enumerators – Structures - Unions

OUTCOME

At the end of the course, the student should be able to:

- Write C program for simple applications
- Formulate algorithm for simple problems
- Analyze different data types and arrays
- Perform simple search and sort.
- Use programming language to solve problems.

TOTAL: 45 PERIODS

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TEXT BOOKS:

- 1. Pradip Dey, Manas Ghosh, "Computer Fundamentals and Programming in C", Second Edition, Oxford University Press, 2013
- 2. Ashok N. Kamthane, "Computer programming", Pearson Education, 2007.
- 3. Yashavant P. Kanetkar. "Let Us C", BPB Publications, 2011.

REFERENCES:

- 1. Kernighan,B.W and Ritchie,D.M, "The C Programming language", Second Edition, Pearson Education, 2006
- 2. Byron S Gottfried, "Programming with C", Schaums Outlines, Second Edition, Tata McGraw-Hill, 2006.
- 3. R.G. Dromey, "How to Solve it by Computer", Pearson Education, Fourth Reprint, 2007

PTCY7151

ENGINEERING CHEMISTRY

OBJECTIVE

- To develop an understanding about fundamentals of polymer chemistry.
- Brief elucidation on surface chemistry and catalysis.
- To develop sound knowledge photochemistry and spectroscopy.
- To impart basic knowledge on chemical thermodynamics.
- To understand the basic concepts of nano chemistry.

UNIT I POLYMER CHEMISTRY

Introduction: Functionality-degree of polymerization. Classification of polymers- natural and synthetic, thermoplastic and thermosetting. Types and mechanism of polymerization: addition (free radical, cationic, anionic and living); condensation and copolymerization. Properties of polymers: Tg, tacticity, molecular weight-weight average, number average and polydispersity index. Techniques of polymerization: Bulk, emulsion, solution and suspension.

UNIT II SURFACE CHEMISTRYAND CATALYSIS

Adsorption-Types of adsorption-adsorption of gases on solids- adsorption from solutions-Types of isotherms–Frendlich adsorption isotherm, Langmuir adsorption isotherm. Industrial applications of adsorption. Catalysis: Characteristics and types of catalysts-homogeneous and heterogeneous, auto catalysis. Enzyme catalysis -factors affecting enzyme catalysis, Michaelis-Menton equation. Industrial applications of catalysts

UNIT III PHOTOCHEMISTRY AND SPECTROSCOPY

Photochemistry: Laws of photochemistry-Grotthuss-Draper law, Stark-Einstein law and Lambert-Beer Law. Photo processes-internal conversion, inter-system crossing, fluorescence, phosphorescence, chemiluminescence and photo-sensitization. Spectroscopy: Electromagnetic spectrum-absorption of radiation-electronic, vibrational and rotational transitions. Width and intensities of spectral lines. Spectrophotometric estimation of iron. UV-Vis and IR spectroscopy- principles, instrumentation (Block diagram) and applications.

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UNIT IV CHEMICAL THERMODYNAMICS

Second law: Entropy-entropy change for an ideal gas, reversible and irreversible processes; entropy of phase transitions; Free energy and work function: Helmholtzand Gibbs free energy functions; Criteria of spontaneity; Gibbs-Helmholtz equation; Clausius Clapeyron equation; Maxwell relations-Van't Hoff isotherm and isochore. Chemical potential; Gibbs-Duhem equation-variation of chemical potential with temperature and pressure.

UNIT V NANOCHEMISTRY

Basics-distinction between molecules, nanoparticles and bulk materials; size-dependent properties. Preparation of nanoparticles - sol-gel and solvothermal. Preparation of carbon nanotube by chemical vapour deposition and laser ablation. Preparation of nanowires by VLS growth, electrochemical deposition and electro spinning. Properties and uses of nanoparticles, nanoclusters, nanorods, nanotubes and nanowires,

OUTCOMES:

TOTAL: 45 PERIODS

- Will be familiar with polymer chemistry, surface chemistry and catalysis.
- Will know the photochemistry, spectroscopy and chemical thermodynamics.
- Will know the fundamentals of nano chemistry.

TEXTBOOKS:

- Jain P. C. & Monica Jain., "Engineering Chemistry", DhanpatRai Publishing Company 1. (P) Ltd. New Delhi. 2014.
- Kannan P., Ravikrishnan A., "Engineering Chemistry", Sri Krishna Hitech Publishing 2. Company Pvt. Ltd. Chennai, 2014

REFERENCES:

- Pahari A., Chauhan B., "Engineering Chemistry", Firewall Media, New Delhi, 2012. 1.
- Sivasankar B., "Engineering Chemistry", Tata McGraw-Hill Publishing Company Ltd, 2. New Delhi, 2012.
- AshimaSrivastava. Janhavi N N, Concepts of Engineering Chemistry", ACME Learning 3. Private Limited., New Delhi., 2010.
- Vairam S., Kalyani P., Suba Ramesh., "Engineering Chemistry", Wiley India Pvt Ltd., 4. New Delhi., 2011.

PTGE7152

ENGINEERING MECHANICS

LTPC 3 0 0 3

OBJECTIVES:

The objective of this course is to inculcate in the student the ability to analyze any problem in a simple and logical manner and to predict the physical phenomena and thus lay the foundation for engineering applications.

UNIT I **STATICS OF PARTICLES**

Fundamental Concepts and Principles, Systems of Units, Method of Problem Solutions, Statics of Particles - Forces in a Plane, Resultant of Forces, Resolution of a Force into Components, Rectangular Components of a Force, Unit Vectors. Equilibrium of a Particle-Newton's First Law of Motion, Space and Free-Body Diagrams, Forces in Space, Equilibrium of a Particle in Space.

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Principle of Transmissibility, Equivalent Forces, Vector Product of Two Vectors, Moment of a Force about a Point ,Varignon's Theorem, Rectangular Components of the Moment of a Force, Scalar Product of Two Vectors, Mixed Triple Product of Three Vectors, Moment of a Force about an Axis, Couple-Moment of a Couple, Equivalent Couples, Addition of Couples, Resolution of a Given Force into a Force-Couple system, Further Reduction of a System of

Forces, Equilibrium in Two and Three Dimensions-Reactions at Supports and Connections.

UNIT III DISTRIBUTED FORCES

Centroids of lines and areas –symmetrical and unsymmetrical shapes, Determination of Centroids by Integration, Theorems of Pappus-Guldinus, Distributed Loads on Beams, Center of Gravity of a Three-Dimensional Body, Centroid of a Volume, Composite Bodies, Determination of Centroids of Volumes by Integration.

Moments of Inertia of Areas and Mass -Determination of the Moment of Inertia of an Area by Integration, Polar Moment of Inertia, Radius of Gyration of an Area, Parallel-Axis Theorem, Moments of Inertia of Composite Areas, Moments of Inertia of a Mass-Moments of Inertia of Thin Plates, Determination of the Moment of Inertia of a Three-Dimensional Body by Integration.

UNIT IV FRICTION

The Laws of Dry Friction. Coefficients of Friction, Angles of Friction, Wedges, Wheel Friction. Rolling Resistance, Ladder friction.

UNIT V DYNAMICS OF PARTICLES

Kinematics-Rectilinear Motion and Curvilinear Motion of Particles. Kinetics-Newton's Second Law of Motion -Equations of Motions, Dynamic Equilibrium, Energy and Momentum Methods Work of a Force, Kinetic Energy of a Particle, Principle of Work and Energy, Principle of Impulse and Momentum, Impact.

TOTAL: 45 PERIODS

OUTCOME:

Upon completion of this course, students will be able to construct meaningful mathematical models of physical problems and solve them.

TEXT BOOK

1. Beer,F.P and Johnson Jr. E.R, "Vector Mechanics for Engineers", McGraw-Hill Education (India) Pvt. Ltd. 10th Edition, 2013.

REFERENCES

- 1. Hibbeller, R.C., Engineering Mechanics: Statics, and Engineering Mechanics: Dynamics, 13th edition, Prentice Hall, 2013.
- 2. J.L. Meriam& L.G. Karige, Engineering Mechanics: Statics (Volume I) and Engineering Mechanics: Dynamics, 7th edition, Wiley student edition, 2013.
- P. Boresi& J. Schmidt, Engineering Mechanics: Statics and Dynamics, 1/e, Cengage learning, 2008. Irving H. Shames, G. Krishna MohanaRao, Engineering Mechanics -Statics andDynamics, Fourth Edition–PHI / Pearson Education Asia Pvt. Ltd., 2006.
- 4. Vela Murali, "Engineering Mechanics", Oxford University Press 2010.

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To introduce the basic physics concepts relevant to different branches of Engineering and Technology.

ENGINEERING PHYSICS

(Common to all branches of B.E / B.Tech programmes)

UNIT I **PROPERTIES OF MATTER**

Elasticity - Poisson's ratio and relationship between moduli (gualitative) - stress-strain diagram for ductile and brittle materials, uses - factors affecting elastic modulus and tensile strength - bending of beams - cantilever - bending moment - Young's modulus determination - theory and experiment uniform and non-uniform bending - I shaped girders - twisting couple - hollow cylinder - shaft - torsion pendulum - determination of rigidity modulus- moment of inertia of a body (regular and irregular).

UNIT II ACOUSTICS AND ULTRASONICS

Classification of sound - loudness and intensity - Weber-Fechner Law - standard intensity and intensity level - decibel - reverberation - reverberation time - calculation of reverberation time for different types of buildings - sound absorbing materials - factors affecting acoustics of buildings : focussing, interference, echo, echelon effect, resonance - noise and their remedies. Ultrasonics: production - magnetostriction and piezoelectric methods - detection of ultrasound - acoustic grating ultrasonic interferometer - industrial applications - Non-destructive testing - ultrasonic method: scan modes and practice.

UNIT III THERMAL AND MODERN PHYSICS

Thermal expansion - thermal stress - expansion joints - bimetallic strips - thermal conductivity- heat conductions in solids - flow of heat through compound media - Forbe's and Lee's disc method: theory and experiment- Black body radiation - Planck's theory (derivation) - Compton effect - wave model of radiation and matter - Schrödinger's wave equation - time dependent and independent equations -Physical significance of wave function – particle in a one dimensional box.

UNIT IV APPLIED OPTICS

Interference - Michelson interferometer: construction, working, determination of wave length and thickness - anti-reflection coating - air wedge and its applications - Lasers - principle and applications - Einstein's coefficients - CO₂ and Nd:YAG laser - semiconductor lasers: homo junction and hetro junction - construction and working – applications. Optical fibres - classification (index & mode based) - principle and propagation of light in optical fibres - acceptance angle and numerical aperture - fibre optic communication system - active and passive sensors.

UNIT V **CRYSTAL PHYSICS**

Single crystalline, polycrystalline and amorphous materials – Single crystals: unit cell, crystal systems, Bravais lattices, ditections and planes in a crystal, Miller indices - interplanar distance for a cubic crystal - coordination number and packing factor for SC, BCC, FCC, HCP and diamond structures structure and significance of NaCl, CsCl, ZnS and graphite - crystal imperfections: point defects, line defects - Burger vectors, dislocations and stacking faults - Growth of single crystals: Bridgman and Czochralski methods.

TOTAL: 45 PERIODS

OUTCOME:

The students will acquire knowledge on the basics of physics related to properties of matter, optics, acoustics etc., and they will apply these fundamental principles to solve practical problems related to materials used for engineering applications.

PTPH7151

OBJECTIVE:

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TEXTBOOKS:

- 1. Gaur R.K. and Gupta S.L., "Engineering Physics", Dhanpat Rai Publications (2013)
- 2. Palanisamy P.K., "Engineering Physics", Scitech Publications (P) Ltd. (2006).
- 3. Arumugam M., "Engineering Physics", Anuradha Publications (2000)

REFERENCES:

- 1. Serway R.A. and Jewett, J.W. "Physics for Scientists and Engineers with Modern Physics". Brooks/cole Publishing Co. (2010).
- 2. Tipler P.A. and Mosca, G.P., "Physics for Scientists and Engineers with Modern Physics". W.H.Freeman, (2007).
- 3. Markert J.T., Ohanian, H. and Ohanian, M. "Physics for Engineers and Scientists". W.W.Norton & Co. (2007).

| PTEE7204 | BASIC ELECTRICAL ENGINEERING AND | L | Т | Ρ | С |
|----------|----------------------------------|---|---|---|---|
| | MEASUREMENTS | 3 | 0 | 0 | 3 |

OBJECTIVES:

To impart knowledge on

- Electric circuit laws
- Principle of Electrical Machines
- Various measuring instruments

UNIT I ELECTRICAL CIRCUITS

Ohms Law – Kirchhoff's Law-Mesh analysis – Superposition and Thevenin's theorem -Introduction to AC circuits – waveforms, RMS and average value – Power and power factor-Three phase balanced circuits-Three phase Power measurement.

UNIT II ELECTRICAL MACHINES

Principle of operation DC machines- Characteristics of DC motor - Single phase transformers, three-phase and single-phase induction motors – Speed Control.

UNIT III SPECIAL ELECTRICAL COMPONENTS

Synchronous machine – Brushless DC Motor - Stepper motor – Switched reluctance motor-Electromechanical Relays.

UNIT IV ELECTRICAL MEASUREMENTS

Classification of instruments – moving coil and moving iron meters – Induction type, dynamometer type wattmeters – Energy meter – Megger – Instrument transformers (CT & PT) –Wheatstone's bridge for measurement of unknown resistance ,Maxwell's bridge for unknown inductance and Schering Bridge for unknown capacitance –Instrumentation Amplifiers.

UNIT V MECHANICAL MEASUREMENTS

Classification of transducers, strain, RTD, thermocouples, Piezo-electric transducer, LVDT, Turbine and electromagnetic flow meters, level transducers ultrasonic and fiber optic transducers, type of sensors, elastic sensors, viscosity, moisture and pH sensors, Digital transducers, vibrating wire instruments like load cells, stress meter, etc.

OUTCOME:

Upon completion of this course, the students will be able to:

• Explain different types of electrical machines and their performance.

TOTAL: 45 PERIODS

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TEXT BOOKS:

- 1. Del Toro 'Electrical Engineering Fundamentals' Pearson Education, New Delhi, 2007.
- 2. Alan S. Moris, Principles of Measurements and Instruments, Prentice-Hall of India Pvt. Ltd., New Delhi, 1999.
- 3. T.Kenjo and S.Nagamori, Permanent magnet and Brushless DC motors, Clarendon 125 press, London, 1988.
- 4. Sunil S.Rao, Switchgear and Protection, Khanna publishers, New Delhi, 2008.

REFERENCES:

- 1. Rajendra Prasad 'Fundamentals of Electrical engineering' Prentice Hall of India, 2006.
- 2. Sanjeev Sharma 'Basics of Electrical Engineering' S.K International Publishers, New Delhi 2007.
- 3. John Bird, Electrical Circuits theory and Technology, Elsevier, First India Edition, 2006.
- 4. Doebeling, E.O., Measurements Systems Application and Design', McGrawHill Publishing Co, 1990.
- 5. D.P.Kothari and I.J.Nagrath, Electric machines, Tata Mc Graw hill publishing company, New Delhi, Third Edition, 2004.

| PTEC7204 | ELECTRONICS ENGINEERING | L | т | Р | С |
|----------|-------------------------|---|---|---|---|
| | | 3 | 0 | 0 | 3 |

OBJECTIVE:

• To provide knowledge in the basic concepts of Electronics Engineering including semiconductors, transistors, electronic devices, signal generators, transducers and digital electronics.

UNIT I SEMICONDUCTORS AND RECTIFIERS

P-N junction, VI Characteristics of PN junction diode, Zener diode, Zener diode Characteristics, Zener diode as a regulator, BJT and N-MOSFET working and V-I characteristics.

UNIT II AMPLIFIERS AND OSCILLATORS

BJT CE amplifier with and without feedback and frequency response, CS MOSFET amplifier and its frequency response, Current series feedback amplifier. Positive feedback, Sinusoidal oscillators – Wein bridge oscillators, Hartley, Colpitts, and Crystal oscillator.

UNIT III LINEAR INTEGRATED CIRCUITS

Operational amplifier –Inverting and Non-inverting amplifiers, Adder, integrator and differentiator, Instrumentation amplifier, Digital to Analog converters - R-2R and weighted resistor types, Analog to Digital converters - Successive approximation and Flash types, IC 555 based Astable and Monostable Multivibrators,

UNIT IV DIGITAL ELECTRONICS

Boolean algebra, Logic Gates, Half and Full adders, Decoder, Encoder, Multiplexer, Demultiplexer, Flip flops, Counters and Registers.

UNIT V TRANSDUCERS AND DISPLAY DEVICES

Thermistors, Semiconductor strain gauges, LVDT, Tachometer, Ultrasonic and Thermal flow meter, pressure force and weight measurement, Seven segment display, LED and LCD

TOTAL: 45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

• Identify and apply electronics components to design circuits.

TEXT BOOK:

1. Malvino, 'Electronic Principles', McGraw Book Co., 1993.

REFERENCES:

- 1. Grob. B and Schultz. M.E. 'Basic Electronics', Tata Mcgraw Hill, 2003.
- 2. Thomas L. Floyd, 'Electronics Devices', Pearson Education, 2002.
- 3. Thomas L. Floyd, 'Digital Fundamentals', Pearson Education, 2003.
- 4. Millman, Halkias Jacob, Jit Christos and Satyabrata, 'Electronic devices and Circuits', Tata McGraw Hill, 2 nd Edition.
- 5. Transducers in Mechanical and Electronic Design by Trietley

PTME7201 ENGINEERING THERMODYNAMICS L T P C 3 0 0 3

OBJECTIVE:

• To train the students on the basics and applications of energy in Mechanical Engineering

UNIT I BASIC CONCEPTS AND FIRST LAW

Basic concepts - continuum, Microscopic and Macroscopic approaches. Path and point functions. Intensive and extensive properties, total and specific quantities. System, surrounding, boundary and their types. Thermodynamic Equilibrium. State, path and process. Quasi-static, reversible and irreversible processes. Heat and work transfer - definition and comparison, sign convention. Displacement work, P-V diagram. Zeroth law. First law – application to closed and open systems.

UNIT II SECOND LAW

Heat Reservoir - source and sink. Heat Engine, Refrigerator, Heat pump. Statements of second law and its corollaries. Carnot cycle, Reversed Carnot cycle, Performance. Clausius inequality. Concept of entropy, T-s diagram, Tds Equations - entropy change for different processes, principle of increase in entropy. Applications of II Law. Availability and Irreversibility analysis for open and closed systems.

UNIT III PURE SUBSTANCES AND STEAM POWER CYCLE

Steam - formation and its thermodynamic properties - p-v, p-T, T-v, T-s, h-s diagrams. PVT surface. Determination of dryness fraction. Calculation of work done and heat transfer in non-flow and flow processes using Steam Table and Mollier Chart. Ideal and actual Rankine cycles.

UNIT IV IDEAL AND REAL GASES THERMODYNAMIC RELATIONS

Properties of Ideal gas, real gas, and their comparison. Equations of state for ideal and real gases. van der Waal's relation, Compressibility factor, Principle of Corresponding states. Generalised Compressibility Chart and its use. Maxwell relations, Tds Equations, heat capacities relations, Energy equation, Joule-Thomson experiment, Clausius-Clapeyron equation.

UNIT V GAS MIXTURES AND PSYCHROMETRY

Mole and mass fractions – Dalton's and Amagat's laws, properties of ideal gas mixtures. Psychrometric properties – Property calculations using Psychrometric chart and expression Psychrometric processes and simple applications.

TOTAL : 45 PERIODS

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(Use of Steam tables, Mollier chart and Psychrometric chart permitted)

OUTCOMES:

Upon completion of this course, the students will be able to:

- Thermodynamic principles to Engineering Applications.
- Apply mathematical fundamentals to study the properties of steam, gas and gas mixtures.

TEXT BOOKS:

1. Nag.P.K, "Engineering Thermodynamics", 5th Edition, Tata McGraw Hill (2013), New Delhi.

2. Natarajan .E, "Engineering Thermodynamics: Fundamentals and Applications", 2nd Edition(2014) Anuragam Publications, Chennai.

REFERENCES:

- 1. Y. Cengel and M. Boles, Thermodynamics An Engineering Approach, Tata McGraw Hill,7th Edition, 2011.
- 2. Chattopadhyay, P, "Engineering Thermodynamics", 2nd Ed. Oxford University Press, 2014
- 3. Venkatesh. A, "Basic Engineering Thermodynamics", Universities Press (India) Limited, 2007
- 4. E. Rathakrishnan, "Fundamentals of Engineering Thermodynamics", 2nd Edition, Prentice Hall of India Pvt. Ltd, 2006.
- 5. Van Wylen and Sonntag, "Classical Thermodynamics", Wiley Eastern, 1987.
- 6. Arora .C.P., "Refrigeration and Air Conditioning", Tata McGraw Hill, 1994

| PTCE7204 | FLUID MECHANICS AND MACHINERY | L | Т | Ρ | С |
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OBJECTIVES:

- To study the applications of the conservation laws to flow through pipes and hydraulic machines.
- To understand the importance of dimensional analysis.
- To understand the importance of various types of flow in pumps and turbines.

UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS

Units and dimensions- Properties of fluids- mass density, specific weight, specific volume, specific gravity, viscosity, compressibility, vapor pressure, capillarity and surface tension. Flow characteristics – concept of control volume - application of control volume to continuity equation, energy equation and momentum equation.

UNIT II FLOW THROUGH CIRCULAR CONDUITS

Hydraulic and energy gradient - Laminar flow through circular conduits and circular annuli-Boundary layer concepts – types of boundary layer thickness – Darcy Weisbach equation – friction factor- Moody diagram- commercial pipes- minor losses – Flow through pipes in series and parallel.

UNIT III DIMENSIONAL ANALYSIS

Need for dimensional analysis – methods of dimensional analysis – Similitude –types of similitude - Dimensionless parameters- application of dimensionless parameters – Model analysis.

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UNIT IV PUMPS

Impact of jets - Euler's equation - Theory of roto dynamic machines – various efficiencies– velocity components at entry and exit of the rotor- velocity triangles - Centrifugal pumps– working principle - work done by the impeller - performance curves - Reciprocating pumpworking principle – indicator diagram – work saved by fitting air vessels – Rotary pumps – classification – comparison of working principle with other pumps – advantages.

UNIT V TURBINES

Classification of turbines – heads and efficiencies – velocity triangles – axial, radial and mixed flow turbines – Pelton wheel and Francis turbine - working principles - work done by water on the runner – draft tube - specific speed - unit quantities – performance curves for turbines – governing of turbines.

OUTCOMES:

Upon completion of this course, the students will be able to:

- Apply mathematical knowledge to predict the properties and characteristics of a fluid.
- Critically analyse the performance of pumps and turbines.

TEXT BOOKS:

- 1. Streeter, V. L. and Wylie E. B., Fluid Mechanics, McGraw Hill Publishing Co.(2010)
- 2. Kumar K. L., Engineering Fluid Mechanics, Eurasia Publishing House(p) Ltd. New Delhi (2004).
- 3. Modi P.N. and Seth, S.M. Hydraulics and Fluid Mechanics, Standard Book House (2002), New Delhi

REFERENCES:

1. Robert .Fox, Alan T. McDonald, Philip J.Pritchard, "Fluid Mechanics and Machinery", ISBN 978-0-470-54755-7, 2011.

PTMA7251

NUMERICAL METHODS

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OBJECTIVES :

- To provide the mathematical foundations of numerical techniques for solving linear system, eigenvalue problems, interpolation, numerical differentiation and integration and the errors associated with them;
- To demonstrate the utility of numerical techniques of ordinary and partial differential equations in solving engineering problems where analytical solutions are not readily available.

UNIT I SOLUTION OF EQUATIONS AND EIGEN VALUE PROBLEMS

Solution of algebraic and transcendental equations - Fixed point iteration method – Newton -Raphson method - Solution of linear system of equations - Gauss elimination method – Pivoting – Gauss Jordan methods – Iterative methods of Gauss Jacobi and Gauss Seidel - Matrix Inversion by Gauss Jordan method - Eigen values of a matrix by Power method and by Jacobi's method.

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TOTAL: 45 PERIODS

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UNIT II INTERPOLATION AND APPROXIMATION

Interpolation with unequal intervals - Lagrange interpolation - Newton's divided difference interpolation - Cubic splines - Interpolation with equal intervals - Newton's forward and backward difference formulae - Least square method - Linear curve fitting.

UNIT III NUMERICAL DIFFERENTIATION AND INTEGRATION

Approximation of derivatives using interpolation polynomials - Numerical integration using Trapezoidal, Simpson's 1/3 and Simpson's 3/8 rules – Romberg's method - Two point and three point Gaussian guadrature formulae – Evaluation of double integrals by Trapezoidal and Simpson's rules.

UNIT IV INITIAL VALUE PROBLEMS FOR ORDINARY DIFFERENTIAL EQUATIONS

Single step methods - Taylor's series method - Euler's method - Modified Euler's method - Fourth order Runge - Kutta method for solving first and second order equations - Multi step methods -Milne's and Adams - Bashforth predictor - corrector methods for solving first order equations.

UNIT V BOUNDARY VALUE PROBLEMS IN ORDINARY AND PARTIAL **DIFFERENTIAL EQUATIONS**

Finite difference methods for solving two - point linear boundary value problems - Finite difference techniques for the solution of two dimensional Laplace's and Poisson's equations on rectangular domain - One dimensional heat - flow equation by explicit and implicit (Crank-Nicholson) methods -One dimensional wave equation by explicit method.

OUT COMES :

TOTAL : 45 PERIODS

- Demonstrate understanding of common numerical methods and how they are used to obtain approximate solutions.
- Apply numerical methods to obtain approximate solutions to mathematical problems.
- Derive numerical methods for various mathematical operations and tasks, such as interpolation, differentiation, integration, the solution of linear and nonlinear equations, and the solution of differential equations.
- Analyse and evaluate the accuracy of common numerical methods. •

TEXT BOOKS :

- "Numerical 1 Grewal. B.S. and Grewal, J.S., methods in Engineering and Science", Khanna Publishers, New Delhi, 9th Edition, 2007.
- Burden, R.L and Faires, J.D, "Numerical Analysis " 9th Edition. Cengage Learning. 2. 2016.

REFERENCES:

- 1. Brian Bradie. "A Friendly Introduction to Numerical Analysis". Pearson Education Asia, New Delhi, 1st Edition, 2007.
- 2. Gerald. C.F. and Wheatley, P.O., "Applied Numerical Analysis", Pearson Education Asia, New Delhi, 6th Edition, 2006.
- "Applied Numerical V. Fausett. Analysis using 3. Laurene MATLAB", Pearson Education, New Delhi, 1st print, 2nd Edition, 2009.
- 4. S. R. K. Iyengar, R. K. Jain, Mahinder Kumar Jain, "Numerical Methods for Scientific and Engineering Computation", 6th Edition, New Age International Publishers, New Delhi, 2012.
- 5. Sankara Rao . K, " Numerical Methods for Scientists and Engineers", PHI Learning Pvt Ltd. New Delhi, 2007.

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PTGE7153 ENVIRONMENTAL SCIENCE AND ENGINEERING

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OBJECTIVES:

To the study of nature and the facts about environment.

- To find and implement scientific, technological, economic and political solutions to environmental problems.
- To study the interrelationship between living organism and environment.
- To appreciate the importance of environment by assessing its impact on the human world; envision the surrounding environment, its functions and its value.
- To study the dynamic processes and understand the features of the earth's interior and surface.
- To study the integrated themes and biodiversity, natural resources, pollution control and waste management.

UNIT I ENVIRONMENT, ECOSYSTEMS AND BIODIVERSITY

Definition, scope and importance of environment – need for public awareness - concept of an ecosystem – structure and function of an ecosystem – producers, consumers and decomposers – energy flow in the ecosystem – ecological succession – food chains, food webs and ecological pyramids – Introduction, types, characteristic features, structure and function of the (a) forest ecosystem (b) grassland ecosystem (c) desert ecosystem (d) aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries) – Introduction to biodiversity definition: genetic, species and ecosystem diversity – biogeographical classification of India – value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values – Biodiversity at global, national and local levels – India as a mega-diversity nation – hot-spots of biodiversity – threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts – endangered and endemic species of India – conservation of biodiversity: In-situ and ex-situ conservation of biodiversity.

Field study of common plants, insects, birds

Field study of simple ecosystems – pond, river, hill slopes, etc.

UNIT II ENVIRONMENTAL POLLUTION

Definition – causes, effects and control measures of: (a) Air pollution (b) Water pollution (c)Soil pollution (d) Marine pollution (e) Noise pollution (f) Thermal pollution (g) Nuclear hazards– soil waste management: causes, effects and control measures of municipal solid wastes – role of an individual in prevention of pollution – pollution case studies – disaster management: floods, earthquake, cyclone and landslides.

Field study of local polluted site – Urban / Rural / Industrial / Agricultural.

UNIT III NATURAL RESOURCES

Forest resources: Use and over-exploitation, deforestation, case studies- timber extraction, mining, dams and their effects on forests and tribal people – Water resources: Use and overutilization of surface and ground water, floods, drought, conflicts over water, dams-benefits and problems – Mineral resources: Use and exploitation, environmental effects of extracting and using mineral resources, case studies – Food resources: World food problems, changes caused by agriculture and overgrazing, effects of modern agriculture, fertilizer-pesticide problems, water logging, salinity, case studies – Energy resources: Growing energy needs, renewable and non renewable energy sources, use of alternate energy sources. case studies – Land resources: Land as a resource, land degradation, man induced landslides, soil erosion and desertification – role of an individual in conservation of natural resources – Equitable use of resources for sustainable lifestyles.

Field study of local area to document environmental assets - river / forest / grassland / hill / mountain.

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UNIT IV SOCIAL ISSUES AND THE ENVIRONMENT

From unsustainable to sustainable development – urban problems related to energy – water conservation, rain water harvesting, watershed management – resettlement and rehabilitation of people; its problems and concerns, case studies – role of non-governmental organization- environmental ethics: Issues and possible solutions – climate change, global warming, acid rain, ozone layer depletion, nuclear accidents and holocaust, case studies. – wasteland reclamation – consumerism and waste products – environment production act– Air (Prevention and Control of Pollution) act – Water (Prevention and control of Pollution) act – Wildlife protection act – Forest conservation act – enforcement machinery involved in environmental legislation- central and state pollution control boards- Public awareness.

UNIT V HUMAN POPULATION AND THE ENVIRONMENT

Population growth, variation among nations – population explosion – family welfare programme – environment and human health – human rights – value education – HIV / AIDS – women and child welfare – role of information technology in environment and human health – Case studies.

TOTAL:45 PERIODS

OUTCOMES:

Environmental Pollution or problems cannot be solved by mere laws. Public participation is an important aspect which serves the environmental Protection. One will obtain knowledge on the following after completing the course.

- Public awareness of environment at infant stage.
- Ignorance and incomplete knowledge has lead to misconceptions.
- Development and improvement in standard of living has lead to serious environmental disasters.

TEXT BOOKS:

- 1. Gilbert M.Masters, 'Introduction to Environmental Engineering and Science', 2nd edition, Pearson Education 2004.
- 2. Benny Joseph, 'Environmental Science and Engineering', Tata McGraw-Hill, New Delhi, 2006.

REFERENCES:

- 1. R.K. Trivedi, 'Handbook of Environmental Laws, Rules, Guidelines, Compliances and Standards', Vol. I and II, Enviro Media.
- 2. Cunningham, W.P. Cooper, T.H. Gorhani, 'Environmental Encyclopedia', Jaico Publ., House, Mumbai, 2001.
- 3. Dharmendra S. Sengar, 'Environmental law', Prentice hall of India PVT LTD, New Delhi, 2007.
- 4. Rajagopalan, R, 'Environmental Studies-From Crisis to Cure', Oxford University Press 2005.

| PTME7301 | KINEMATICS OF MACHINES | L | т | Ρ | С |
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OBJECTIVES:

- To understand the basic components and layout of linkages in the assembly of a system/ machine.
- To understand the principles in analysing the assembly with respect to the displacement, velocity, and acceleration at any point in a link of a mechanism.
- To understand the motion resulting from a specified set of linkages, design few linkage mechanisms and cam mechanisms for specified output motions.
- To understand the basic concepts of toothed gearing and kinematics of gear trains.

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UNIT I BASIC CONCEPTS

Introduction- resistant bodies- kinematic link- kinematic pair- kinematics constraints- kinematic chain- mechanism- structure – Inversion of four bar chain- inversion of single slider crank chain – inversion of double crank chain – Grashof's law – Degrees of freedom – Kutzbach criterion – Grubler's criterion.

UNIT II MECHANISMS

Classification of mechanisms- Ratchets and Escapement mechanisms- Indexing mechanisms-Analysis of Hooke's joint – Double Hooke's joint- Pantograph – Straight line motion Mechanisms (Exact and Approximate)- Steering gear mechanisms.

UNIT III KINEMATICS OF LINKAGE MECHANISMS

Displacement, velocity and acceleration analysis of mechanisms – Velocities and accelerations by relative velocity method -Velocity analysis using instantaneous centre method- Velocities and accelerations by Analytical method -Coriolis Acceleration.

UNIT IV KINEMATICS OF CAM MECHANISMS

Classification of cams and followers – law of cams-Terminology and definitions – Displacement diagrams – Uniform velocity, parabolic, simple harmonic, Cycloidal – Derivatives of follower motions – Layout of plate cam profiles – Specified contour cams – Circular arc and tangent cams – Pressure angle and undercutting – sizing of cams.

UNIT V GEARS AND GEAR TRAINS

Law of gearing – Spur Gear terminology and definitions – Involutes and cycloidal tooth profiles Gear tooth action – Contact ratio – Interference and undercutting – corrected and uncorrected gear teeth – Gear terminology and definitions -Helical, Bevel, Worm, Rack and Pinion gears– Gear trains – Speed ratio, train value – Epicyclic Gear Trains – Differentials – Automobile gear box.

TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Apply the fundamentals of mechanisms and analyze new mechanisms.

TEXT BOOKS:

- 1. Uicker, J.J., Pennock G.R and Shigley, J.E., "Theory of Machines and Mechanisms",3rd Edition, Oxford University Press, 2009.
- 2. Rattan, S.S, "Theory of Machines", 3rd Edition, Tata McGraw-Hill, 2009.

REFERENCES:

- 1. Thomas Bevan, "Theory of Machines", 3 rd Edition, CBS Publishers and Distributors, 2005.
- 2. Robert L. Norton, "Kinematics and Dynamics of Machinery", Tata McGraw-Hill, 2010.
- 3. Sadhu Singh, Theory of machines, Pearson, 2013
- 4. Ghosh. A and Mallick, A.K., "Theory of Mechanisms and Machines", Affiliated East-West Pvt. Ltd., New Delhi, 1988.
- 5. Rao.J.S. and Dukkipati.R.V. "Mechanisms and Machine Theory", Wiley-Eastern Ltd., New Delhi, 1992.
- 6. John Hannah and Stephens R.C., "Mechanics of Machines", Viva Low-Prices Student Edition, 1999.
- 7. V.Ramamurthi, "Mechanics of Machines", Narosa Publishing House, 2002.
- 8. Khurmi, R.S., "Theory of Machines", 14th Edition, S Chand Publications 2015.

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MANUFACTURING TECHNOLOGY - I

OBJECTIVE:

PTME7302

• To introduce the students to the concepts of basic manufacturing processes and fabrication techniques, such as metal casting, metal joining, metal forming and manufacture of plastic components.

UNIT I METAL CASTING PROCESSES

Sand Casting – Sand Mould – Type of patterns - Pattern Materials – Pattern allowances – Moulding sand Properties and testing – Cores –Types and applications – Moulding machines – Types and applications– Melting furnaces – Principle of special casting processes- Shell, investment – Ceramic mould – Pressure die casting – Centrifugal Casting - CO casting -Defects in Sand casting process – Stir casting - Defects in Sand casting.

UNIT II METAL JOINING PROCESSES

Fusion welding processes – Type of Gas welding – Flame characteristics – Filler and Flux materials – Arc welding, Electrodes, Coating and specifications – Principles and types of Resistance welding – Gas metal arc welding – Submerged arc welding – Electro slag welding – Gas Tungsten arc welding – Principle and application of special welding processes – Plasma arc welding – Thermit Welding – Electron beam welding – Friction welding – Diffusion welding – Weld defects – Brazing and soldering – methods and process capabilities – Adhesive bonding, Types and application.

UNIT III BULK DEFORMATION PROCESSES

Hot working and cold working of metals – Forging processes – Open, impression and closed die forging – Characteristics of the processes – Typical forging operations – rolling of metals – Types of Rolling – Flat strip rolling – shape rolling operations – Defects in rolled parts – Principle of rod and wire drawing – Tube drawing – Principles of Extrusion – Types – Hot and Cold extrusion.

UNIT IV SHEET METAL PROCESSES

Sheet metal characteristics – Typical shearing, bending and drawing operations – Stretch forming operations – Formability of sheet metal – Test methods –special forming processes - Working principle and applications – Hydro forming – Rubber pad forming – Metal spinning – Introduction of Explosive forming, magnetic pulse forming, peen forming, Super plastic forming – Micro forming.

UNIT V MANUFACTURE OF PLASTIC COMPONENTS

Types and characteristics of plastics – Moulding of thermoplastics – working principles and typical applications – injection moulding – Plunger and screw machines – Compression moulding, Transfer Moulding – Typical industrial applications – introduction to blow moulding – Rotational moulding – Film blowing – Extrusion – Thermoforming – Bonding of Thermoplastics.

OUTCOMES:

• Upon completion of this course, the students can able to apply the different manufacturing process and use this in industry for component production.

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TOTAL: 45 PERIODS

TEXT BOOKS:

- Kalpakjian. S, "Manufacturing Engineering and Technology", Pearson Education India 1. Edition, 2006
- S. Gowri P. Hariharan, A.Suresh Babu, Manufacturing Technology I, Pearson 2. Education, 2008.

REFERENCES:

- 1. Roy. A. Lindberg, Processes and materials of manufacture, PHI / Pearson education, 2006.
- Haira Chouldhary S.K and Haira Choudhury. AK., Elements of workshop Technology, 2. volume I and II, Media promoters and Publishers Private Limited, Mumbai, 1997.
- Paul Degarma E, Black J.T and Ronald A. Kosher, Eligth Edition, Materials and 3. Processes, in Manufacturing prentice – Hall of India, 1997.
- 4. Sharma, P.C., A Text book of production Technology, S.Chand and Co. Ltd., 2004. 5. P.N. Rao, Manufacturing Technology Foundry, Forming and Welding, TMH-2003; 2 nd Edition, 2003.

| PTCE7304 | STRENGTH OF MATERIALS | L | Т | Ρ | С |
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OBJECTIVE:

To understand the stresses developed in bars, compounds bars, beams, shafts, cylinders • and spheres.

UNIT I STRESS, STRAIN AND DEFORMATION OF SOLIDS

Rigid bodies and deformable solids - Tension, Compression and Shear Stresses -Deformation of simple and compound bars - Thermal stresses - Elastic constants -Volumertric strains - Stresses on inclined planes - principal stresses and principal planes -Mohr's circle of stress.

UNIT II TRANSVERSE LOADING ON BEAMS AND STRESSES IN BEAM

Beams - types transverse loading on beams - Shear force and bending moment in beams -Cantilevers – Simply supported beams and over – hanging beams. Theory of simple bending – bending stress distribution - Load carrying capacity - Proportioning of sections - Flitched beams – Shear stress distribution.

UNIT III TORSION

Torsion formulation stresses and deformation in circular and hollows shafts - Stepped shafts -Deflection in shafts fixed at the both ends - Stresses in helical springs - Deflection of helical springs, carriage springs.

UNIT IV **DEFLECTION OF BEAMS**

Double Integration method - Macaulay's method - Area moment Theorems for computation of slopes and deflections in beams - Conjugate beam and strain energy - Maxwell's reciprocal theorems.

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UNIT V THIN CYLINDERS, SPHERES AND THICK CYLINDERS

Stresses in thin cylindrical shell due to internal pressure circumferential and longitudinal stresses and deformation in thin cylinders – spherical shells subjected to internal pressure – Deformation in spherical shells – Lame's theory – Application of theories of failure.

TOTAL: 45 PERIODS

OUTCOMES:

- Upon completion of this course, the students can able to apply mathematical knowledge to calculate the deformation behavior of simple structures.
- Critically analyse problem and solve the problems related to mechanical elements and analyse the deformation behavior for different types of loads.

TEXT BOOkS:

- 1. Bansal, R.K., Strength of Materials, Laxmi Publications (P) Ltd., 2007.
- 2. Jindal U.C., Strength of Materials, Asian Books Pvt. Ltd., New Delhi, 2007.

REFERENCES:

- 1. Egor. P.Popov " Engineering Mechanics of Solids" Prentice Hall of India, New Delhi, 2001
- 2. Subramanian R., Strength of Materials, oxford University Press, Oxford Higher Education Series, 2007.
- 3. Hibbeler, R.C., Mechanics of Materials, Pearson Education, Low Price Edition, 2007
- 4. Ferdinand P. Been, Russell Johnson, J.r. and John J. Dewole Mechanics of Materials, Tata Mcgraw Hill publishing 'co. Ltd., New Delhi.

| PTME7303 | THERMAL ENGINEERING - I | L | Т | Ρ | С |
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OBJECTIVES:

- To apply the concepts and laws of thermodynamics for cycle analysis and performance of heat engines Internal Combustion(IC) engines and Gas Turbines.
- To get an insight on the working and performance of air compressors
- To understand the working of various auxiliary systems present in IC engines.

UNIT I GAS AND STEAM POWER CYCLES

Air Standard Cycles - Otto, Diesel, Dual, Brayton – Cycle Analysis, Performance and Comparison – Rankine, reheat and regenerative cycle.

UNIT II RECIPROCATING AIR COMPRESSOR

Classification and comparison, working principle, work of compression - with and without clearance, Volumetric efficiency, Isothermal efficiency and Isentropic efficiency. Multistage air compressor with Intercooling. Working principle and comparison of Rotary compressors with reciprocating air compressors.

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UNIT III INTERNAL COMBUSTION ENGINES AND COMBUSTION

IC engine – Classification, working, components and their functions. Ideal and actual : Valve and port timing diagrams, p-v diagrams- two stroke & four stroke, and SI & CI engines – comparison. Geometric, operating, and performance comparison of SI and CI engines. Desirable properties and qualities of fuels. Air-fuel ratio calculation – lean and rich mixtures. Combustion in SI & CI Engines – Knocking – phenomena and control.

UNIT IV INTERNAL COMBUSTION ENGINE PERFORMANCE AND SYSTEMS 9

Performance parameters and calculations. Morse and Heat Balance tests. Multipoint Fuel Injection system and Common Rail Direct Injection systems. Ignition systems – Magneto, Battery and Electronic. Lubrication and Cooling systems. Concepts of Supercharging and Turbocharging – Emission Norms.

UNIT V GAS TURBINES

Gas turbine cycle analysis – open and closed cycle. Performance and its improvement - Regenerative, Intercooled, Reheated cycles and their combinations. Materials for Turbines.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Analyse the theory and performance of air-standard cycles
- Understand functioning and performance of IC engines and its sub systems
- Understand the working of Gas turbines and their performance

TEXT BOOKS:

- 1. Mahesh. M. Rathore, "Thermal Engineering", 1st Edition, Tata McGraw Hill, 2010.
- 2. Ganesan.V, "Internal Combustion Engines" 4th Edition, Tata McGraw Hill, 2012.

REFERENCES:

- 1. Rudramoorthy R, "Thermal Engineering", Tata McGraw Hill, New Delhi, 2003.
- 2. Holman .J.P., "Thermodynamics", McGraw Hill, 1985.
- 3. Rajput .R.K, "Thermal Engineering", Laxmi, 8th Edition, 2013.

| DYNAMICS OF MACHINES | L | Т | Ρ |
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OBJECTIVES:

PTME7401

- To understand the force-motion relationship in components subjected to external forces and analysis of standard mechanisms.
- To understand the effects of unbalances resulting from prescribed motions in mechanisms.
- To understand the fundamentals of vibrations.
- To understand the principles in mechanisms used for governing of machines.

UNIT I FORCE ANALYSIS

Applied and constraint forces – Free body diagrams – Static equilibrium conditions – force equilibrium analysis of simple mechanisms - friction in mechanisms– Dynamic force analysis – Inertia force and Inertia torque – D Alembert's principle –Dynamic Analysis in reciprocating engines – Gas forces – Inertia effect of connecting rod– Bearing loads – Crank shaft torque – Turning moment diagrams – Flywheels for engines and punching presses.

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UNIT II BALANCING

Static and dynamic balancing – Balancing of rotating masses – Balancing a single cylinder engine – Balancing of Multi-cylinder inline engines, V-engines – Partial balancing in engines – Balancing of linkages – Balancing machines- Balancing standards - Field balancing of single disc.

UNIT III FREE VIBRATION

Basics of vibratory systems – Degrees of freedom – Natural frequency -Spring mass system-Equations of motion — Viscously damped free vibration- Logarithmic decrement- Transverse vibration – Dunkerley's method- Critical speed of shafts -Two and three rotor torsional vibration.

UNIT IV FORCED VIBRATION

Response of one degree freedom system to Harmonic excitation force – Vibration Isolation - rotating unbalance - support motion – Transmissibility - Energy dissipated by damping- Vibration measuring instruments.

UNIT V MECHANISMS FOR CONTROL

Governors – Types – Centrifugal governors – Gravity controlled and spring controlled centrifugal governors – Characteristics – Effect of friction – Controlling force. Gyroscopes – Gyroscopic forces and torques – Gyroscopic stabilization – Gyroscopic effects in Automobiles, ships and airplanes.

TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Analyse the forces acting in a mechanical system and related vibration issues.

TEXT BOOKS:

- 1. Uicker, J.J., Pennock G.R and Shigley, J.E., "Theory of Machines and Mechanisms", 3rd Edition, Oxford University Press, 2009.
- 2. Rattan, S.S, "Theory of Machines", 3rd Edition, Tata McGraw-Hill, 2009.

REFERENCES:

- 1. Thomas Bevan, "Theory of Machines", 3 rd Edition, CBS Publishers and Distributors, 2005.
- 2. Robert L. Norton, "Kinematics and Dynamics of Machinery", Tata McGraw-Hill, 2009.
- 3. Ghosh. A andMallick, A.K., "Theory of Mechanisms and Machines", Affiliated East-West Pvt. Ltd., New Delhi, 1988.
- 4. Rao.J.S. and Dukkipati.R.V. "Mechanisms and Machine Theory", Wiley-Eastern Ltd., New Delhi, 1992.
- 5. Grover. G.T., "Mechanical Vibrations", Nem Chand and Bros., 1996
- 6. V.Ramamurthi, "Mechanics of Machines", Narosa Publishing House, 2002.
- 7. Khurmi, R.S., "Theory of Machines", 14th Edition, S Chand Publications 2015

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PTML7401 ENGINEERING MATERIALS AND METALLURGY

OBJECTIVES:

- To impart knowledge on construction of phase diagrams and also the importance of ironiron carbide phase diagram.
- To impart knowledge on different heat treatment processes used in industries and the basics behind the microstructure formation.
- To impart knowledge on the properties and applications of various engineering materials.
- To expose testing methods and procedures to find the mechanical properties of engineering materials.

UNIT I CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectic, eutectoid, peritectic, and peritectoid reactions, Iron – Iron carbide phase diagram. Classification of steel and cast Iron- microstructure, properties and application.

UNIT II HEAT TREATMENT

Definition – Full annealing, stress relief annealing, recrystallisation annealing and spheroidising – normalizing, hardening and tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram – Continuous Cooling Transformation (CCT) diagram – Austempering, Martempering – Hardenability, Jominy end quench test -case hardening, carburizing, nitriding, cyaniding, carbonitriding – Flame and Induction hardening – Vacuum and Plasma hardening – Thermo-mechanical treatments- elementary ideas on sintering.

UNIT III FERROUS AND NON-FERROUS METALS

Effect of alloying additions on steel (Mn, Si, Cr, Mo, V, Ti & W) – stainless and tool steels – HSLA - Maraging steels – Grey, white, malleable, spheroidal and alloy cast irons, Copper and its alloys – Brass, Bronze and Cupronickel – Aluminium and its alloys; Al-Cu – precipitation strengthening treatment – Titanium alloys, Mg-alloys, Ni-based superalloys – Properties and Applications.

UNIT IV NON-METALLIC MATERIALS

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of PE, PP, PS, PVC, PMMA, PET, PC, PA, ABS,PAI, PPO, PPS, PEEK, PTFE, Thermo set polymers – Urea and Phenol formaldehydes - Engineering Ceramics – Properties and applications of Al_2O_3 , SiC, Si_3N_4 , PSZ and SIALON – Composites- Matrix and reinforcement Materials- applications of Composites - Nano composites.

UNIT V MECHANICAL PROPERTIES AND DEFORMATION MECHANISMS

Mechanisms of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), Micro and nano-hardness tests, Impact test - Izod and Charpy, Fatigue and Creep failure mechanisms.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Understand the phase diagrams and relate to the heat treatment processes.
- Tailor structure-property correlations to engineering materials.
- Select proper engineering materials for various engineering applications.
- Perform various testing's to find the properties of engineering materials.

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TEXT BOOKS:

- 1. Sydney H.Avner, "Introduction to Physical Metallurgy", McGraw Hill Book Company, 1994
- 2. Kenneth G.Budinski and Michael K. Budinski, "Engineering Materials", Prentice Hall of India Private Limited, 4th Indian Reprint 2002.

REFERENCES:

- 1. Rahavan.V, "Materials Science and Engineering", Prentice Hall of India Pvt.Ltd. 1999.
- 2. G.S. Upadhyay and Anish Upadhyay, "Materials Science and Engineering", Viva Books Pvt.Ltd, New Delhi, 2006.
- 3. Williams D Callister, "Materials Science and Engineering" Wiley India Pvt Ltd, Revised Indian edition 2007.

| PTME7402 | MANUFACTURING TECHNOLOGY – II | L | Т | Ρ | С |
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OBJECTIVES:

- To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching.
- To understand the basic concepts of Computer Numerical Control (CNC) of machine tools and CNC Programming.

UNIT I THEORY OF METAL CUTTING

Mechanics of chip formation, single point cutting tool, forces in machining, Types of chip, cutting tools – nomenclature, orthogonal, oblique metal cutting, thermal aspects, cutting tool materials, tool wear, tool life, surface finish, cutting fluids and Machinability.

UNIT II TURNING MACHINES

Centre lathe, constructional features, specification, operations – taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes- tool layout – automatic lathes: semi automatic – single spindle: Swiss type, automatic screw type – multi spindle.

UNIT III RECIPROCATING, MILLING AND GEAR CUTTING MACHINES

Reciprocating machine tools: shaper, planer, slotter: Types and operations- Hole making: Drilling, reaming, boring, tapping, type of milling operations-attachments- types of milling cutter- machining time calculations - Gear cutting, gear hobbing and gear shaping – gear finishing methods.

UNIT IV ABRASIVE PROCESSES AND BROACHING

Abrasive processes: grinding wheel – specifications and selection, types of grinding process – cylindrical grinding, surface grinding, centreless grinding, internal grinding - micro finishing methods - Typical applications – concepts of surface integrity, broaching machines: broach construction – push, pull, surface and continuous broaching machines.

UNIT V COMPUTER NUMERICAL CONTROL MACHINE TOOLS

Numerical Control (NC) machine tools – CNC types, constructional details, special features, machining centre and part programming fundamentals – manual part programming and computer assisted part programming.

TOTAL: 45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

• Understand and compare the functions and applications of different metal cutting operations, machine tools and gain knowledge in programming of CNC machines.

TEXT BOOKS:

- 1. Roy. A.Lindberg, "Process and materials of manufacture," PHI/Pearson Education fourth, Edition 2006.
- 2. Serope Kalpakjian, Steven Schmid, "Manufacturing processes for engineering materials", Pearson Education, 3rd Edition, 2009.

REFERENCES:

- 1. Richerd R Kibbe, John E. Neely, Roland O.Merges and Warren J.White "Machine Tool Practices", Prentice Hall of India, 1998
- 2. HMT "Production Technology", Tata McGraw Hill, 1998.
- 3. Hajra Choudhury. "Elements of Workshop Technology Vol.II". Media Promoters
- 4. Geofrey Boothroyd, "Fundamentals of Metal Machining and Machine Tools", McGraw Hill, 1984
- 5. Rao. P.N "Manufacturing Technology," Metal Cutting and Machine Tools, Tata McGraw- Hill, New Delhi, 2003.

PTME7403

THERMAL ENGINEERING - II

L T P C 3 0 0 3

OBJECTIVES:

- To apply the thermodynamic concepts for systems like Nozzles, Boilers, Turbines, and Refrigeration & Air Conditioning Systems.
- To understand the concept of utilising residual heat in thermal systems.

UNIT I STEAM NOZZLE

Types and Shapes of nozzles, Flow of steam through nozzles, Critical pressure ratio, Variation of mass flow rate with pressure ratio. Effect of friction. Metastable flow.

UNIT II BOILERS

Types and comparison. Mountings and Accessories. Fuels - Solid, Liquid and Gas. Performance calculations, Boiler trial.

UNIT III STEAM TURBINES

Types, Impulse and reaction principles, Velocity diagrams, Work done and efficiency – optimal operating conditions. Multi-staging, compounding and governing.

UNIT IV COGENERATION AND RESIDUAL HEAT RECOVERY

Cogeneration Principles, Cycle Analysis, Applications, Source and utilisation of residual heat. Heat pipes, Heat pumps, Recuperative and Regenerative heat exchangers. Economic Aspects.

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UNIT V REFRIGERATION AND AIR – CONDITIONING

Vapour compression refrigeration cycle, Effect of Superheat and Sub-cooling, Performance calculations, Working principle of air cycle, vapour absorption system, and Thermoelectric refrigeration. Air conditioning systems, concept of RSHF, GSHF and ESHF, Cooling load calculations. Cooling towers – concept and types.

OUTCOMES:

Upon completion of this course, the students will be able to:

- Understand the working of Nozzles, Boilers & Steam Turbines and their performance
- Understand cogeneration, its types, source of residual heat and their utilising techniques
- Understand the working of Refrigeration & Air- conditioning systems and perform cooling load calculations to determine heating loads

TEXT BOOKS:

- 1. Mahesh. M. Rathore, "Thermal Engineering", 1st Edition, Tata Mc Graw Hill Publications, 2010.
- 2. Kothandaraman, C.P., Domkundwar .S and Domkundwar A.V.,"A course in Thermal Engineering", Dhanpat Rai & Sons, 7th Edition, 2010.

REFERENCES:

- 1. Ballaney. P.L." Thermal Engineering", Khanna publishers, 24th Edition 2012
- 2. Arora .C.P., "Refrigeration and Air Conditioning", Tata Mc Graw Hill, 1994
- 3. Donald Q. Kern, "Process Heat Transfer", Tata Mc Graw Hill, 1997.
- 4. Charles H Butler : Cogeneration" McGraw Hill, 1984.
- 5. Sydney Reiter "Industrial and Commercial Heat Recovery Systems" Van Nostrand
- 6. Reinhols, 1985.
- 7. David Gunn, Robert Horton, "Industrial Boilers Longman Scientific and Technical"
- 8. Publication, 1986.

THERMAL ENGINEERING LABORATORY

L T P C 0 0 3 2

OBJECTIVES:

PTME7411

To understand the working of a thermal equipments like IC engines, compressor, and refrigeration

IC ENGINES LAB

- 1. Valve timing on a four stroke SI and CI engine
- 2. Port Timing of a Two stroke SI engine
- 3. Performance test on a CI engine with electrical loading
- 4. Performance test on a SI engine with electrical loading
- 5. Performance Test on a Multi-stage Reciprocating Air Compressor

HEAT TRANSFER LAB:

- 1. Determination of Thermal conductivity of a composite wall
- 2. Effectiveness of Parallel / counter flow heat exchanger
- 3. Determination of heat transfer coefficient under natural convection from a vertical cylinder.
- 4. Determination of heat transfer coefficient under forced convection from a tube.
- 5. Heat transfer from pin-fin apparatus (natural & forced convection modes)
- 6. Determination of COP of a vapour compression refrigeration system

TOTAL: 30 PERIODS

TOTAL:45 PERIODS

COMPUTER AIDED DESIGN

OBJECTIVES:

PTME7501

- To understand fundamental concepts of computer graphics and its tools in a generic framework.
- To provide clear understanding of CAD systems for 3D modeling and viewing.

UNIT I FUNDAMENTALS OF COMPUTER GRAPHICS

Product cycle- Design process - Computer Aided Design - Computer graphics - co-ordinate systems- 2D and 3D transformations- homogeneous coordinates - graphic primitives (point, line, circle drawing algorithms) - Clipping- viewing transformation.

UNIT II **GEOMETRIC MODELING**

Representation of curves - Hermite cubic spline curve, Bezier curve, B-spline curves, Surface Modeling – Surface Entities, Representation of Surface, Bezier Surface, **B-Spline Surface** and Coons Surface. Solid Modeling - Solid Entities, Solid Representation, Boundary Representation (B-Rep), Sweeps Representation, Constructive Solid Geometry (CSG).

UNIT III VISUAL REALISM

Need for hidden surface removal, The Depth - Buffer Algorithm, Properties that help in reducing efforts, Scan Line coherence algorithm, Span - Coherence algorithm, Area-Coherence Algorithms, Warnock's Algorithm, Priority Algorithms- shading - colouring - computer animation.

UNIT IV PART ASSEMBLY

Mass properties - Assembly modeling - Inference of position and orientation -Geometric Dimensioning and Tolerancing - Functional importance of various types of fits, Geometrical dimensioning and Tolerancing, Tolerance stacking – types and remedies.

UNIT V CAD STANDARDS

Standards for computer graphics- Graphical Kernel System (GKS) - Open Graphics Library (OpenGL) - Data exchange standards - IGES, STEP, ACIS and DXF - communication standards.

TOTAL: 45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Understand the various stages in the design process and the role of computer graphic communication process.
- Understand the mathematics behind the use of computer for modeling of mechanical components

TEXT BOOK:

1. Ibrahim Zeid "Mastering CAD CAM" Tata McGraw-Hill Publishing Co.2007

REFERENCES:

- 1. Chris McMahon and Jimmie Browne "CAD/CAM Principles, practice and manufacturing management "Pearson education Asia, 2001.
- 2. William M Neumann and Robert F.Sproul "Principles of Computer Graphics", McGraw Hill Book Co. Singapore, 1989.
- 3. Donald Hearn and M. Pauline Baker "Computer Graphics". Prentice Hall, Inc, 1992.
- 4. Foley, Wan Dam, Feiner and Hughes "Computer graphics principles & practice", Pearson Education - 2003.

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To understand the application of computers in various aspects of Manufacturing viz.,

Design, Planning, Manufacturing cost, Layout & Material Handling system.

UNIT I INTRODUCTION

Various phases in Product Design and CAD, CAM, Concepts of CAD/CAM - CIM concepts and elements - Types of production - Manufacturing models and Metrics - Mathematical models of Production Performance - Simple problems - Basic Elements of an Automated system - Levels of Automation – Lean Production and Just-In-Time Production.

COMPUTER INTEGRATED MANUFACTURING

UNIT II **PRODUCTION PLANNING & CONTROL AND COMPUTERISED PROCESS** 9 PLANNING

Process planning – Computer Aided Process Planning (CAPP) – Aggregate Production Planning and Master Production Schedule - Material Requirement Planning (MRP I) - Simple Problems -Capacity Planning - Shop Floor Control - Inventory Control - EOQ, WIP costs & Inventory Holding Costs - Simple Problems – Introduction to Manufacturing Resource Planning (MRP II) & Enterprise Resource Planning (ERP).

UNIT III **CELLULAR MANUFACTURING**

Group Technology(GT), Part Families – Parts Classification and coding – Simple Problems in OPITZ Part Coding system - Production flow Analysis - Cellular Manufacturing - Composite part concept – Machine cell design and layout – Quantitative analysis in Cellular Manufacturing –Rank Order Clustering Method - Arranging Machines in a GT cell – Hollier Method – Simple Problems.

UNIT IV FLEXIBLE MANUFACTURING SYSTEM (FMS) AND AUTOMATED **GUIDED VEHICLE SYSTEM (AGVS)**

Types of Flexibility - FMS – FMS Components – FMS Application & Benefits – FMS Planning and Implementation Issues – Quantitative analysis of Bottleneck Model on simple problems in FMS. Automated Guided Vehicle System (AGVS) – AGVS Application – Vehicle Guidance technology – Vehicle Management & Safety.

UNIT V **INDUSTRIAL ROBOTICS**

Robot Anatomy and Related Attributes - Classification - Control systems - End Effectors -Sensors – Applications – Basics of Robot Part Programming – Robot Accuracy and Repeatability - Simple Problems. **TOTAL: 45 PERIODS**

OUTCOME:

Upon completion of this course, the students will be able to:

 Acquire the required capability to gradually convert Traditional Manufacturing environment to Computer Integrated Manufacturing environment.

TEXT BOOK:

1. Mikell .P. Groover "Automation, Production Systems and Computer Integrated Manufacturing", Prentice Hall of India, 2009.

PTME7502

OBJECTIVE:

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REFERENCES:

- 1. Kant Vajpayee S, "Principles of Computer Integrated Manufacturing", Prentice Hall India, 2003.
- 2. Radhakrishnan P, Subramanyan S.and Raju V., "CAD/CAM/CIM", 2nd Edition, New Age International (P) Ltd, New Delhi, 2000.
- 3. Gideon Halevi and Roland Weill, "Principles of Process Planning A Logical Approach" Chapman & Hall, London, 1995.
- 4. P Rao, N Tewari and T.K. Kundra, "Computer Aided Manufacturing", Tata McGraw Hill Publishing Company, 2000

PTME7503

DESIGN OF MACHINE ELEMENTS

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OBJECTIVES

- To familiarize the various steps involved in the Design Process
- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data
- To learn to use catalogues and standard machine components

UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 9

Introduction to the design process - factors influencing machine design, selection of materials based on mechanical properties – Stresses in members subjected to axial, shear, Bending, Torsional & Eccentric loading. Uniaxial, Biaxial & Triaxial stress state, Principal Stresses in members subjected to combination of static loads.

Theories of Failure Criterion - Types of variable/Cyclic loads, Fatigue Failure, Endurance Limit & Strength, S-N Diagram. Goodman and Soderberg criterion, Modifying factors: Size effect, surface effect, Reliability, stress concentration effects etc.

UNIT II CURVED BEAMS, SHAFTS AND COUPLINGS

Differences between Straight & curved beam, Stresses in curved Beams subjected to Direct and Bending loading of Standard cross sections (Circular, Rectangular, Trapezium, Triangle, I & T Sections) used in crane hook, punching presses & clamps, Closed rings & chain links

Types of shafts- Design of solid & hollow shaft on strength and rigidity basis - Design of shafts carrying pulleys & gears (Combined loading). ASME Code for shaft design. Types of coulings -Design of muff and flange couplings.

UNIT III TEMPORARY AND PERMANENT JOINTS

Design of Bolted and riveted joints for structures including eccentric loading- Design of Welded joints, Strength of Butt, parallel, transverse welds, eccentrically loaded welded joint subjected to torsion & bending moment.

UNIT IV ENERGY STORING ELEMENTS

Types and materials of Springs, Terms used in Compression Springs, Stresses in helical spring of circular wire, deflection of helical spring of circular wire, Energy stored in helical spring of circular wire, helical spring subjected to fatigue loading, spring, leaf spring, construction of leaf spring, equalized stresses in spring leaves, length of leaf spring leaves - Flywheels considering stresses in rims and arms for engines and punching machines.

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UNIT V BEARINGS

Lubricants and their properties, Modes of Lubrication (Hydrodynamic & Hydrostatic)-Sliding Contact bearings-Journal bearing, Terminology, Bearing Modulus, Minimum oil film thickness. Coefficient of Friction, Summerfield number, Heat generated & Dissipated. Design of journal bearing using Petroff's ,McKee's equation and Raymond & Boyd charts, tables.

Rolling contact bearings : Types & classification, Terminology-Life, Static & dynamic load capacity, equivalent load, Load-life relationship, Design –finding Life, selection from manufacturer's catalogue

TOTAL: 45 PERIODS

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Note: (Use of P S G Design Data Book is permitted in the University examination)

OUTCOMES:

Upon completion of this course, the students can able to successfully design machine components

TEXT BOOK:

1. Bhandari V, "Design of Machine Elements", 3rd Edition, Tata McGraw-Hill Book Co, 2010.

REFERENCES:

- 1. Sundararajamoorthy T. V. Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2003.
- 2. Joseph Shigley, Charles Mischke, Richard Budynas and Keith Nisbett "Mechanical Engineering Design", 8th Edition, Tata McGraw-Hill, 2008.
- 3. Robert C. Juvinall and Kurt M. Marshek, "Fundamentals of Machine Design",4th Edition,Wiley, 2005
- 4. Alfred Hall, Halowenko, A and Laughlin, H., "Machine Design", Tata McGraw-Hill Book Co.(Schaum's Outline), 2010
- 5. Bernard Hamrock, Steven Schmid, Bo Jacobson, "Fundamentals of Machine Elements", 2ndEdition, Tata McGraw-Hill Book Co., 2006.

STANDARDS:

- 1. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 1 :
- Construction. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 2 : Friction and Wear.
- 3. IS 10260 : Part 1 : 1982 Terms, definitions and classification of Plain bearings Part 3 : Lubrication.

| FINITE ELEMENT ANALYSIS | L | т | Ρ | |
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OBJECTIVES:

- To introduce the concepts of Mathematical Modeling and numerical solution of engineering problems.
- To appreciate the use of Finite Element Method to a range of engineering problems.

UNIT I INTRODUCTION

Historical Background – Mathematical Modeling of field problems in Engineering –Governing Equations – Discrete and continuous models – Boundary, Initial and Eigen Value problems– Weighted Residual Methods – Variational Formulation of Boundary Value Problems – Ritz Technique – Basic concepts of the Finite Element Method.

UNIT II **ONE-DIMENSIONAL PROBLEMS**

One Dimensional Second Order Equations - Discretization - Element types- Linear and Higher order Elements - Derivation of Shape functions and Stiffness matrices and force vectors-Assembly of Matrices - Solution of problems from solid mechanics including thermal stresses-heat transfer. Natural frequencies of longitudinal vibration and mode shapes. Fourth Order Beam Equation – Transverse deflections and Transverse Natural frequencies of beams.

UNIT III **TWO DIMENSIONAL SCALAR VARIABLE PROBLEMS**

Second Order 2D Equations involving Scalar Variable Functions – Variational formulation – Finite Element formulation - Triangular elements and Quadrilateral elements- Shape functions and element matrices and vectors. Application to Field Problems - Thermal problems - Torsion of Non circular shafts.

UNIT IV TWO DIMENSIONAL VECTOR VARIABLE PROBLEMS

Equations of elasticity – Plane stress, plane strain and axisymmetric problems – Constitutive matrices and Strain displacement matrices - Stiffness matrix - Stress calculations - Plate and shell elements.

UNIT V **ISOPARAMETRIC FORMULATION AND ADVANCED TOPICS**

Natural co-ordinate systems - Isoparametric elements - Shape functions for isoparametric elements - One and two dimensions - Serendipity elements - Numerical integration - Matrix solution techniques - Solutions Techniques to Dynamic problems - Introduction to Analysis Software- Introduction to Non Linearity.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Understand the use of the FEM to solve problems in Mechanical Engineering.
- Use the Finite Element Method to solve Structural, thermal and Eigen value problems.

TEXT BOOKS:

- 1. J.N.Reddy, "An Introduction to the Finite Element Method", 3rd Edition, Tata McGrawHill,2005
- 2. Seshu, P, "Text Book of Finite Element Analysis", Prentice-Hall of India Pvt. Ltd., NewDelhi, 2007.

REFERENCES:

- 1. Logan, D.L., "A first course in Finite Element Method", Thomson Asia Pvt. Ltd., 2002.
- 2. Robert D. Cook, David S. Malkus, Michael E. Plesha, Robert J. Witt, "Concepts and Applications of Finite Element Analysis", 4th Edition, Wiley Student Edition, 2002.
- 3. Rao, S.S., "The Finite Element Method in Engineering", 3rd Edition, Butter worth Heinemann, 2004.
- 4. Chandrupatla and Belagundu, "Introduction to Finite Elements in Engineering", 3rd Edition, Prentice Hall, 1990.
- 5. David Hutton, "Fundamentals of Finite Element Analysis" McGrawHill, 2005
- 6. Dhanaraj. R and Prabhakaran Nair. K, "Finite Element Analysis", Oxford Publications, 2015.

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HYDRAULICS AND PNEUMATICS

OBJECTIVES:

PTME7505

- To provide student with knowledge on the application of fluid power in process, construction and manufacturing Industries.
- To provide students with an understanding of the fluids and components utilized in modern industrial fluid power system.
- To develop a measurable degree of competence in the design, construction and operation of fluid power circuits.

UNIT I FLUID POWER PRINICIPLES AND HYDRAULIC PUMPS

Introduction to Fluid power – Advantages and Applications – Fluid power systems – Types of fluids - Properties of fluids and selection – Basics of Hydraulics – Pascal's Law – Principles of flow - Friction loss – Work, Power and Torque Problems, Sources of Hydraulic power : Pumping Theory – Pump Classification – Construction, Working, Design, Advantages, Disadvantages, Performance, Selection criteria of Linear and Rotary – Fixed and Variable displacement pumps – Problems.

UNIT II HYDRAULIC ACTUATORS AND CONTROL COMPONENTS

Hydraulic Actuators: Cylinders – Types and construction, Application, Hydraulic cushioning – Hydraulic motors - Control Components : Direction Control, Flow control and pressure control valves – Types, Construction and Operation – Servo and Proportional valves – Applications – Accessories : Reservoirs, Pressure Switches – Applications – Fluid Power ANSI Symbols – Problems.

UNIT III HYDRAULIC CIRCUITS AND SYSTEMS

Accumulators, Intensifiers, Industrial hydraulic circuits – Regenerative, Pump Unloading, Double-Pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-Safe, Speed Control, Hydrostatic transmission, Electro hydraulic circuits, Mechanical hydraulic servo systems.

UNIT IV PNEUMATIC AND ELECTRO PNEUMATIC SYSTEMS

Properties of air – Perfect Gas Laws – Compressor – Filters, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust Valves, Pneumatic actuators, Design of Pneumatic circuit – Cascade method – Electro Pneumatic System – Elements – Ladder diagram – Problems, Introduction to fluidics and pneumatic logic circuits.

UNIT V TROUBLE SHOOTING AND APPLICATIONS

Installation, Selection, Maintenance, Trouble Shooting and Remedies in Hydraulic and Pneumatic systems, Design of hydraulic circuits for Drilling, Planning, Shaping, Surface grinding, Press and Forklift applications. Design of Pneumatic circuits for Pick and Place applications and tool handling in CNC Machine tools – Low cost Automation – Hydraulic and Pneumatic power packs.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Identify hydraulic and pneumatic components and its symbol and usage.
- Ability to design hydraulic and pneumatic circuits.

TEXT BOOKS:

- 1. Anthony Esposito, "Fluid Power with Applications", Prentice Hall, 2009.
- 2. James A. Sullivan, "Fluid Power Theory and Applications", Fourth Edition, Prentice Hall, 1997.

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REFERENCES:

- 1. Shanmugasundaram.K. "Hydraulic and Pneumatic Controls". Chand & Co. 2006.
- 2. Majumdar, S.R., "Oil Hydraulics Systems Principles and Maintenance", Tata McGRaw Hill, 2001.
- 3. Majumdar, S.R., "Pneumatic Systems Principles and Maintenance", Tata McGRaw Hill, 2007.
- 4. Dudley, A. Pease and John J Pippenger, "Basic Fluid Power", Prentice Hall, 1987
- 5. Srinivasan.R, "Hydraulic and Pneumatic Controls", Vijay Nicole Imprints, 2008
- 6. Joshi.P. Pneumatic Control", Wiley India, 2008.
- 7. Jagadeesha T, "Pneumatics Concepts, Design and Applications", Universities Press, 2015.

| PTME7601 | DESIGN OF TRANSMISSION SYSTEMS | LTPC |
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OBJECTIVES

- To gain knowledge on the principles and procedures for the design of mechanical power transmission components.
- To understand the standard procedures available for design of transmission elements.

UNIT I **DESIGN OF FLEXIBLE ELEMENTS**

Design of Flat belts and pulleys - Selection of V belts and sheaves - Selection of wire ropes and pulleys - Design of Transmission chains and Sprockets.

UNIT II SPUR AND HELICAL GEARS

Gear materials - Design of straight tooth spur & helical gears based on speed ratios, number of teeth, Fatigue strength, Factor of safety, strength and wear considerations. Force analysis -Tooth stresses -Dynamic effects - Helical gears - Module - normal and transverse, Equivalent number of teeth forces.

UNIT III BEVEL AND WORM GEARS

Straight bevel gear: Gear materials - Tooth terminology, tooth forces and stresses, equivalent number of teeth, estimation of dimensions of straight bevel gears.

Worm Gear: Gear materials - Tooth terminology, Thermal capacity, forces and stresses, efficiency, estimation of dimensions of worm dear pair.

UNIT IV GEAR BOXES

Need - Design of sliding and constant mesh gear boxes: Speed selection - Geometric progression -Standard step ratio - Ray diagram, kinematic layout - Determination of number of teeth. Design of multi speed gear box for machine tool applications, Variable speed gear box.

UNIT V **CLUTCHES. BRAKES AND CAMS**

Design of single and multi plate clutches, cone clutches, internal expanding rim clutches. Design of brakes: External shoe brakes - Single and Double Shoe, Internal expanding shoe brakes.

Design of Cams: Types- Pressure angle and under cutting, determination of base circle -forces and surface stresses.

TOTAL:45 PERIODS

Note: (Use of standard Design Data Book is permitted in the University examination)

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OUTCOMES:

Upon completion of this course, the students will be able to:

- Appreciate the functions of various transmission elements and their assemblies
- Design different transmission components according to the requirement as per standards using data books.

TEXT BOOKS:

- 1. Joseph Shigley, Charles Mischke, Richard Budynas and Keith Nisbett "Mechanical Engineering Design", 10th Edition, Tata McGraw-Hill, 2014.
- 2. Sundararajamoorthy T. V and Shanmugam .N, "Machine Design", 9th edition, Anuradha Publications, Chennai, 2003.

REFERENCES:

- 1. Bhandari V, "Design of Machine Elements", 15th Reprint, Tata McGraw-Hill Book Co, 2014.
- 2. Prabhu. T.J., "Design of Transmission Elements", Mani Offset, Chennai, 2003.
- 3. Md. Jalaludeen, Machine Design, Volume II, Design of Transmission Systems, 4th edition, Anuradha Publications, 2014.
- 4. GitinMaitra, L. Prasad "Handbook of Mechanical Design", 2nd Edition, Tata McGraw-Hill, 2001.
- 5. C.S.Sharma, Kamlesh Purohit, "Design of Machine Elements", Prentice Hall of India, Pvt. Ltd., 2003.
- 6. Bernard Hamrock, Steven Schmid, Bo Jacobson, "Fundamentals of Machine Elements",2nd Edition, Tata McGraw Hill, 2006.
- 7. Robert C. Juvinall and Kurt M. Marshek, "Fundamentals of Machine component Design",5th Edition, Wiley, 2011
- 8. Design Data Hand Book, PSG College of Technology, 2013- Coimbatore

PTME7602

HEAT AND MASS TRANSFER

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OBJECTIVES:

- To understand the mechanisms of heat transfer under steady and transient conditions.
- To understand the concepts of heat transfer through extended surfaces.

• To learn the thermal analysis and sizing of heat exchangers and to understand the basic concepts of mass transfer.

UNIT I CONDUCTION

General Differential equation – Cartesian, Cylindrical and Spherical Coordinates – One Dimensional Steady State Heat Conduction — plane and Composite Systems – Conduction with Internal Heat Generation – Extended Surfaces – Unsteady Heat Conduction – Lumped Analysis – Semi Infinite systems, Systems with finite conductive and convective resistances –Use of Heisler's charts.

UNIT II CONVECTION

Boundary Layer Concept – Forced Convection: External Flow – Flow over Plates, Cylinders Spheres and Bank of tubes. Internal Flow – Entrance effects. Free Convection – Flow over Vertical Plate, Horizontal Plate, Inclined Plate, Cylinders and Spheres.

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PHASE CHANGE HEAT TRANSFER AND HEAT EXCHANGERS UNIT III Nusselt's theory of condensation- Regimes of Pool boiling, correlations in boiling and condensation.

Heat Exchanger Types - Overall Heat Transfer Coefficient – Fouling Factors. LMTD and NTU methods.

UNIT IV RADIATION

Radiation laws, Black Body and Gray body Radiation. Shape Factor. Electrical Analogy. Radiation Shields.

UNIT V MASS TRANSFER

Basic Concepts - Diffusion Mass Transfer - Fick's Law of Diffusion - Steady state Molecular Diffusion. Convective Mass Transfer – use of Correlations.

OUTCOME:

Upon completion of this course, the students will be able to:

• Understand and apply different heat and mass transfer principles of different applications.

TEXT BOOKS:

- 1. Yunus A. Cengel, "Heat Transfer A Practical Approach" Tata McGraw Hill, Vth Edition 2013.
- 2. Holman, J.P., "Heat and Mass Transfer", Tata McGraw Hill, 2010

REFERENCES:

- 1. R.C. Sachdeva, "Fundamentals of Engineering Heat & Mass transfer", New Age International Publishers, 2009
- 2. Frank P. Incropera and David P. Dewitt, "Fundamentals of Heat and Mass Transfer", John Wiley & Sons, 7th Edition, 2014.
- 3. S.P. Venkateshan, "Heat Transfer", Ane Books, New Delhi, 2014.
- 4. Nag, P.K., "Heat Transfer", Tata McGraw Hill, New Delhi, 2002
- 5. Ozisik, M.N., "Heat Transfer", McGraw Hill Book Co., 1994.
- 6. Kothandaraman, C.P., "Fundamentals of Heat and Mass Transfer", New Age International. New Delhi. 2012
- 7. Yadav, R., "Heat and Mass Transfer", Central Publishing House, 2012

| PTME7603 | METROLOGY AND MEASUREMENTS | L | Т | Ρ | С |
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OBJECTIVE:

 To expose the science behind the measurements and their applications in manufacturing industries in quality control.

UNIT I **BASICS OF METROLOGY**

Need for Metrology, Role in quality control, Factors affecting measurement - SWIPE; Errors in Measurements – Types – Control – Measurement uncertainty – Types, Estimation, Problems on Estimation of Uncertainty, Statistical analysis of measurement data, Calibration of measuring instruments, ISO standards.

TOTAL:45 PERIODS

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UNIT II LINEAR AND ANGULAR MEASUREMENTS

Linear Measuring Instruments – Vernier caliper, Micrometer, Vernier height gauge, Depth Micrometer, Bore gauge, Telescoping gauge; Tolerance – Interchangeability, Selective assembly, Terminology, Limits and Fits, Problems; Design of Limit gauges, Problems, Gauge blocks – Use and precautions, Comparators – Working and advantages; Toolmaker's microscope – Profile projector - Angular measuring instruments – Bevel protractor, Clinometer, Angle gauges, Precision level, Sine bar, Autocollimator, Angle dekkor, Alignment telescope.

UNIT III METROLOGY OF SURFACES

Fundamentals of GD & T- Measurement of straightness, flatness and roundness, Simple problems – Measurement of Surface finish – Functionality of surfaces, Parameters, Comparative, Stylus based and Optical Measurement techniques, Filters, Introduction to 3D surface metrology.

UNIT IV METROLOGY OF ASSEMBLY AND TRANSMISSION ELEMENTS

Measurement of Screw threads – purpose – Dimensioning – Limit gauging – Size limits – Single element measurements – Pitch Diameter, Lead, Pitch.

Measurement of Gears – purpose – Analytical measurement – Runout, Pitch variation, Tooth profile, Tooth thickness, Lead – Functional checking – Rolling gear test.

UNIT V ADVANCES IN METROLOGY

Lasers in metrology - Advantages of lasers – Laser scan micrometers; Laser interferometers – Applications – Straightness, Alignment; Ball bar tests, Computer Aided Metrology - Basic concept of CMM – Types of CMM – Constructional features – Probes – Accessories – Software – Applications – Multisensor CMMs.

Machine Vision - Basic concepts of Machine Vision System – Elements – Applications - On-line and in-process monitoring in production - Computed tomography – White light Scanners.

TOTAL: 45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Make logical, rational and economical choice of measuring equipment / method to analyse and improve manufacturing processes.

TEXT BOOKS:

- 1. Dotson Connie, "Dimensional Metrology", Cengage Learning, First edition, 2012.
- 2. Mark Curtis, Francis T. Farago, "Handbook of Dimensional Measurement", Industrial Press, Fifth edition, 2013.

REFERENCES:

- 1. J.F.W. Galyer, Charles Reginald Shotbolt, "Metrology for Engineers", Cengage Learning EMEA; 5th revised edition, 1990.
- 2. Toru Yoshizawa, "Handbook of Optical Metrology: Principles and Applications", CRC Press, 2009.
- 3. James G. Bralla, "Handbook of Product Design for Manufacture", McGraw Hill Book Co., 2004.
- 4. S. P. Venkateshan, "Mechanical Measurements", Second edition, John Wiley & Sons, 2015.
- 5. Balasubramanian Muralikrishnan and Jayaraman Raja, "Computational Surface and Roundness Metrology", Springer-Verlag London Ltd., 2009.
- Robert J. Hocken (Editor) and Paulo H. Pereira, "Coordinate Measuring Machines and Systems", Second Edition (Manufacturing Engineering and Materials Processing), 2nd Edition, CRC Press, 2011.
- 7. Ammar Grous, "Applied Metrology for Manufacturing Engineering", Wiley-ISTE, 2011.
- 8. N.V. Raghavendra and L. Krishnamurthy, Engineering Metrology and Measurements, Oxford University Press, 2013.
- 9. NPL Measurement good practice guides relevant to the syllabus No. 40, No. 41, No. 42, No. 43, No. 80, No. 118, No. 130, No. 131.

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PTME7611 SIMULATION AND ANALYSIS LABORATORY

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OBJECTIVES:

- To give exposure to software tools needed to analyze engineering problems.
- To expose the students to different applications of simulation and analysis tools.

UNIT I SIMULATION

LIST OF EXPERIMENTS

- 1. MANUAL PART PROGRAMMING:
 - (i) Part Programming CNC Machining Centre
 - a) Linear Cutting.
 - b) Circular cutting.
 - c) Cutter Radius Compensation.
 - d) Canned Cycle Operations.
 - (ii) Part Programming CNC Turning Centre
 - a) Straight, Taper and Radius Turning.
 - b) Thread Cutting.
 - c) Rough and Finish Turning Cycle.
 - d) Drilling and Tapping Cycle.
- 2. COMPUTER AIDED PART PROGRAMMING
 - e) CL Data and Post process generation using CAM packages.
 - f) Application of CAPP in Machining and Turning Centre.
- 3. STUDY OF CNC EDM, CNC EDM WIRE-CUT AND RAPID PROTOTYPING.

UNIT II ANALYSES LIST OF EXPERIMENTS

Use of any finite element analysis software for following problems:

- 1. Force and Stress analysis using link elements in Trusses, cables and bars.
- 2. Stress and deflection analysis in beams with different support conditions.
- 3. Stress analysis of flat plates and simple shells.
- 4. Stress analysis of axi symmetric components.
- 5. Thermal stress and heat transfer analysis of fins, plates and cylinders.
- 6. Vibration analysis of spring-mass systems.
- 7. Modal analysis of Beams.
- 8. Harmonic, transient and spectrum analysis of simple systems

TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Understand the use of analysis and simulation software to solve problems in Mechanical Engineering.

MECHATRONICS

OBJECTIVE:

• To impart knowledge about the elements and techniques involved in Mechatronics systems in understanding the concept of automation.

UNIT I INTRODUCTION

Introduction to Mechatronics – Systems – Need for Mechatronics – Emerging areas of Mechatronics – Classification of Mechatronics. Sensors and Transducers: Static and Dynamic Characteristics of Sensor, Potentiometers – LVDT – Capacitance Sensors – Strain Gauges – Eddy Current Sensor – Hall Effect Sensor – Temperature Sensors – Light Sensors.

UNIT II 8085 MICROPROCESSOR

Introduction – Pin Configuration - Architecture of 8085 – Addressing Modes – Instruction set, Timing diagram of 8085.

UNIT III PROGRAMMABLE PERIPHERAL INTERFACE

Introduction – Architecture of 8255, Keyboard Interfacing, LED display – Interfacing, ADC and DAC Interface, Temperature Control – Stepper Motor Control – Traffic Control Interface.

UNIT IV PROGRAMMABLE LOGIC CONTROLLER

Introduction – Architecture – Input / Output Processing – Programming with Timers, Counters and Internal relays – Data Handling – Selection of PLC.

UNIT V ACTUATORS AND MECHATRONICS SYSTEM DESIGN

Types of Stepper and Servo motors – Construction – Working Principle – Characteristics, Stages of Mechatronics Design Process – Comparison of Traditional and Mechatronics Design Concepts with Examples – Case studies of Mechatronics Systems – Pick and Place Robot – Engine Management system – Automatic Car Park Barrier.

OUTCOME:

Upon completion of this course, the students will be able to:

• Design Mechatronics systems with the help of Microprocessor, PLC and other Electrical and Electronics Circuits.

TEXT BOOKS:

- 1. Bolton W., "Mechatronics", Pearson Education, 4th Edition, 2011.
- 2. Ramesh S Gaonkar, "Microprocessor Architecture, Programming, and Applications with the 8085", Penram International Publishing Private Limited, 6th Edition, 2015.

REFERENCES:

- 1. Smaili.A and Mrad.F, "Mechatronics Integrated Technologies for Intelligent Machines", Oxford University Press, 2007.
- 2. Davis G.Alciatore and Michael B.Histand, "Introduction to Mechatronics and Measurement systems", McGraw Hill Education, 2011.
- 3. Bradley D.A., Dawson D., Buru N.C. and Loader A.J., "Mechatronics", Chapman and Hall, 1993.
- 4. Nitaigour Premchand Mahalik, "Mechatronics Principles, Concepts and Applications", McGraw Hill Education, 2015.
- 5. Devadas Shetty and Richard A. Kolk, "Mechatronics Systems Design", Cengage Learning, 2010.

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TOTAL:45 PERIODS

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2. Paul Breeze, "Power Generation Technologies", Elsevier Ltd., 2014.

REFERENCES:

TEXT BOOKS:

- 1. Black and Veatch, "Power Plant Engineering", Indian edition, CBS Publishers and Distributors, New Delhi, 1998.
- 2. M.M.EI.Wakil, "Power Plant Technology", Tata McGraw Hill, 2010.
- 3. K.Raiput, "Power Plant Engineering", Laxmi Publications, 2005.

1. P.K.Nag, "Power Plant Engineering", Tata McGraw Hill, 2014.

- 4. Janet Wood, "Nuclear Power", The Institution of Engineering and Technology, 2007.
- 5. James Momoh, Smart Grids Fundamentals of Design and analysis, Wiley Press, 2012.

Subsystems – Water and Steam, Fuel and ash handling, Air and Gas, Draught system. Diesel and Gas Turbine power plants- Layout and Functioning. Environmental impact and Control.

UNIT III NUCLEAR POWER PLANTS

Layout and subsystems. Fuels and Nuclear reactions. Boiling Water Reactor, Pressurized Water Reactor, Fast Breeder Reactor, Gas Cooled and Liquid Metal Cooled Reactors working and Comparison. Safety measures. Environmental aspects.

UNIT IV **RENEWABLE ENERGY POWER PLANTS**

Solar power plants – Photovoltaic and Thermal. Wind power plants – Vertical and Horizontal axes Wind Turbines. Biomass power plants – Gasification and combustion. Tidal and Ocean Thermal Energy plants. Geothermal plants. Fuel cell – Types. Hybrid power plants.

UNIT V **ECONOMICS OF POWER GENERATION**

Load and load duration curves. Electricity billing – costing of electrical energy – Tariff structures. Economics of power plant - Fixed and variable cost. Payback period. Net Present Value, Internal Rate of Return. Emission calculation and carbon credit.

OUTCOMES:

PTME7751

OBJECTIVES:

Upon completion of this course the students will be able to:

- Understand the working of different power plants
- Arrive at cost of power generation, electricity billing and rate of return on power plant investments

UNIT I

Energy scenario - Global and National. Essential elements and classification of hydro power plants. Typical Layout and associated components. Selection of turbines. Pumped storage plants.

UNIT II COAL. OIL AND GAS TURBINE POWER PLANTS

Cycle analysis - Layout of modern coal based power plant. Super Critical Boilers - FBC Boilers.

HYDRO POWER PLANTS

• To learn the economics of power generation.

POWER PLANT ENGINEERING

To understand the working of power plants and analyse their performance.

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TOTAL:45 PERIODS

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PROJECT WORK

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OBJECTIVES:

PTME7711

- To develop the ability to solve a specific problem right from its identification and literature review till the successful solution of the same.
- To train the students in preparing project reports and to face reviews and viva voce examination.
- A project topic must be selected by the students in consultation with their guides.
- The aim of the project work is to deepen comprehension of principles by applying them to a new problem which may be the design and fabrication of a device for a specific application, a research project with a focus on an application needed by the industry/society, a computer project, a management project or a design project.
- The progress of the project is evaluated based on a minimum of three reviews.
- The review committee may be constituted by the Head of the Department. A project report is required at the end of the semester. The project work is evaluated jointly by external and internal examiners constituted by the Head of the Department based on oral presentation and the project report.

TOTAL: 135 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

 Take up any challenging practical problems and find solution by formulating proper methodology.

PTMF7001

ADDITIVE MANUFACTURING TECHNOLOGY

OBJECTIVES:

- To know the principle, methods, possibilities and limitations as well as environmental effects of Additive Manufacturing technologies.
- To be familiar with the characteristics of the different materials those are used in Additive Manufacturing technologies.

UNIT I INTRODUCTION

Overview – Need - Development of Additive Manufacturing Technology -Principle –AM Process Chain- Classification –Rapid Prototyping- Rapid Tooling – Rapid Manufacturing – Applications-Benefits –Case studies.

UNIT II DESIGN FOR ADDITIVE MANUFACTURING

Design tools: Data processing - CAD model preparation – Part orientation and support structure generation – Model slicing –Tool path generation- Design for Additive Manufacturing: Concepts and objectives- AM unique capabilities – DFAM for part quality improvement- Customised design and fabrication for medical applications.

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UNIT III PHOTO POLYMERIZATION AND POWDER BED FUSION PROCESSES

Photo polymerization: SLA-Photo curable materials – Process - Advantages and Applications. Powder Bed Fusion: SLS-Process description – powder fusion mechanism – Process Parameters – Typical Materials and Application. Electron Beam Melting.

UNIT IV EXTRUSION BASED AND SHEET LAMINATION PROCESSES

Extrusion Based System: FDM-Introduction – Basic Principle – Materials – Applications and Limitations – Bioextrusion. Sheet Lamination Process: LOM- Gluing or Adhesive bonding – Thermal bonding.

UNIT V PRINTING PROCESSES AND BEAM DEPOSITION PROCESSES

Droplet formation technologies – Continuous mode – Drop on Demand mode – Three Dimensional Printing – Advantages – Bioplotter - Beam Deposition Process:LENS- Process description – Material delivery – Process parameters – Materials – Benefits – Applications.

OUTCOME:

• On completion of this course, students will learn about a working principle and construction of Additive Manufacturing technologies, their potential to support design and manufacturing, modern development in additive manufacturing process and case studies relevant to mass customized manufacturing.

TEXT BOOKS:

- 1. Ian Gibson, David W.Rosen, Brent Stucker "Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing" Springer, 2010.
- 2. Chua C.K., Leong K.F., and Lim C.S., "Rapid prototyping: Principles and applications", Third edition, World Scientific Publishers, 2010.

REFERENCES:

- 1. Liou L.W. and Liou F.W., "Rapid Prototyping and Engineering applications : A tool box for prototype development", CRC Press, 2007.
- 2. Kamrani A.K. and Nasr E.A., "Rapid Prototyping: Theory and practice", Springer, 2006.
- 3. Tom Page "Design for Additive Manufacturing" LAP Lambert Academic Publishing, 2012.
- 4. Andreas Gebhardt "Understanding Additive Manufacturing: Rapid Prototyping, Rapid Manufacturing" Hanser Gardner Publication 2011.

PTME7001 ADVANCED INTERNAL COMBUSTION ENGINEERING L T P C 3 0 0 3

OBJECTIVES:

- To understand the principles of operation of different IC Engines, combustion process and fuel injection systems.
- To provide knowledge on pollutant formation and control, suitability of alternate fuels, and recent technological advances.

UNIT I SPARK IGNITION ENGINES

Mixture requirements – Fuel injection systems – Monopoint, Multipoint & Direct injection -Stages of combustion – Normal and Abnormal combustion, Spark Knock, Factors affecting knock, Combustion chambers.

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TOTAL: 45 PERIODS

UNIT II **COMPRESSION IGNITION ENGINES**

Diesel Fuel Injection Systems - Stages of combustion - Knocking - Factors affecting knock -Direct and Indirect injection systems – Combustion chambers – Fuel Spray behaviour – Spray structure and spray penetration – Air motion - Introduction to Turbo charging.

UNIT III POLLUTANT FORMATION AND CONTROL

Pollutant – Sources – Formation of Carbon Monoxide, Unburnt hydrocarbon, Oxides of Nitrogen, Smoke and Particulate matter – Methods of controlling Emissions – Catalytic converters. Selective Catalytic Reduction and Particulate Traps – Methods of measurement – Emission norms and Driving cycles.

UNIT IV **ALTERNATIVE FUELS**

Alcohol, Hydrogen, Compressed Natural Gas, Liquefied Petroleum Gas and Bio Diesel -Properties, Suitability, Merits and Demerits - Engine Modifications.

UNIT V **RECENT TRENDS**

Air assisted Combustion, Homogeneous charge compression ignition engines - Variable Geometry turbochargers - Common Rail Direct Injection Systems - Hybrid Electric Vehicles - NO_x Adsorbers - Onboard Diagnostics.

OUTCOMES:

Upon completion of this course, the students will be able to

- Understand the combustion process, and the fuel injection techniques adopted in modern day IC engines
- Adopt potential alternative fuel systems and exposed to recent developments in engine technology.

TEXT BOOKS:

- 1. V. Ganesan, "Internal Combustion Engines", V Edition, Tata McGraw Hill, 2012.
- 2. K.K. Ramalingam, "Internal Combustion Engine Fundamentals", Scitech Publications, II Ed., 2011.

REFERENCES:

- 1. R.B. Mathur and R.P. Sharma, "Internal Combustion Engines", Dhanpat Rai & Sons 2007.
- 2. B.P. Pundir, "IC Engines Combustion & Emission", Narosa Publishing House, 2014.
- 3. Duffy Smith, "Auto Fuel Systems", The Good Heart Wilcox Company, Inc., 2003.

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TOTAL:45 PERIODS

| PTME7002 | AUTOMOBILE ENGINEERING | L | Т | Ρ | С |
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OBJECTIVE:

• To provide a first course of teaching such that the learners are able to visualise the scope of Automobile Engineering.

UNIT I INTRODUCTON TO AUTOMOTIVES

An overview of different types of automobiles and their power sources. Specifications, Performance Parameters, Quality standards, Trends in automobile design.

UNIT II POWER SOURCE FEATURES

Reciprocating Engine systems, Rotary Engine systems, Gas Turbine systems, Hybrid systems. Pollutant emissions and their control; Catalytic converter systems, Electronic Engine Management systems.

UNIT III TRANSMISSION, SUSPENSION AND BRAKING SYSTEMS

Clutch system, Gear box system, propeller shafting, differential, axles, wheels and tyres and preliminaries of suspension systems.

UNIT IV AUXILIARY SYSTEMS

Electrical and electronic systems, safety systems, Heating, Ventilation, and Air Conditioning (HVAC) systems, Vehicle Thermal Management System and vehicle body design features.

UNIT V TESTS, SERVICE AND MAINTENANCE

Engine Tuning, vehicle maintenance, engine and Chassis Dynamometry Pollutants and emissions check, Wind Tunnel Tests, preliminaries of engine and vehicle testing.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Identify the different components in an automobile.
- Clearly understand different auxiliary and transmission systems.

TEXT BOOK:

1. William H. Crouse and Donald L. Anglin, "Automotive Mechanics", Tata McGraw Hill, 2004, Tenth Edition.

REFERENCES:

- 1. Bosch "Automotive Handbook", Robert Bosch GmbH, Germany, 2004, Sixth Edition.
- Jack Erjavek, "Automotive Technology A Systems Approach", Thomson Learning, 3rd Edition, 1999.

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CASTING AND WELDING PROCESSES

OBJECTIVE:

PTME7003

To impart knowledge on Design of Gating system for Castings, Foundry Practice of • Ferrous, Non Ferrous alloys, Foundry Mechanisation, Welding Processes and Welding Metallurgy.

UNIT I DESIGN OF GATING SYSTEM

Gating system design - pouring time - Choke Area - Sprue - Other gating elements - Riser design - Caine's - Modulus - Naval Research Laboratory method - feeding distances - Chills feeding Aids – Design of Castings.

FERROUS AND NON FERROUS CASTINGS UNIT II

Steel Casting – The family of cast iron – melting of steels and cast irons – Grey iron foundry practice - Ductile iron - Malleable Iron casting design - Aluminium, Magnesium, Copper, Zinc., Duplex Stainless Steel and Titanium alloys foundry practice.

UNIT III FOUNDRY MECHANISATION

Mechanical equipments in foundry - plant site location, layout - Plant Engineering -Maintenance - Services - Practical aspects.

UNIT IV WELDING PROCESS AND TECHNOLOGY

Friction Welding Process – effect of speed and pressure – explosive welding – plasma arc welding Electron beam welding – High frequency induction welding - Laser beam welding.

UNIT V WELDING METALLURGY

Weld thermal cycles – Heat Affected Zone (HAZ) – Weldability of steels – Cast Iron – Stainless steel, aluminium - Copper and Titanium alloys - Hydrogen embrittlement - Pro and post weld heat Treatments – weld defects – Testing of Welds.

OUTCOMES:

Upon completion of this course, the students will be able to :

- Design gating system for castings, understand the foundry practices of ferrous and non ferrous • metals.
- Understand the various aspects of foundry mechanization, welding metallurgy and certain • welding processes.

TEXT BOOK:

1. P.N.Rao, "Manufacturing Technology", Tata McGraw Hill, 2008.

REFERENCES:

- 1. Heine, Loper and Rosenthal, "Principles of Metal Casting", Tata McGraw Hill, 2001.
- 2. A.K.Chakrabarti, "Casting Technology and Cast Alloys", Prentice Hall Of India Ltd, 2005.
- 3. T.V.Rama Rao, "Metal casting Principles and Practice", New Age International, 2010.
- 4. R.S Parmar, "Welding Engineering and Technology", Khanna Publishers, 2002.

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TOTAL:45 PERIODS

COMPOSITE MATERIALS AND MECHANICS

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OBJECTIVES:

PTME7004

To understand:

- The fundamentals of composite material strength and its mechanical behavior
- Fibre reinforced Laminate design for different combinations of plies with different orientations of the fibre.
- Thermo-mechanical behavior and study of residual stresses in Laminates during processing.
- Implementation of Classical Laminate Theory (CLT) and analysis for residual stresses in an isotropic layered structure such as electronic chips.

UNIT I INTRODUCTION TO COMPOSITE MATERIALS

Definition-Matrix materials-polymers-metals-ceramics - Reinforcements: Particles, whiskers, inorganic fibers, metal filaments- ceramic fibers- fiber fabrication- natural composite wood, Jute - Advantages and drawbacks of composites over monolithic materials. Mechanical properties and applications of composites, Particulate-Reinforced composite Materials, Dispersion-Strengthened composite, Fiber-reinforced composites Rule of mixtures-Characteristics of fiber-Reinforced composites, Manufacturing fiber and composites,

UNIT II MANUFACTURING OF COMPOSITES

Manufacturing of Polymer Matrix Composites (PMCs)-handlay-up, spray technique, filament winding, Pultrusion, Resin Transfer Moulding (RTM)-, bag moulding, injection moulding, Sandwich Mould Composites (SMC) - Manufacturing of Metal Matrix Composites (MMCs) - Solid state, liquid state, vapour state processing, Manufacturing of Ceramic Matrix Composites (CMCs) – hot pressing-reaction bonding process-infiltration technique, direct oxidation- interfaces.

UNIT III INTRODUCTION, LAMINA CONSTITUTIVE EQUATIONS

Lamina Constitutive Equations: Lamina Assumptions – Macroscopic Viewpoint. Generalized Hooke's Law. Reduction to Homogeneous Orthotropic Lamina – Isotropic limit case, Orthotropic Stiffness matrix (Q_{ij}), Definition of stress and Moment Resultants. Strain Displacement relations. Basic Assumptions of Laminated anisotropic plates. Laminate Constitutive Equations – Coupling Interactions, Balanced Laminates, Symmetric Laminates, Angle Ply Laminates, Cross Ply Laminates. Laminate Structural Moduli. Evaluation of Lamina Properties from Laminate Tests. Quasi-Isotropic Laminates. Determination of Lamina stresses within Laminates.

UNIT IV LAMINA STRENGTH ANALYSIS AND ANALYSIS OF LAMINATED FLAT 9 PLATES

Introduction - Maximum Stress and Strain Criteria. von-Mises Yield criterion forIsotropic Materials. Generalized Hill's Criterion for Anisotropic materials. Tsai-Hill's Failure Criterion for Composites. Tensor Polynomial (Tsai-Wu) Failure criterion. Prediction of laminate Failure Equilibrium Equations of Motion. Energy Formulations. Static Bending Analysis. Buckling Analysis. Free Vibrations – Natural Frequencies.

UNIT V THERMAL ANALYSIS

Assumption of Constant Co-efficient of Thermal Expansion (C.T.E.) - Modification of Hooke's Law. Modification of Laminate Constitutive Equations. Orthotropic Lamina C.T.E's. C.T.E's for special Laminate Configurations – Unidirectional, Off-axis, Symmetric Balanced Laminates, Zero C.T.E laminates, Thermally Quasi-Isotropic Laminates.

TOTAL:45 PERIODS

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OUTCOME:

• The students will be able to understand the mechanics and design related to layered components such as fiber reinforced polymer composites, isotropic layered structures (example electronic chips) etc and its manufacturing methodologies.

TEXT BOOKS:

- 1. Gibson, R.F., "Principles of Composite Material Mechanics", McGraw-Hill, 1994, Second Edition CRC press in progress.
- 2. Hyer, M.W., "Stress Analysis of Fiber Reinforced Composite Materials", McGraw-Hill, 1998.

REFERENCES:

- 1. Issac M. Daniel and Ori Ishai, "Engineering Mechanics of Composite Materials", Oxford University Press-2006, First Indian Edition 2007.
- 2. Mallick, P.K., Fiber "Reinforced Composites: Materials, Manufacturing and Design", Maneel Dekker Inc, 1993.
- 3. Halpin, J.C., "Primer on Composite Materials, Analysis", Techomic Publishing Co., 1984.
- 4. Agarwal, B.D., and Broutman L.J., "Analysis and Performance of Fiber Composites", John Wiley and Sons, New York, 1990.
- 5. Mallick, P.K. and Newman, S., (edition), "Composite Materials Technology: Processes and Properties", Hansen Publisher, Munish, 1990.
- 6. Madhujit Mukhopadhyay, "Mechanics of Composite Materials and Structures", University Press (India) Pvt. Ltd., Hyderabad, 2004 (Reprinted 2008).
- 7. Chung, Deborah D.L., "Composite Materials: Science and Applications", Ane Books Pvt. Ltd./Springer, New Delhi, 1st Indian Reprint, 2009.

| PTME7005 | COMPUTATIONAL TECHNIQUES FOR FLUID DYNAMICS | L | Т | Ρ | С |
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OBJECTIVES:

- To enable the students to understand the various discretization methods, solution procedures and turbulence modeling.
- To create confidence in solving complex problems in the field of fluid flow and heat transfer by using high speed computers.

UNIT I GOVERNING EQUATIONS AND BOUNDARY CONDITIONS

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Basics of computational fluid dynamics – Governing equations of fluid dynamics – Continuity, Momentum and Energy equations – Chemical species transport –Physical boundary conditions – Time-averaged equations for Turbulent Flow – Turbulent–Kinetic Energy Equations – Mathematical behaviour of PDEs on CFD - Elliptic, Parabolic and Hyperbolic equations.

UNIT II FINITE DIFFERENCE AND FINITE VOLUME METHODS FOR DIFFUSION 9

Derivation of finite difference equations – Simple Methods – General Methods for first and second order accuracy – Finite volume formulation for steady state One, Two and Three -dimensional diffusion problems –Parabolic equations – Explicit and Implicit schemes – Example problems on elliptic and parabolic equations – Use of Finite Difference and Finite Volume methods.

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UNIT III FINITE VOLUME METHOD FOR CONVECTION DIFFUSION

Steady one-dimensional convection and diffusion – Central, upwind differencing schemes properties of discretization schemes – Conservativeness, Boundedness, Transportiveness, Hybrid, Power-law, QUICK Schemes.

UNIT IV FLOW FIELD ANALYSIS

Finite volume methods -Representation of the pressure gradient term and continuity equation – Staggered grid – Momentum equations – Pressure and Velocity corrections – Pressure Correction equation, SIMPLE algorithm and its variants – PISO Algorithms.

UNIT V TURBULENCE MODELS AND MESH GENERATION

Turbulence models, mixing length model, Two equation $(k-\varepsilon)$ models – High and low Reynolds number models – Structured Grid generation – Unstructured Grid generation – Mesh refinement – Adaptive mesh – Software tools.

OUTCOMES:

Upon completion of this course, the students will be able to:

- Create numerical models and their role in the field of fluid flow and heat transfer
- Use the various discretization methods, solution procedures and turbulence models to solve flow and heat transfer problems.

TEXT BOOKS:

- 1. Versteeg, H.K., and Malalasekera, W.,"An Introduction to Computational Fluid Dynamics": The finite volume Method, Pearson Education Ltd. Third Edition 2014.
- 2. Ghoshdastidar, P.S., "Computer Simulation of flow and heat transfer", Tata McGraw Hill Publishing Company Ltd., 1998.

REFERENCES:

- 1. John D. Anderson "Computational Fluid Dynamics The basics with Applications", McGraw-Hill International Editions, 1995.
- 2. Anil W. Date, "Introduction to Computational Fluid Dynamics", Cambridge University Press, Reprinted 2010.
- 3. Yogesh Jaluria & Kenneth E. Torrance, "Computational Heat Transfer", CRC press, 2nd Edition, 2002.
- 4. John. F. Wendt, "Computational Fluid Dynamics An Introduction", Springer, Third Edition, 2013.
- 5. Suhas V, Patankar, "Numerical Heat transfer and Fluid flow", Taylor & Francis, 2009.

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TOTAL:45 PERIODS

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PTME7006 DESIGN FOR MANUFACTURING L T P C 3 0 0 3

OBJECTIVE:

• To understand the design constraints in manufacturing and assembly operations.

UNIT I INTRODUCTION AND CASTING

Introduction - Economics of process selection - General design principles for manufacturability; Design considerations for: Sand cast – Die cast – Permanent mold cast parts.

UNIT II FORMING

Design considerations for: Metal extruded parts – Impact/Cold extruded parts – Stamped parts – Forged parts.

UNIT III WELDING

Arc welding – Design considerations for: Cost reduction – Minimizing distortion – Weld strength – Weldment & heat treatment. Resistance welding – Design considerations for: Spot – Seam – Projection – Flash & Upset weldment.

UNIT IV MACHINING

Design considerations for: Turned parts – Drilled parts – Milled, planed, shaped and slotted parts– Ground parts.

UNIT V ASSEMBLY

Design for assembly – General assembly recommendations – Minimizing the no. of parts – Design considerations for: Rivets – Screw fasteners – Gasket & Seals – Press fits – Snap fits – Automatic assembly.

TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Gain technical competency in design modification of components / products with respect to manufacturability.

TEXT BOOK:

1. James G. Bralla, "Handbook of Product Design for Manufacture", McGraw Hill Book Co., 2004.

REFERENCES:

- 1. Boothroyd, G., Dewhurst, P., & Knight, A. W., "Product Design for Manufacture and Assembly", 3rd Edition, CRC Press Taylor Francis Group, 2011.
- 2. Harry Peck, "Designing for Manufacture", Sir Isaac Pitman & Sons Ltd., 1973.

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DESIGN OF HEAT EXCHANGERS

OBJECTIVES:

PTME7007

- To learn thermal and stress analysis on various parts of the heat exchangers
- To analyze the sizing and rating of the heat exchangers for various applications.

UNIT I INTRODUCTION

Types of heat exchangers, shell and tube heat exchangers – regenerators and recuperators -Temperature distribution and its implications - Parts description, Classification as per Tubular Exchanger Manufacturers Association (TEMA).

UNIT II PROCESS DESIGN OF HEAT EXCHANGERS

Heat transfer correlations, Overall heat transfer coefficient, analysis of heat exchangers – LMTD and effectiveness method. Sizing of finned tube heat exchangers, U tube heat exchangers, Design of shell and tube heat exchangers, fouling factors, pressure drop calculations.

UNIT III STRESS ANALYSIS

Stress in tubes – header sheets and pressure vessels – thermal stresses, shear stresses - types of failures, buckling of tubes, flow induced vibration.

UNIT IV COMPACT AND PLATE HEAT EXCHANGER

Types- Merits and Demerits- Design of compact heat exchangers, plate heat exchangers, performance influencing parameters, limitations.

UNIT V CONDENSERS AND COOLING TOWERS

Design of surface and evaporative condensers – cooling tower – performance characteristics.

OUTCOME:

Upon completion of this course, the students will be able to:

• Apply the mathematical knowledge for thermal and stress analysis of various parts of the heat exchangers components.

TEXT BOOKS:

- 1. Sadik Kakac, Hongtan Liu, Anchasa Pramuanjaroenkij, "Heat Exchangers Selection, Rating and Thermal Design", CRC Press, Third Edition, 2012.
- 2. Shah, R. K., Dušan P. Sekulić," Fundamentals of heat exchanger design", John Wiley & Sons, 2003.

REFERENCES:

- 1. Robert W. Serth, "Process heat transfer principles and applications", Academic press, Elesevier, 2010.
- 2. Sarit Kumar Das," Process heat transfer", Alpha Science International, 2005.
- 3. John E. Hesselgreaves, "Compact heat exchangers: selection, design, and operation", Elsevier science Ltd, 2001.
- 4. T. Kuppan, "Heat exchanger design hand book", New York: Marcel Dekker, 2009.
- 5. Eric M. Smith, "Advances in thermal design of heat exchangers: a numerical approach: directsizing, step-wise rating, and transients", John Wiley & Sons, 1999.
- 6. Arthur. P Frass, "Heat Exchanger Design", John Wiley & Sons, 1989.
- 7. G.F. Hewitt, G. L. Shires, T. R. Bott, "Process Heat transfer", CRC Press, 1993.

TOTAL:45 PERIODS

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PTME7008 DESIGN OF JIGS, FIXTURES AND PRESS TOOLS

OBJECTIVES:

- To understand the importance, functions and design principles of Jigs, fixtures and press • tools
- To gain proficiency in the development of standard views of the final design.

UNIT I PRINCIPLES OF JIGS, FIXTURES AND PRESS WORKING

Objectives and importance of tool design-work holding devices- Basic elements of jigs and fixtures- location - clamping-indexing-operational chart-Fits and Tolerances

Tools for press working- Press Working Terminologies -cutting and non cutting operations -Types of presses – press accessories – Computation of press capacity – Strip layout – Material Utilization - Shearing action - Clearances - Press Work Materials - Center of pressureknockouts - direct and indirect - pressure pads - Ejectors- Die Block - Punch holder, Die set, quide plates - Stops - Strippers - Pilots - Selection of Standard parts - Recent trends in toolingrecent trends in tool design- computer Aids for sheet metal forming Analysis - basic introduction tooling for numerically controlled machines- setup reduction for work holding - Single minute exchange of dies-Poka Yoke.

UNIT II JIGS

Design and development of jigs for given component - Types of Jigs - Post, Turnover, Channel, latch, box, pot, angular post jigs - Indexing jigs.

UNIT III FIXTURES

Design and development of fixtures for given component- General principles of milling, Lathe, boring, broaching and grinding fixtures - Assembly, Inspection and Welding fixtures - Modular fixturing systems- Quick change fixtures.

UNIT IV DESIGN OF CUTTING DIES

Complete design and preparation of standard views of simple blanking, piercing, compound and progressive dies -fine Blanking dies.

UNIT V DESIGN OF BENDING, FORMING, DRAWING AND MISCELLANEOUS 9 DIES

Difference between bending forming and drawing – Blank development for above operations – Types of Bending dies – Press capacity – Spring back– Variables affecting Metal flow in drawing operations - draw die inserts - draw beads- ironing - Design and development of bending, forming, drawing, reverse redrawing and combination dies - Blank development for axisymmetric, rectangular and elliptic parts – Single and double action dies.

TOTAL:45 PERIODS

Note: (Use of P S G Design Data Book is permitted in the University examination)

OUTCOMES:

Upon completion of this course, the students will be able to:

- Design jigs, fixtures and press tools and give the assembly drawing with dimensions and Parts list.
- Use the above knowledge to design various types of dies and give the standard dimensioned views

TEXT BOOKS:

- 1. Joshi, P.H. "Jigs and Fixtures", Second Edition, Tata McGraw Hill Publishing Co., Ltd., New Delhi. 2010.
- 2. Joshi P.H "Press tools Design and Construction", S. Chand & Co Ltd2001.

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REFERENCES:

- 1. K. Venkataraman, "Design of Jigs Fixtures & Press Tools", Anne Publications, 2015.
- 2. Donaldson, Lecain and Goold "Tool Design", III rd Edition Tata McGraw Hill, 2000.
- 3. Kempster, "Jigs and Fixture Design", Hoddes and Stoughton Third Edition 1974.
- 4. Hoffman "Jigs and Fixture Design" Thomson Delmar Learning, Singapore, 2004.
- 5. "ASTME Fundamentals of tool design"- Prentice Hall of India pvt. Ltd New Delhi 1984.
- 6. "Design Data Hand Book", PSG College of Technology, 2013, Coimbatore.
- 7. V.Balachandran, "Design of Jigs Fixtures & Press Tools", Notion Press, 2015.

PTME7009 DESIGN OF PRESSURE VESSELS AND PIPING L T P C 3 0 0 3

OBJECTIVES:

- To apply the Mathematical knowledge gained in the design of pressure vessels and piping
- To carry out the stress analysis in pressure vessels and piping.

UNIT I INTRODUCTION

Methods for determining stresses – Terminology and Ligament Efficiency – Applications.

UNIT II STRESSES IN PRESSURE VESSELS

Introduction – Stresses in a circular ring, cylinder –Dilation of pressure vessels, Membrane stress Analysis of Vessel – Cylindrical, spherical and, conical heads – Thermal Stresses – Discontinuity stresses in pressure vessels.

UNIT III DESIGN OF VESSELS

Design of Tall cylindrical self supporting process columns – Supports for short vertical vessels – Stress concentration at a variable Thickness transition section in a cylindrical vessel, about a circular hole, elliptical openings. Theory of Reinforcement – Pressure Vessel Design.

UNIT IV BUCKLING AND FRACTURE ANALYSIS IN VESSELS

Buckling phenomenon – Elastic Buckling of circular ring and cylinders under external pressure – collapse of thick walled cylinders or tubes under external pressure – Effect of supports on Elastic Buckling of Cylinders – Buckling under combined External pressure and axial loading.

UNIT V PIPING

Introduction – Flow diagram – piping layout and piping stress Analysis.

OUTCOMES:

Upon completion of this course, the students will be able to:

- Apply the mathematical fundamentals for the design of pressure vessels and pipes.
- Analyse and design pressure vessels and piping.

TEXT BOOK:

1. John F. Harvey, "Theory and Design of Pressure Vessels", CBS Publishers and Distributors, 1987.

TOTAL:45 PERIODS

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REFERENCES:

- 1. Henry H. Bedner, "Pressure Vessels, Design Hand Book", CBS publishers and Distributors, 1987.
- 2. Stanley, M. Wales, "Chemical process equipment, selection and Design. Buterworths series in Chemical Engineering", 1988.
- 3. William. J., Bees, "Approximate Methods in the Design and Analysis of Pressure Vessels and Piping", Pre ASME Pressure Vessels and Piping Conference, 1997.
- 4. Sam Kannapan, "Introduction to Pipe Stress Analysis". John Wiley and Sons, 1985.

PTGE7071

DISASTER MANAGEMENT

L T P C 3 0 0 3

OBJECTIVES:

- To provide students an exposure to disasters, their significance and types.
- To ensure that students begin to understand the relationship between vulnerability, disasters, disaster prevention and risk reduction
- To gain a preliminary understanding of approaches of Disaster Risk Reduction (DRR)
- To enhance awareness of institutional processes in the country and
- To develop rudimentary ability to respond to their surroundings with potential disaster response in areas where they live, with due sensitivity

UNIT I INTRODUCTION TO DISASTERS

Definition: Disaster, Hazard, Vulnerability, Resilience, Risks – Disasters: Types of disasters – Earthquake, Landslide, Flood, Drought, Fire etc - Classification, Causes, Impacts including social, economic, political, environmental, health, psychosocial, etc.- Differential impacts- in terms of caste, class, gender, age, location, disability - Global trends in disasters: urban disasters, pandemics, complex emergencies, Climate change- Dos and Don'ts during various types of Disasters.

UNIT II APPROACHES TO DISASTER RISK REDUCTION (DRR)

Disaster cycle - Phases, Culture of safety, prevention, mitigation and preparedness community based DRR, Structural- nonstructural measures, Roles and responsibilities of- community, Panchayati Raj Institutions/Urban Local Bodies (PRIs/ULBs), States, Centre, and other stake-holders- Institutional Processess and Framework at State and Central Level- State Disaster Management Authority(SDMA) – Early Warning System – Advisories from Appropriate Agencies

UNIT III INTER-RELATIONSHIP BETWEEN DISASTERS AND DEVELOPMENT

Factors affecting Vulnerabilities, differential impacts, impact of Development projects such as dams, embankments, changes in Land-use etc.- Climate Change Adaptation- IPCC Scenario and Scenarios in the context of India - Relevance of indigenous knowledge, appropriate technology and local resources

UNIT IV DISASTER RISK MANAGEMENT IN INDIA

Hazard and Vulnerability profile of India, Components of Disaster Relief: Water, Food, Sanitation, Shelter, Health, Waste Management, Institutional arrangements (Mitigation, Response and Preparedness, Disaster Management Act and Policy - Other related policies, plans, programmes and legislation – Role of GIS and Information Technology Components in Preparedness, Risk Assessment, Response and Recovery Phases of Disaster – Disaster Damage Assessment.

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UNIT V DISASTER MANAGEMENT: APPLICATIONS AND CASE STUDIES AND FIELD WORKS

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Landslide Hazard Zonation: Case Studies, Earthquake Vulnerability Assessment of Buildings and Infrastructure: Case Studies, Drought Assessment: Case Studies, Coastal Flooding: Storm Surge Assessment, Floods: Fluvial and Pluvial Flooding: Case Studies; Forest Fire: Case Studies, Man Made disasters: Case Studies, Space Based Inputs for Disaster Mitigation and Management and field works related to disaster management.

TOTAL: 45 PERIODS

OUTCOMES:

The students will be able to

- Differentiate the types of disasters, causes and their impact on environment and society
- Assess vulnerability and various methods of risk reduction measures as well as
- mitigation.
- Draw the hazard and vulnerability profile of India, Scenarious in the Indian context,
- Disaster damage assessment and management.

TEXT BOOKS:

- 1. Singhal J.P. "Disaster Management", Laxmi Publications, 2010. ISBN-10: 9380386427 ISBN-13:978-9380386423
- 2. Tushar Bhattacharya, "Disaster Science and Management", McGraw Hill India Education Pvt. Ltd., 2012. **ISBN-10:** 1259007367, **ISBN-13:** 978-1259007361]
- 3. Gupta Anil K, Sreeja S. Nair. Environmental Knowledge for Disaster Risk Management, NIDM, New Delhi, 2011
- 4. Kapur Anu Vulnerable India: A Geographical Study of Disasters, IIAS and Sage Publishers, New Delhi, 2010.

REFERENCES:

- 1. Govt. of India: Disaster Management Act , Government of India, New Delhi, 2005
- 2. Government of India, National Disaster Management Policy, 2009.

PTME7010 ENERGY CONSERVATION IN INDUSTRIES

OBJECTIVES:

- To understand and analyse the energy data of industries.
- To carryout energy accounting and balancing.
- To conduct energy audit and suggest methodologies for energy savings.
- To utilise the available resources in optimal ways.

UNIT I INTRODUCTION

Energy - Power – Present scenario of World / Nation: Environmental aspects of Energy Generation – Energy Auditing: Need, Types, Methodology and Barriers. Role of Energy Managers. Basic instruments for Energy Auditing.

UNIT II ECONOMICS

Energy / Cost index diagram – Energy Economics – Cost of production – Economic evaluation techniques – Return on investment, Payback Period, Internal Rate of Return, Net Present Value, Life Cycle Costing – ESCO concept

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UNIT III ELECTRICAL SYSTEMS

TANGEDCO Billing – HT and LT supply - Transformers - Efficiency - Power Factor - Harmonics, Electric Motors - Motor Efficiency Computation, Energy Efficient Motors, Illumination – Lux, Lumens, Types of lighting, Efficacy, LED Lighting and scope of Encon in Illumination.

UNIT IV THERMAL SYSTEMS

Stoichiometry, Combustion principles, Boilers, Furnaces and Thermic Fluid Heaters – Efficiency Computation and Encon Measures - Steam Traps - Cogeneration - Waste heat recovery devices.

UNIT V ENERGY CONSERVATION IN MAJOR UTILITIES

Pumps, Fans, Blowers, Compressed Air Systems, Refrigeration and Air Conditioning Systems - Cooling Towers – D.G. sets

OUTCOMES:

Upon completion of this course, the students will be able to:

- Analyse the energy data of industries.
- Carry out energy accounting and balancing.
- Suggest methodologies for energy savings.

TEXT BOOK:

1. Guide book for National Certification Examination for "Energy Managers and Energy Auditors" (4 Volumes). Available at www.beeindia.in

REFERENCES:

- 1. L.C. Witte, P.S. Schmidt, D.R. Brown, "Industrial Energy Management and Utilisation" HemispherePubl, Washington, 1988.
- 2. Guide book for National Certification Examination for" Energy Managers and Energy Auditors" (4 Volumes). Available at www.beeindia.in
- 3. Callaghn, P.W. "Design and Management for Energy Conservation", Pergamon Press, Oxford, 1981.
- 4. I.G.C. Dryden, "The Efficient Use of Energy" Butterworths, London, 1982
- 5. W.C. Turner, "Energy Management Hand book" Wiley, New York, 1982.
- 6. W.R. Murphy and G. Mc KAY "Energy Management" Butterworths, London 1987.

PTGE7072 ENGINEERING ETHICS AND HUMAN VALUES L T P C

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OBJECTIVES

- To emphasise into awareness on Engineering Ethics and Human Values.
- To understand social responsibility of an engineer.
- To appreciate ethical dilemma while discharging duties in professional life.

UNIT I HUMAN VALUES

Morals, Values and Ethics – Integrity – Work Ethic – Honesty – Courage – Empathy – Self-Confidence – Discrimination- Character.

UNIT II ENGINEERING ETHICS

Senses of 'Engineering Ethics' - variety of moral issued - types of inquiry - moral dilemmas - moral autonomy - Kohlberg's theory - Gilligan's theory - consensus and controversy – Models of Professional Roles - theories about right action - Self-interest –Professional Ideals and Virtues - uses of ethical theories. Valuing Time – Co-operation – Commitment

TOTAL:45 PERIODS

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UNIT III ENGINEERING AS SOCIAL EXPERIMENTATION

Engineering as experimentation - engineers as responsible experimenters - codes of ethics –Importance of Industrial Standards - a balanced outlook on law – anticorruption- occupational crime -the challenger case study.

UNIT IV ENGINEER'S RIGHTS AND RESPONSIBILITIES ON SAFETY

Collegiality and loyalty – Respect for authority – Collective Bargaining – Confidentiality- Conflict of interest – Occupational Crime – Professional Rights – IPR- Safety and risk - assessment of safety and risk - risk benefit analysis and reducing risk - the Three Mile Island, Bhopal Gas plant and chernobyl as case studies.

UNIT V GLOBAL ISSUES

Multinational corporations - Environmental ethics - computer ethics - weapons development - engineers as managers-consulting engineers-engineers as expert witnesses and advisors -moral leadership-Sample code of conduct.

OUTCOMES

• Students will have the ability to perform with professionalism, understand their rights, legal, ethical issues and their responsibilities as it pertains to engineering profession with engaging in life-long learning with knowledge of contemporary issues.

TEXT BOOKS:

- 1. Mike Martin and Roland Schinzinger, "Ethics in Engineering", McGraw-Hill, New York 2005.
- 2. Charles E Harris, Michael S. Protchard and Michael J Rabins, "Engineering Ethics –Concepts and Cases", Wadsworth Thompson Leatning, United States, 2000 (Indian
- 3. Govindarajan M, Natarajan S, Senthil Kumar V. S, "Engineering Ethics", Prentice Hall of India, New Delhi, 2004.

REFERENCES:

- 1. Charles D. Fleddermann, "Engineering Ethics", Pearson Education / Prentice Hall, New Jersey, 2004
- 2. Charles E Harris, Michael S. Protchard and Michael J Rabins, "Engineering Ethics Concepts and Cases", Wadsworth Thompson Leatning, United States, 2000
- 3. John R Boatright, "Ethics and the Conduct of Business", Pearson Education, New Delhi, 2003.
- 4. Edmund G Seebauer and Robert L Barry, "Fundamentals of Ethics for Scientists and Engineers", Oxford Press, 2000
- 5. R.Subramanian, "Professional Ethics ",Oxford University Press, Reprint, 2015.



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TOTAL: 45 PERIODS

PTME7011 ENTREPRENEURSHIP DEVELOPMENT

OBJECTIVE:

The students will be provided with an understanding of the scope of an entrepreneur, key • areas of development, financial assistance by the institutions, methods of taxation and tax benefits, etc.

UNIT I **ENTREPRENEURSHIP**

Entrepreneur - Characteristics - Types of Entrepreneurs - Difference between Entrepreneur and Intrapreneur - Role of Entrepreneurship in Economic Development - Factors Affecting Entrepreneurial Growth – Economic, Non Economic, Government Actions.

UNIT II MOTIVATION

Entrepreneurial Motivation: Theories and Factors, Achievement Motivation –Entrepreneurial Competencies – Entrepreneurship Development Programs – Need, Objectives – Business Game, Thematic Apperception Test, Self Rating, Stress management.

UNIT III **BUSINESS**

Small Enterprises - Definition, Characteristics, Project Identification and selection - Project Formulation: Significance, content, formulation of project report - Project Appraisal: Concept and method - Ownership Structures: Selection & Pattern.

FINANCING AND ACCOUNTING **UNIT IV**

Finance: Need, Sources, Capital Structure, Term Loans – Accounting: Need, Objectives, Process, Journal, Ledger, Trial Balance, Final Accounts - Working Capital Management: Significance, Assessment, Factors, Sources, Management.

UNIT V SUPPORT TO ENTREPRENEURS

Upon completion of the course, the students will be able to:

Gain knowledge and skills needed to run a business successfully.

Sickness in small Business: Concept. Signals. Symptoms, Magnitude, Causes and Consequences, Corrective Measures - Government Policy for Small Scale Enterprises: Growth Policy, Support. Institutional Support to Entrepreneurs: Need and Support – Taxation Benefits to Small Scale Industry: Need, Depreciation, Rehabilitation, Investment.

TOTAL:45 PERIODS

TEXT BOOKS:

OUTCOME:

- 1. S.S.Khanka, "Entrepreneurial Development" S.Chand & Co. Ltd. Ram Nagar New Delhi, 1999.
- 2. Kurahko & Hodgetts, "Entrepreneurship Theory, process and practices", Thomson learning 6th edition.

REFERENCES:

- 1. Hisrich R D and Peters M P, "Entrepreneurship" 5th Edition Tata McGraw-Hill, 2002.
- 2. Mathew J Manimala," Entrepreneurship theory at cross roads: paradigms and praxis" Dream tech, 2nd edition 2006.
- 3. Rabindra N. Kanungo, "Entrepreneurship and innovation", Sage Publications, New Delhi, 1998.

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UNIT II **GENERAL METHODS OF PREPARATION**

Bottom-up Synthesis-Top-down Approach: Co-Precipitation, Ultrasonication, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

UNIT III NANOMATERIALS

Nanoforms of Carbon - Buckminster fullerene- graphene and carbon nanotube, 92 Single wall carbon Nanotubes (SWCNT) and Multi wall carbon nanotubes (MWCNT)- methods of synthesis(arc-growth, laser ablation, CVD routes, Plasma CVD), structure-property Relationships applications- Nanometal oxides-ZnO, TiO₂,MgO, ZrO₂, NiO, nanoalumina, CaO, AgTiO₂, Ferrites, Nanoclays-functionalization and applications-Quantum wires, Quantum dotspreparation, properties and applications

UNIT IV CHARACTERIZATION TECHNIQUES

X-ray diffraction technique, Scanning Electron Microscopy - environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS-Nanoindentation

UNIT V **APPLICATIONS**

NanoInfoTech: Information storage- nanocomputer, molecular switch, super chip, nanocrystal, Nanobiotechlogy: nanoprobes in medical diagnostics and biotechnology, Nano medicines, Targetted drug delivery, Bioimaging - Micro Electro Mechanical Systems (MEMS), Nano Electro Mechanical Systems (NEMS)- Nanosensors, nano crystalline silver for bacterial inhibition, Nanoparticles for sunbarrier products - In Photostat, printing, solar cell, battery **TOTAL: 45 PERIODS**

OUTCOMES:

Upon completing this course, the students

- Will familiarize about the science of nanomaterials •
- Will demonstrate the preparation of nanomaterials
- Will develop knowledge in characteristic nanomaterial

TEXT BOOKS:

- 1. A.S. Edelstein and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
- 2. N John Dinardo, "Nanoscale charecterisation of surfaces & Interfaces", 2nd edition, Weinheim Cambridge, Wiley-VCH, 2000

REFERENCES:

- 1. G Timp (Editor), "Nanotechnology", AIP press/Springer, 1999.
- 2. Akhlesh Lakhtakia (Editor), "The Hand Book of Nano Technology, Nanometer Structure, Theory, Modeling and Simulations". Prentice-Hall of India (P) Ltd, New Delhi, 2007.

FUNDAMENTALS OF NANO SCIENCE

OBJECTIVES:

To learn about basis of nanomaterial science, preparation method, types and application

UNIT I INTRODUCTION

Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nanostructured materials- nano particles- quantum dots, nanowires-ultra-thinfilmsmultilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

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PTME7012 GAS DYNAMICS AND SPACE PROPULSION

OBJECTIVES:

- To understand the fundamentals of compressible flow in constant and variable area ducts.
- To understand the behaviour of shock waves and its effect on flow.
- To gain basic knowledge about Jet and Rocket propulsion.

UNIT I BASIC CONCEPTS AND ISENTROPIC FLOWS

Energy and momentum equations of compressible fluid flows, Concepts of compressible flow – Mach waves and Mach cone. Flow regimes, effect of Mach number on compressibility. Stagnation, static, critical properties and their interrelationship. Isentropic flow and its relations. Isentropic flow through variable area ducts – nozzles and diffusers. Use of Gas tables.

UNIT II FLOW THROUGH DUCTS

Flows through constant area ducts with heat transfer (Rayleigh flow) and Friction (Fanno flow) – variation of flow properties. Choking concept, Isothermal flow with friction. Use of Gas tables.

UNIT III NORMAL AND OBLIQUE SHOCKS

Governing equations - Rankine-Hugoniot Relation. Variation of flow parameters across the normal and oblique shocks. Prandtl – Meyer expansion and relation. Use of Gas tables.

UNIT IV JET PROPULSION

Theory of jet propulsion – thrust equation – Performance parameters - thrust, power and efficiency. Operation, cycle analysis and performance of ram jet, turbojet, turbofan, turbo prop and pulse jet engines.

UNIT V SPACE PROPULSION

Types of rocket engines and propellants. Characteristic velocity – thrust equation. Theory of single and multistage rocket propulsion. Liquid fuel feeding systems. Solid propellant geometries. Orbital and escape velocity. Rocket engine performance parameters and problems.

OUTCOME:

Upon completion of this course, the students will be able to:

• Apply the principles of gas dynamics in Jet and Space Propulsion.

TEXT BOOKS:

- 1. Anderson, J.D.," Modern Compressible flow", 3rd Edition, McGraw Hill, 2003.
- 2. Yahya, S.M., "Fundamentals of Compressible Flow with Aircraft and Rocket propulsion", New Age International (P) Limited, 4th Edition, 2012.

REFERENCES:

- 1. Zucker, R.D., and Biblarz, O., "Fundamentals of Gas Dynamics", 2nd edition, Wiley, 2011.
- 2. Sutton, G.P. "Rocket Propulsion Elements", John Wiley, 8th edition 2010, New York.
- 3. Rathakrishnan, E., "Gas Dynamics", Prentice Hall of India, 2006.
- 4. Shapiro, A.H.," The Dynamics and Thermodynamics of Compressible Fluid Flow, Vol. 1", John Wiley, 1953.
- 5. Balachandran, P., "Fundamentals of Compressible Fluid Dynamics", Prentice Hall of India, 2007
- 6. Hill and Peterson, "Mechanics and Thermodynamics of Propulsion", Addison Wesley, 1965.
- 7. Zucrow, N.J., "Aircraft and Missile Propulsion, Vol.1 & II", John Wiley, 1975.

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TOTAL:45 PERIODS

| PTGE7073 | HUMAN RIGHTS | L T P C 3 0 0 3 |
|---------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| OBJECTIVES :To sensitize the Engine | neering students to various aspects of Human R | lights. |
| UNIT I Human Rights – Meaning, Moral and Legal Rights. C Solidarity Rights. | origin and Development. Notion and classific ivil and Political Rights, Economic, Social and (| 9 ation of Rights – Natural, Cultural Rights; collective / |
| UNIT II | | 9 |

Evolution of the concept of Human Rights Magana carta – Geneva convention of 1864. Universal Declaration of Human Rights, 1948. Theories of Human Rights.

UNIT III

Theories and perspectives of UN Laws – UN Agencies to monitor and compliance.

UNIT IV

Human Rights in India - Constitutional Provisions / Guarantees.

UNIT V

Human Rights of Disadvantaged People – Women, Children, Displaced persons and Disabled persons, including Aged and HIV Infected People. Implementation of Human Rights – National and State Human Rights Commission – Judiciary – Role of NGO's, Media, Educational Institutions, Social Movements.

TOTAL : 45 PERIODS

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• Engineering students will acquire the basic knowledge of human rights.

REFERENCES:

OUTCOME:

- 1. Kapoor S.K., "Human Rights under International law and Indian Laws", Central Law Agency, Allahabad, 2014.
- 2. Chandra U., "Human Rights", Allahabad Law Agency, Allahabad, 2014.
- 3. Upendra Baxi, The Future of Human Rights, Oxford University Press, New Delhi.

PTME7013 INTRODUCTION TO OPERATIONS RESEARCH

OBJECTIVE:

• To introduce the concepts in optimization of resources for manufacturing and service based industries.

UNIT I LINEAR PROGRAMMING PROBLEMS

OR-Definition - Phases - models, LP problems formulation – Graphical solution, GLPP, Standard and Canonical forms of LPP- simplex methods- Big M, Two phase methods, Alternate optimal solutions, Duality in LP.

UNIT II TRANSPORTATION

Transportation problems- Basic feasible solution, Optimal solution By MODI method, Balanced and Unbalanced TP, Degeneracy, Production problems. Assignment problems – Hungarian method Traveling salesman problems - Sequencing models- Johnson algorithm, n job 2 machines, n job 3 machines and n job m machines.

UNIT III INVENTORY CONTROL

Types of inventory- Inventory cost - EOQ - Deterministic inventory problems – Purchase and Production models with and without shortages-EOQ with price breaks - Stochastic inventory problems - Multi product problems - Systems of inventory control (P and Q Systems)-Determination of buffer stock and re-order levels -Selective inventory control techniques (ABC, VED, SDE, etc.)

UNIT IV QUEUING THEORY

Queuing system - Characteristics - symbols - Poisson process and exponential distribution -Single server queuing models - Multiserver queuing models, Simulation Monte Carlo technique- Inventory & Queuing problems.

UNIT V PROJECT MANAGEMENT AND REPLACEMENT MODELS

Project management: Network logic – Ford-Fulkerson's rule - AON diagram - CPM and PERT techniques, Critical path and float calculations Replacement models -types of failures – Gradual failures-replacement of items: Efficiency deteriorates with time, sudden failures- individual and group replacement policies.

OUTCOME:

Upon completion of this course, the students will be able to:

• Understand and apply the operations research techniques in industrial operations.

TEXT BOOKS:

- 1. Wayne.L.Winston, "Operations research applications and algorithms", 4th edition, 2007,Thomson learning.
- 2. Hamdy ATaha, "Operations research an introduction", 9th edition 2011, PHI/Pearson education.

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TOTAL:45 PERIODS

REFERENCES:

- 1. G.Srinivasan, "Operations research principles and applications", 2nd edition EEE 2010, PHI.
- 2. R.Pannerselvam. "Operations research". 2nd edition 2009. PHI
- 3. Frederick. S. Hiller and Gerald.J.Lieberman, "Operations research concepts and cases", 8th edition (SIE) 2008,TMH.
- 4. Ravindran, Phillips and Solberg, "Operations research principles and practice", 2nd edition 2007, Wiley India.
- 5. J.K.Sharma, "Operations research theory and applications", 5Th edition 2013, Macmillan India.
- 6. Prem kumar Gupta and D.S.Hira, "Problems in Operations research", 2009 S.Chand.

PTGE7075 INTELLECTUAL PROPERTY RIGHTS LTPC

OBJECTIVE:

To give an idea about IPR, registration and its enforcement.

UNIT I INTRODUCTION

Introduction to IPRs, Basic concepts and need for Intellectual Property - Patents, Copyrights, Geographical Indications, IPR in India and Abroad – Genesis and Development – the way from WTO to WIPO -TRIPS, Nature of Intellectual Property, Industrial Property, technological Research, Inventions and Innovations - Important examples of IPR.

UNIT II **REGISTRATION OF IPRs**

Meaning and practical aspects of registration of Copy Rights, Trademarks, Patents, Geographical Indications, Trade Secrets and Industrial Design registration in India and Abroad

UNIT III AGREEMENTS AND LEGISLATIONS

International Treaties and Conventions on IPRs, TRIPS Agreement, PCT Agreement, Patent Act of India, Patent Amendment Act, Design Act, Trademark Act, Geographical Indication Act.

UNIT IV DIGITAL PRODUCTS AND LAW

Digital Innovations and Developments as Knowledge Assets - IP Laws, Cyber Law and Digital Content Protection – Unfair Competition – Meaning and Relationship between Unfair Competition and IP Laws - Case Studies.

UNIT V **ENFORCEMENT OF IPRs**

Infringement of IPRs, Enforcement Measures, Emerging issues – Case Studies.

OUTCOME:

Ability to manage Intellectual Property portfolio to enhance the value of the firm.

TOTAL :45 PERIODS

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TEXT BOOKS:

- 1. V. Scople Vinod, Managing Intellectual Property, Prentice Hall of India pvt Ltd, 2012
- 2. Intellectual Property Rights and Copy Rights, Ess Ess Publications.

REFERENCES:

- 1. Deborah E. Bouchoux, "Intellectual Property: The Law of Trademarks, Copyrights, Patents and Trade Secrets", Cengage Learning, Third Edition, 2012.
- 2. Prabuddha Ganguli,"Intellectual Property Rights: Unleashing the Knowledge Economy", McGraw Hill Education, 2011.
- 3. Edited by Derek Bosworth and Elizabeth Webster, The Management of Intellectual Property, Edward Elgar Publishing Ltd., 2013.

| PTME7014 | MARKETING MANAGEMENT | L | Т | Ρ | С |
|----------|----------------------|---|---|---|---|
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OBJECTIVE:

• To expose the students to newer concepts of marketing principles like strategic marketing concepts, segmentation, pricing, advertisement and strategic formulation.

UNIT I CONCEPTS IN MARKETING

Definition, Marketing Process, Dynamics, Needs, Wants and Demands, Marketing Concepts, Environment, Mix, Types, Philosophies, Selling vs Marketing, Consumer Goods, Industrial Goods.

UNIT II BUYING BEHAVIOUR AND MARKET SEGMENTATION

Cultural, Demographic factors, Motives, Types, Buying Decisions, Segmentation factors, Demographic, Psycho graphic and Geographic Segmentation, Process, Patterns. Services marketing and Industrial marketing.

UNIT III PRODUCT, PRICE AND MARKETING RESEARCH

Product, Classifications of product, Product Hierarchy, Product Life Cycle, New product development, Branding.

Price: Objectives, Pricing Decisions and Pricing Methods, Pricing Management, Introduction, Uses, Process of Marketing Research.

UNIT IV MARKETING PLANNING AND STRATEGY FORMULATION

Components of a Marketing Plan, Strategy Formulation and the Marketing Process, Implementation, Portfolio Analysis, BCG, GEC Grids.

UNIT V ADVERTISING, SALES PROMOTION AND DISTRIBUTION

Advertising-Characteristics, Impact, Goals, Types, Sales Promotion – Point of purchase, Unique Selling Propositions, Characteristics, Wholesaling, Retailing, Channel Design, Logistics, Modern Trends in Retailing, Modern Trends, e-Marketing.

TOTAL:45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

• Understand the philosophies of marketing and should able to formulate market planning, strategies and could promote sales in effective manner.

TEXT BOOKS:

- 1. Govindarajan. M, "Marketing management concepts, cases, challenges and trends", Prentice hall of India, second edition, 2007.
- 2. Philip Kolter & Keller, "Marketing Management", Prentice Hall of India, XII edition, 2006.

REFERENCES:

- 1. Donald S. Tull and Hawkins, "Marketing Research", Prentice Hall of Inida-1997.
- 2. Philip Kotler and Gary Armstrong "Principles of Marketing" Prentice Hall of India, XII Edn, 2000.
- 3. Ramasamy and Nama kumari, "Marketing Management: Planning, Implementation and Control, Macmillan and Company,", 2002
- 4. Czinkota&Kotabe, "Marketing management", Thomson learning, Indian edition 2007
- 5. Adrain palmer, "Introduction to marketing theory and practice", Oxford university press IE 2004.

| PTPH7152 | MATERIALS SCIENCE | LTPC | | |
|----------|-------------------------------------------------------------|------|--|--|
| | (Common to Manufacturing, Industrial, Mining, Aeronautical, | 3003 | | |
| | Automobile and Production Engineering) | | | |

OBJECTIVE:

• To introduce the essential principles of materials science for mechanical and related Engineering applications.

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UNIT I PHASE DIAGRAMS

Solid solutions - Hume Rothery's rules - The phase rule - single component system - one-component system of iron - binary phase diagrams - isomorphous systems - the tie-line rule - the lever rule - application to isomorphous system - eutectic phase diagram - peritectic phase diagram - other invariant reactions – free energy composition curves for binary systems - microstructural change during cooling.

UNIT II FERROUS ALLOYS AND HEAT TREATMENT

The iron-carbon equilibrium diagram - phases, invariant reactions - microstructue of slowly cooled steels - eutectoid steel, hypo and hypereutectoid steels - effect of alloying elements on the Fe-C system - diffusion in solids - Fick's law - phase transformations - T-T-T-diagram for eutectoid steel – pearlitic, baintic and martensitic transformations - tempering of martensite - heat treatment of steels - annealing - normalizing - quenching and tempering - case hardening - induction, flame and laser hardening - carburizing, cyaniding, carbonitriding and nitriding.

UNIT III MECHANICAL PROPERTIES

Tensile test - plastic deformation mechanisms - slip and twinning - role of dislocations in slip - strengthening methods - strain hardening - refinement of the grain size - solid solution strengthening - precipitation hardening - creep resistance - creep curves - mechanisms of creep - creep-resistant materials - fracture - the Griffith criterion - critical stress intensity factor and its determination - fatigue failure - fatigue tests - methods of increasing fatigue life - hardness - Rockwell and Brinell hardness - Knoop and Vickers microhardness.

UNIT IV MAGNETIC, DIELECTRIC AND SUPERCONDUCTING MATERIALS

Ferromagnetism – Domain theory – types of energy – hysteresis – hard and soft magnetic materials – ferrites - dielectric materials – types of polarization – Langevin-Debye equation – frequency effects on polarization - dielectric breakdown – insulating materials – Ferroelectric materials - superconducting materials, properties, types and applications.

UNIT V NEW MATERIALS

Ceramics – types and applications – Composites: classification, role of matrix and reinforcement – processing of fiber reinforced plastics – Metallic glasses – types, glass forming ability of alloys – Inoue criteria – melt spinning process – applications - Shape memory alloys – phases, shape memory effect, pseudoelastic effect – NiTi alloy – applications- Nanomaterials – preparation: ball milling and chemical vapour deposition - properties and applications – carbon nanotubes - Biomaterials

TOTAL: 45 PERIODS

• Upon completion of this course, the students can able to apply the different materials, their processing, and heat treatments in suitable application in mechanical engineering fields.

TEXT BOOKS:

OUTCOME:

- 1. Raghavan, V. "Physical Metallurgy: Principles and Practice", Phi Learning (2009).
- 2. Balasubramaniam, R. "Callister's Materials Science and Engineering", Wiley India Pvt. Ltd. (2014).
- 3. Palanisamy P.K., "Materials Science", Scitech (2013).

REFERENCES:

- 1. Raghavan, V. "Materials Science and Engineering", Printice Hall of India (2007).
- 2. Shackelford, J.F. "Introduction to Materials Science for Engineers". Pearson India (2006).
- 3. Donald Askeland. "Materials Science and Engineering", Brooks/Cole (2010).
- 4. Smith, W.F., Hashemi, J. and R.Prakash. "Materials Science and Engineering", Tata Mcgraw Hill Education Private Limited (2014).

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PTME7015 MECHANICAL VIBRATION AND NOISE CONTROL

OBJECTIVES:

- To understand the sources of vibration and noise in various systems.
- To apply the various control techniques to reduce the vibration and noise and improve the life of the components.

UNIT I **BASICS OF VIBRATION**

Introduction, classification of vibration: free and forced vibration, undamped and damped vibration, linear and non linear vibration, response of damped and undamped systems under harmonic force, analysis of single degree and two degree of freedom systems, torsional vibration, determination of natural frequencies.

UNIT II **BASICS OF NOISE**

Introduction, amplitude, frequency, wavelength and sound pressure level, addition, subtraction and averaging decibel levels, noise dose level, legislation, measurement and analysis of noise, measurement environment, equipment, frequency analysis, tracking analysis, sound quality analysis.

UNIT III **AUTOMOTIVE NOISE SOURCES**

Noise - Characteristics of engines, engine overall noise levels, assessment of combustion noise, assessment of mechanical noise, engine radiated noise, intake and exhaust noise, engine necessary contributed noise, transmission noise, aerodynamic noise, tyre noise, brake noise.

UNIT IV TWO DIMENSIONAL VECTOR VARIABLE PROBLEMS

Vibration isolation, tuned absorbers, un-tuned viscous dampers, damping treatments, dynamic forces generated by IC engines, engine isolation, crank shaft damping, modal analysis of the mass elastic model shock absorbers.

UNIT V SOURCES OF NOISE AND ITS CONTROL

Methods for control of engine noise, combustion noise, mechanical noise, predictive analysis, palliative treatments and enclosures, automotive noise control principles, sound in enclosures, sound energy absorption, sound transmission through barriers

TOTAL:45 PERIODS

Upon completion of this course, the students will be able to:

- Appreciate the need and its relevance for vibration and noise studies
- Gain knowledge on measurement of vibration and noise levels in machineries and its components.
- Expose themselves to various control measures of both vibration and noise in different industrial applications.

TEXT BOOKS:

OUTCOME:

- 1. Singiresu S.Rao "Mechanical Vibrations", 5th Edition, Pearson Education, 2010
- 2. Grover. G.T., "Mechanical Vibrations", Nem Chand and Bros., 2009.

REFERENCES:

- 1. Benson H. Tongue, "Principles of Vibrations", 2nd Edition, Oxford University, 2007.
- 2. David Bies and Colin Hansen, "Engineering Noise Control Theory and Practice", 4th Edition CRC Press; 4 edition (24 June 2009).
- 3. William T. Thomson, Marie Dillon Dahleh, Chandramouli Padmanabhan, "Theory of Vibration with Application", 5th edition Pearson Education, 2011.

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- Bernard Challen and Rodica Baranescu "Diesel Engine Reference Book" Second Edition -Butterworth-Heinemann Ltd; 2 edition May 1999.
- 5. Julian Happian-Smith "An Introduction to Modern Vehicle Design"- Butterworth- Heinemann, ISBN 0750-5044-3 2004.
- 6. Rao, J.S and Gupta, K., "Introductory course on Theory and Practice of Mechanical Vibration", Reprint, New Age International Publications, 2014.
- 7. A.A. Shabana, "Theory of vibrations An introduction", 3rd Edition, Springer, 2010.
- 8. BalakumarBalachandran and Edward B. Magrab, "Fundamentals of Vibrations", 1st Editon, Cengage Learning, 2009.
- 9. John Fenton, "Handbook of Automotive body Construction and Design Analysis "– Professional Engineering Publishing, ISBN 1-86058-073- 1998.

| PTME7016 | MEMS AND MICROSYSTEMS | | Т | Ρ | С |
|----------|-----------------------|---|---|---|---|
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OBJECTIVES:

- To understand the basic engineering concepts of MEMS.
- To gain knowledge about the various Micromanufacturing Techniques.
- To comprehend the working principle of Microsensors and Actuators.
- To realize the concepts of Microfluidics and the applications of MEMS.

UNIT I BASIC ENGINEERING FOR MEMS

History of MEMS Development, Multidisciplinary Nature of Microsystems, Energy Domains, Scalling Laws in Miniaturaization, Essential Electrical and Mechanical Concepts in MEMS, Materials for MEMS and Microsystems.

UNIT II MICROMANUFACTURING TECHNIQUES

Photolithography, Ion Implantation, Diffusion, Oxidation, Chemical Vapour Deposition, Physical Vapour Deposition-Sputtering, Deposition by Epitaxy, Etching, Bulk Micromanufacturing, Micromachining Processes, LIGA Process, Microsystem Assembly and Testing.

UNIT III ELECTROSTATIC AND THERMAL BASED MEMS

Introduction to Electrostatic Sensors and Actuators, Parallel-Plate Capacitor, Application of Parallel-Plate Capacitors, Interdigitated Finger Capacitors, Applications of Comb-Drive Devices, Introduction to Thermal Sensors and Actuators, Sensors and Actuators Based on Thermal Expansion, Thermocouples, Thermal Resistors, Shape Memory Alloy, Applications of Thermal Sensors and Actuators.

UNIT IV PIEZO / RESISTIVE / ELECTRIC AND MAGNETIC BASED MEMS

Introduction to Piezoresistive & Piezoelectric effects, Piezoresistive & Piezoelectric materials, Stress Analysis of Mechanical Elements, Applications of Piezoresistive & Piezoelectric Sensors and Actuators, Essential Concepts and Principles of Magnetic Sensors and Actuators, Fabrication of Micro Magnetic Components, Applications of Magnetic Sensors and Actuators.

UNIT V MICROFLUIDICS AND APPLICATIONS OF MEMS

Microfluidics - Fluid Mechanics Concepts, Design and Fabrication of Channels, Valves, Pumps, Case Studies - Accelerometer, Gyros, RF MEMS and MOEMS.

TOTAL:45 PERIODS

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OUTCOMES:

Upon completion of this course, the students will be able to:

- Understand the working principle of MEMS and methods of manufacturing Microsvstems.
- Select suitable microsystems for Industrial applications.

TEXT BOOKS:

- 1. Chang Liu, "Foundations of MEMS", Pearson Education, 2012.
- 2. Tai-Ran Hsu, "MEMS and Micro systems Design and Manufacture", McGraw Hill Education, 2015.

REFERENCES:

- 1. Stephen D Senturia, "Microsystem Design", Kluwer Academic Publishers, 2002.
- 2. Marc Madou, "Fundamentals of Microfabrication", CRC Press, 2002.
- 3. Nitaigour Premchand Mahalik, "MEMS", McGraw Hill Education, 2014.

PTME7017 NEW AND RENEWABLE SOURCES OF ENERGY Ρ С L Т 3 0 0 3

OBJECTIVES:

- To instruct the importance of renewable energy sources and its utilization.
- To educate the various renewable energy technologies.

UNIT I SOLAR ENERGY

Present renewable energy status in India - Solar radiation - Measurements of solar radiation and sunshine - Solar thermal collectors - Flat plate and concentrating collectors - Solar thermal applications – Solar thermal energy storage – Fundamentals of solar photo voltaic conversion – Solar cells – Solar PV Systems – Solar PV applications.

UNIT II WIND ENERGY

Wind data and energy estimation - Betz limit - Site selection for windfarms - Horizontal axis wind turbine - Vertical axis wind turbine - Wind turbine generators and its performance - Hybrid systems – Environmental issues - Applications.

UNIT III **BIO - ENERGY**

Bio resources - Biomass direct combustion - Biomass gasifier - Types of biomass gasifiers -4Cogeneration -- Carbonisation -- Pyrolysis - Biogas plants -- Digesters -- Biodiesel production --Ethanol production - Applications.

OCEAN AND GEOTHERMAL ENERGY UNIT IV

Small hydro - Tidal energy - Wave energy - Open and closed OTEC Cycles - Limitations -Geothermal energy – Geothermal energy sources - Types of geothermal power plants – Applications - Environmental impact.

NEW ENERGY SOURCES UNIT V

Fuel cell – Principle - Types of fuel cells – Hydrogen energy – Properties – Hydrogen production – Storage – Transport and utilisation - Safety issues.

TOTAL:45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

• Know the importance of renewable energy sources utilization and various renewable energy technologies.

TEXT BOOKS:

- 1. G.D. Rai, "Non Conventional Energy Sources", Khanna Publishers, New Delhi, 2014.
- 2. Twidell, J.W. & Weir, A., "Renewable Energy Resources", EFN Spon Ltd., UK, 2005.

REFERENCES:

- 1. Godfrey Boyle, "Renewable Energy, Power for a Sustainable Future", Oxford University Press, U.K., 2012.
- 2. S.P. Sukhatme, "Solar Energy: Principles of Thermal Collection and Storage", Tata McGraw Hill Publishing Company Ltd., New Delhi, 2009.
- 3. G.N. Tiwari, "Solar Energy Fundamentals Design, Modelling and applications", Alpha Science Intl Ltd, 2015.
- 4. B.H. Khan, "Non-Conventional Energy Resources", The McGraw Hill companies, 2009

PTME7018 NONDESTRUCTIVE MATERIALS EVALUATION L T P C

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OBJECTIVE:

• To impart knowledge on various Non-Destructive Evaluation and Testing methods, Interpretation of results, theory and their industrial applications.

UNIT I INTRODUCTION AND VISUAL INSPECTION METHODS

NDT versus Mechanical testing, Need for NDT, Relative merits and limitations, various physical characteristics of materials and their applications in NDT.

Visual Inspection -Unaided, Aided- Borescopes -Videoscopes, Special features in Borescopes, Selection of borescopes, Optical sensors, Microscopes & replication Microscopy Technique and applications.

UNIT II LIQUID PENETRANT TESTING AND MAGNETIC PARTICLE TESTING 9

LPT - Principle, types, Procedures, Penetrants and their characteristics, Emulsifiers, Solvent Cleaners / Removers, Developers- properties and their forms, Equipments, Advantages and limitations, Inspection and Interpretation, Applications.

MPT-Principle, Theory of Magnetism, Magnetising current, Magnetisation methods, Magnetic particles, Procedure, Interpretation, Relevant and Non-relevant indications, Residual magnetism, Demagnetisation – need, methods, Advantages and Limitations, Applications, Magnetic Rubber Inspection, Magnetic Printing, Magnetic Painting.

UNIT III THERMOGRAPHY AND EDDY CURRENT TESTING

Thermography – Introduction, Principle, Contact & Non-Contact inspection methods, Active & Passive methods, Liquid Crystal – Concept, example, advantages &limitations. Electromagnetic spectrum, infrared thermography- approaches, IR detectors, Instrumentation and methods and applications.

Eddy current Testing – Principle, properties of eddy currents, Eddy current sensing elements, probes, Instrumentation, Types of arrangement, Advantages & Limitations, Interpretation of Results & applications.

UNIT IV ULTRASONIC TESTING AND ACOUSTIC EMISSION TESTING

Ultrasonic Testing-Principle, Basic Equipment, Transducers, couplants, Ultrasonic wave, Variables in UT, Transmission and Pulse-echo method, Straight beam and angle beam, A-Scan, B-Scan & C-Scan, Phased Array Ultrasound & Time of Flight Diffraction, Advantages & Limitations, Interpretation of Results & Applications.

Acoustic Emission Technique – Introduction, Types of AE signal, AE wave propagation, Source location, Kaiser effect, AE transducers, Principle, AE parameters, AE instrumentation, Advantages & Limitations, Interpretation of Results, Applications.

UNIT V RADIOGRAPHY

Introduction, Principle, X-ray Production, Gamma ray sources, tubing materials, Xray tubing characteristics, Interaction of X-ray with matter, Imaging, Film techniques, Filmless techniques, Types and uses of filters and screens, Real time radiography, geometric factors, inverse square law, characteristics of film, graininess, density, speed, contrast, characteristic curves, Penetrameters, Exposure charts, Radiographic equivalence. Fluoroscopy- Xero-Radiography, Digital Radiography – Film Digitisation, Direct Radiography & Computed Radiography, Computed Tomography, Gamma ray Radiography, Safety in X- ray and Gamma Rray radiography.

TOTAL:45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

• Evaluate and interpret components / products through NDT either as Quality Assurance Team Member or Production Team Member.

TEXT BOOKS:

- 1. ASM Metals Handbook, "Non-Destructive Evaluation and Quality Control", American Society of Metals, Metals Park, Ohio, USA, 200, Volume-17.
- 2. Paul E Mix, "Introduction to nondestructive testing: a training guide", Wiley, 2nd edition New Jersey, 2005

REFERENCES:

- 1. Baldev Raj, T.Jayakumar, M.Thavasimuthu "Practical Non-Destructive Testing", Narosa Publishing House, 2009.
- 2. Ravi Prakash, "Non-Destructive Testing Techniques", New Age International Publishers, 1st revised edition, 2010
- 3. Charles, J. Hellier," Handbook of nondestructive evaluation", McGraw Hill, New York 2001.
- 4. G. Gaussorgues, "Infrared Thermography", Chapman & Hall, University Press, Cambridge, 1994.
- ASNT, American Society for Non Destructive Testing, Columbus, Ohio, NDT Handbook, Vol. 1, Leak Testing, Vol. 2, Liquid Penetrant Testing, Vol. 3, Infrared and Thermal Testing Vol. 4, Radiographic Testing, Vol. 5, Electromagnetic Testing, Vol. 6, AcousticEmission Testing, Vol. 7, Ultrasonic Testing.

OBJECTIVES:

At the end of this course the students are expected to

- Understand the working principles of various non-traditional machining processes, their applications, advantages and limitations.
- The students can also able to learn advanced nano finishing processes, recent developments in the non-traditional machining processes and to compare them.

UNIT I INTRODUCTION AND MECHANICAL ENERGY BASED PROCESSES

Introduction to non-traditional machining processes, need for non-traditional machining, classification of non-traditional machining processes, their applications, advantages, limitations. Abrasive jet machining, abrasive water jet machining, ultrasonic machining their working principles, equipments, effect of process parameters, applications, advantages and limitations.

UNIT II CHEMICAL AND ELECTRO CHEMICAL ENERGY BASED PROCESSES

Chemical machining, electro-chemical machining, electro-chemical honing, electro-chemical grinding, electro-chemical deburring their working principles, equipments, effect of process parameters, applications, advantages and limitations.

UNIT III THERMO-ELECTRIC ENERGY BASED PROCESSES

Electric discharge machining, wire electric discharge machining, laser beam machining, plasma arc machining, electron beam machining, lon beam machining their working principles, equipments, effect of process parameters, applications, advantages and limitations.

UNIT IV ADVANCED NANO FINISHING PROCESSES

Abrasive flow machining, chemo-mechanical polishing, magnetic abrasive finishing, magneto rheological finishing, magneto rheological abrasive flow finishing their working principles, equipments, effect of process parameters, applications, advantages and limitations.

UNIT V RECENT TRENDS IN NON-TRADITIONAL MACHINING PROCESSES

Recent developments in non-traditional machining processes, their working principles, equipments, effect of process parameters, applications, advantages and limitations. Comparison of non-traditional machining processes.

OUTCOMES:

At the end of this course the students are expected to understand

- The working principles of various non-traditional machining processes, their applications, advantages and limitations.
- Advanced nano finishing processes.
- Recent developments in the non-traditional machining processes.
- Comparison of non-traditional machining processes.

TEXT BOOKS:

- 1. M. Adithan, "Unconventional Machining Processes", Atlantic, New Delhi, 2009.
- 2. V. K. Jain, "Introduction to Micromachining", Narosa publishing House, New Delhi, 2014.

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TOTAL: 45 PERIODS

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REFERENCES:

- 1. V. K. Jain, "Advanced Machining Processes", Allied Publishers Pvt. Ltd., New Delhi, 2002.
- 2. Serope Kalpakjian and Steven R. Schmid, "Manufacturing Engineering and Technology", Prentice Hall, 2013.
- 3. Serope Kalpakjian and Stevan R. Schemid, "Manufacturing Processes for Engineering Materials", Pearson Education, 2008.
- 4. Brahem T. Smith, "Advanced machining", I.F.S., U.K, 1989.
- 5. Benedict, G.F., "Non-traditional Manufacturing Processes", Marcel Dekker Inc., New York 1987.
- 6. Pandey P.C. and Shan H.S., "Modern Machining Processes", Tata McGraw Hill, New Delhi, 1980.
- 7. Metals Handbook, Vol. 3, Machining, American Society for Metals, Metals Park, USA.

PTMA7071

PROBABILITY AND STATISTICS

L T P C 3 0 0 3

OBJECTIVES :

- To make the students acquire a sound knowledge in statistical techniques that model engineering problems.
- The Students will have a fundamental knowledge of the concepts of probability.

UNIT I RANDOM VARIABLES

Discrete and continuous random variables – Moments – Moment generating functions – Binomial, Poisson, Geometric, Uniform, Exponential, Gamma, Weibull and Normal distributions - Functions of a random variable.

UNIT II TWO – DIMENSIONAL RANDOM VARIABLES

Joint distributions – Marginal and conditional distributions – Covariance – Correlation and linear regression – Transformation of random variables – Central limit theorem (for independent and identically distributed random variables).

UNIT III TESTS OF SIGNIFICANCE

Sampling distributions - Tests for single mean, proportion, difference of means (large and small samples) – Tests for single variance and equality of variances – Chi square test for goodness of fit – Independence of attributes.

UNIT IV DESIGN OF EXPERIMENTS

Completely randomized design – Randomized block design – Latin square design - 2² - Factorial design - Taguchi's robust parameter design.

UNIT V STATISTICAL QUALITY CONTROL

Control charts for measurements (\overline{X} and R charts) – Control charts for attributes (p, c and np charts) – Tolerance limits - Acceptance sampling.

TOTAL : 45 PERIODS

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OUT COMES :

- Students will be able characterize probability models using probability mass (density) functions & cumulative distribution functions.
- The students can independently participate in the processes of analysis, planning, formulating strategies of development, decision-making, governing and management, and independent making of tactical and strategic decisions related to the statistics.

TEXT BOOKS :

- 1. Milton, J. S. and Arnold, J.C., "Introduction to Probability and Statistics", Tata McGraw Hill, New Delhi, 4th Edition, 3rd Reprint, 2008.
- 2. Johnson, R.A. and Gupta, C.B., "Miller and Freund's Probability and Statistics for Engineers", Pearson Education, Asia, 8th Edition, 2011.

REFERENCES:

- 1. Devore. J.L., " Probability and Statistics for Engineering and the Sciences ", Cengage Learning, New Delhi, 8th Edition, 2014.
- 2. Walpole, R.E., Myers, R.H., Myers, S.L. and Ye, K., "Probability and Statistics for Engineers and Scientists", Pearson Education, Asia, 8th Edition, 2007.
- 3. Ross, S.M., "Introduction to Probability and Statistics for Engineers and Scientists", Elsevier, New Delhi, 3rd Edition, 2004.
- 4. Spiegel, M.R., Schiller, J. and Srinivasan, R.A., "Schaum's Outline of Theory and Problems of Probability and Statistics", Tata McGraw Hill, New Delhi, 2004.
- 5. Papoulis. A and Unnikrishnapillai. S., " Probability, Random Variables and Stochastic Processes ", McGraw Hill Education India , 4th Edition , New Delhi , 2010.

PTME7019 PROCESS PLANNING AND COST ESTIMATION L T P C 3 0 0 3

OBJECTIVE:

• To give an understanding of the fundamentals of Process Planning and estimation of appropriate costs of processes and products and applying these to manage competitive manufacturing systems and organisations.

UNIT I INTRODUCTION TO PROCESS PLANNING

Aims and Objectives, Place of process planning in Manufacturing cycle, Drawing interpretation, Dimensional tolerance vs Production processes.

UNIT II PROCESS PLANNING STEPS

Design of a process plan – Selection of production processes, tools and process parameters-Positioning and work holding devices, Selection of inspection devices and tools, Documenting the process plan, Simple Case studies.

Computer-Aided Process Planning (CAPP) – Benefits, Architecture and approaches.

UNIT III INTRODUCTION TO COST ESTIMATION

Importance, Types, Purpose, Components, Procedure, Classification of costs, Cost elements, Overhead expenses, Break-even analysis.

UNIT IV PRODUCTION COST ESTIMATION

Estimation of production cost for - Casting processes, Welding processes, and Forging processes.

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UNIT V ESTIMATION OF MACHINING TIME AND COST

Estimation of Machining time – Lathe operations, Drilling, Milling, Shaping and Planing, and Grinding, Cost estimation for machining processes.

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TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Make logical, rational and economical process plans and realistic cost estimates of Components and Products.

TEXT BOOKS:

- 1. Gideon Halevi, "Process and operation planning", Kluwer academic publishers (Printed ebook), 2003.
- 2. M. Adithan," Process Planning and Cost Estimation", New Age International Publishers, 2007.

REFERENCES:

- 1. Peter Scallan, "Process planning, The Design/Manufacture interface", Butterworth-Heinemann, 2003.
- 2. Robert Creese, M. Adithan, B.S Pabla, "Estimating and Costing for the Metal Manufacturing Industries", Marcel Dekker, 1992.
- 3. Phillip F. Ostwald, Jairo Munoz, "Manufacturing Processes And Systems", 9th Edition, Wiley student edition, 2002.
- 4. Chitale, A, K., and Gupta, R. C,, "Product Design and manufacturing", Prentice Hall of India, New Delhi , 1997.
- 5. G.B.S. Narang, V. Kumar, "Production and Costing", Khanna Publishers, 2000.

| PTME7020 | PRODUCT DESIGN AND DEVELOPMENT | L | т | Ρ | С |
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OBJECTIVES:

- To understand the basic concepts of Product Design and Process Development.
- To appreciate the importance, various stages, concepts, management and prototyping of products.

UNIT I INTRODUCTION

Introduction – Characteristics of Successful Product Development – Duration and cost of Product Development – Challenges – Generic Development Process – Concept Development: the Front End Process – Adaptation of the Generic Product Development Process – Product Development Process Flow – Product Development Organization.

UNIT II PRODUCT PLANNING, IDENTIFYING CUSTOMER NEEDS, PRODUCT 9 SPECIFICATION

Product Planning Process: Identification of opportunities; evaluation and prioritization of projects; allocation of resources & plan timing; completion of pre-project planning. Identification of Customer Needs: Collection of raw data from customers; interpretation of raw data of customer needs; organization of the needs into a hierarchy; establishment of relative importance of needs. Product Specifications: Establishment of Target Specifications, Setting-up of Final Specifications.

UNIT III **CONCEPT GENERATION, SELECTION, TESTING**

Concept Generation: clarification of the problem; searching externally; searching internally, systematic exploration. Concept Selection: concept screening steps; concept scoring steps. Concept Testing: Defining the purpose of concept test; choosing a survey population; format; communicating the concept; measuring the customer response; interpretation of results.

PRODUCT ARCHITECTURE, INDUSTRIAL DESIGN, DESIGN FOR UNIT IV MANUFACTURE

Product Architecture: Types of modularity – Implications – Establishing the Architecture – Platform Planning. Industrial Design: Assessing the need - Impact - Design Process. Design for Manufacturing: estimation of manufacturing costs; reduction of costs of components, assembly, supporting production: other factors.

UNIT V PROTOTYPING AND MANAGING PRODUCTS

Prototype Basics – Principles of Prototyping – Prototyping Technologies – Planning for Prototypes. Management of Projects: Understanding and representing Tasks - Baseline Project Planning -Accelerating Projects – Project Execution – Postmortem Project Evaluation.

TOTAL:45 PERIODS

OUTCOMES:

Upon completion of this course, the students will be able to:

- Launch own ideas and the ideas of others, which would enable them to manage to work with innovation and development in large companies
- Apply new theories on innovation and change, including emerging paradigms such as userdriven innovation, open innovation and market forecasting in practice.

TEXT BOOK:

1. Ulrich K.T. and Eppinger S.D., "Product Design and Development" McGraw-Hill Education; 5 edition, 2011.

REFERENCES:

- 1. Belz A., 36-Hour Course: "Product Development" McGraw-Hill, 2010.
- 2. Rosenthal S., "Effective Product Design and Development", Business One Orwin, Homewood, 1992. ISBN 1-55623-603-4.
- 3. Pugh S., "Total Design Integrated Methods for Successful Product Engineering", Addison Wesley Publishing, 1991, ISBN 0-202-41639-5.

| PTME7021 | REFRIGERATION AND AIR - CONDITIONING | L | Т | Ρ | С |
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OBJECTIVE:

To understand the principle of operation and design aspects of Refrigeration ١r • conditioning systems and components.

UNIT I VAPOUR COMPRESSION REFRIGERATION SYSTEM

Introduction to Refrigeration - Unit of Refrigeration and C.O.P.- Ideal cycles- Vapor compression cycle: p-h and T-s diagrams - deviations from theoretical cycle - sub-cooling and super heating- effects of condenser and evaporator pressure on COP- multi-pressure system low temperature refrigeration - Cascade systems - problems.

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UNIT II **REFRIGERANTS AND COMPONENTS OF REFRIGERATION SYSTEMS**

Refrigerants desirable properties – Classification - Nomenclature - ODP & GWP; Equipments: Type of Compressors, Condensers, Expansion devices, Evaporators,

UNIT III **OTHER REFRIGERATION SYSTEMS**

Working principles of Vapour absorption systems and adsorption cooling systems - Steam jet refrigeration- Thermoelectric refrigeration- Air refrigeration - Magnetic - Vortex and Pulse tube refrigeration systems.

UNIT IV **PSYCHROMETRIC PROPERTIES AND PROCESSES**

Properties of moist Air-Gibbs Dalton law, Specific humidity, Dew point temperature, Degree of saturation, Relative humidity, Enthalpy, Humid specific heat, Wet bulb temp., Thermodynamics wet bulb temp., Psychrometric chart; Psychrometry of air-conditioning processes, mixing of air stream.

AIR CONDITIONING SYSTEMS AND LOAD ESTIMATION UNIT V

Air conditioning loads: Outside and inside design conditions; Heat transfer through structure, Solar radiation, Electrical appliances, Infiltration and ventilation, internal heat load; Apparatus selection; fresh air load, human comfort & IAQ principles, effective temperature & chart, calculation of summer & winter air conditioning load; Classifications, Layout of plants; Air distribution system. Air Conditioning Systems with Controls: Temperature, Pressure and Humidity sensors, Actuators & Safety controls, Filters.

TOTAL:45 PERIODS

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OUTCOME:

Upon completion of this course, the students will be able to:

Appreciate the principles of operation of different Refrigeration and Air conditioning systems in total as well as the significance of the various component system.

TEXT BOOKS:

- 1. Arora, C.P., "Refrigeration and Air Conditioning", McGraw Hill, 3rd ed, New Delhi, 2010.
- 2. Stoecker, W.F. and Jones J. W.," Refrigeration and Air Conditioning", McGraw Hill, New Delhi, 1986.

REFERENCES:

- 1. Roy J. Dossat, "Principles of Refrigeration", Pearson Education Asia, 4th ed, 2009.
- 2. "ASHRAE Hand book", Fundamentals 2010
- 3. Jones W.P., "Air conditioning engineering", Elsevier Butterworth-Heinemann, 5th ed, 2001.

PTML7001 **RELIABILITY CONCEPTS IN ENGINEERING**

OBJECTIVE

To impart knowledge in reliability concepts, reliability estimation methods and • reliability improvement methods

UNIT I RELIABILITY CONCEPT

Reliability definition -Reliability parameters- f(t), F(t) and R(t) functions- Measures of central tendency - Bath tub curve - A priori and posteriori probabilities of failure -Component mortality - Useful life.

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Analysis of downtime - Repair time distribution - Maintainability prediction - Measures of maintainability – Availability definitions – System Availability – Replacement decisions – Economic life.

OUTCOME

UNIT V

• The course enable student the application of reliability in various field of engineering.

REFERENCES:

- An Introduction to Reliability and Maintainability Engineering, Charles E.Ebeling, 1. TMH, 2000.
- 2. Roy Billington and Ronald N. Allan, Reliability Evaluation of Engineering Systems, Springer, 2007.
- 3. Reliability Engineering, Srinath L S, East West Publisher, 4th edition.

| PTME7022 | THEORY OF METAL FORMING | L | Т | Ρ | С |
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OBJECTIVES:

- To impart knowledge on plasticity, surface treatment for forming of various types of metal forming process.
- To study the basic concepts of metal forming techniques and force calculation in metal forming process.
- To study the thermo mechanical regimes and its requirements in metal forming.

UNIT I THEORY OF PLASTICITY

Theory of plastic deformation–Yield criteria–Tresca and von-Mises–Distortion energy–Stress-strain relation-Mohr's circle representation of a state of stress-cylindrical and spherical co-ordinate systems-upper and lower bound solution methods-Overview of FEM applications in Metal Forming.

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UNIT II LIFE DATA ANALYSIS

Data classification - Non parametric methods: Ungrouped, Grouped, Complete, Censored data - Time to failure distributions - Probability plotting: Exponential, Weibull - Goodness of fit tests - Survival graphs.

UNIT III **RELIABILITY ESTIMATION**

Series parallel configurations – Parallel redundancy – m/n system – Complex systems: RBD approach – Baye's method – Minimal path and cut sets - Fault Tree analysis – Standby system.

UNIT IV RELIABILITY MANAGEMENT

Reliability testing: Failure terminated test - Time terminated test - Upper and lower MTBFs – Sequential Testing – Reliability growth monitoring – Reliability allocation.

RELIABILITY IMPROVEMENT

TOTAL: 45 PERIODS

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UNIT II THEORY AND PRACTICE OF BULK FORMING PROCESSES

Analysis of plastic deformation in Forging, Rolling, Extrusion, rod/wire drawing and tube drawing -Effect of friction-calculation of forces, work done-Process parameters, equipment used -Defectsapplications-Recent advances in Forging, Rolling, Extrusion and Drawing processes-Design consideration in forming.

UNIT III SHEET METAL FORMING

Formability studies–Conventional processes–HERF techniques–Superplastic forming techniques – Hydro forming-Stretch forming-Water hammer forming-Principles and process parameters-Advantage, Limitations and application.

UNIT IV 9 POWDER METALLURGY AND SPECIAL FORMING PROCESSES

Overview of P/M technique – Advantages – applications – Powder preform forging – powder rolling - Tooling, process parameters and applications - Orbital forging - Isothermal forging - Hot and cold isostatic pressing – High speed extrusion – Rubber pad forming – Fine blanking –LASER beam forming.

UNIT V SURFACE TREATMENT AND METAL FORMING APPLICATIONS

Experiment techniques of evaluation of friction in metal forming selection - influence of temperature and gliding velocity - Friction heat generation - Friction between metallic layers -Lubrication carrier layer - Surface treatment for drawing, sheet metal forming, Extrusion, hot and cold forging. Processing of thin Al tapes - Cladding of Al alloys - Duplex and triplex steel rolling Thermo mechanical regimes of Ti and Al allovs during deformation – Formability of welded blank sheet – Laser structured steel sheet - Formability of laminated sheet.

TOTAL:45 PERIODS

OUTCOME: Upon completion of the course the students will be able to:

Use of mechanical and thermodynamics principle of plastic deformation to form the components using different metal forming techniques.

TEXT BOOKS:

- 1. Surender Kumar, "Technology of Metal Forming Processes", Prentice Hall India Publishers, 2008.
- 2. Nagpal G.R., "Metal Forming Processes"-Khanna publishers, 2005.

REFERENCES:

- 1. Helmi A Youssef, Hassan A. El-Hofy, "Manufacturing Technology: Materials, Processes and Equipment", CRC publication press, 2012.
- 2. SAE Transactions, "Journal of Materials and Manufacturing Section 5", 1993 2007.
- 3. Dieter, G.E, "Mechanical Metallurgy" TMH, Third edition March 2013.
- 4. Marciniak, Z., Duncan J.L., Hu S.J., "Mechanics of Sheet Metal Forming", Butterworth-Heinemann An Imprint of Elesevier, 2006.
- 5. Altan T., "Metal forming Fundamentals and applications" American Society of Materials Park, 2003.
- 6. "ASM Hand book, Forming and Forging", Ninth edition, Vol 14, 2003.
- 7. Shiro Kobayashi, Soo-Ik Oh, Taylan Altan-", Metal forming and Finite Element Method", Oxford University Press, 2001.
- 8. Proc. Of National Seminar on Advances in Metal Forming MIT, March 2000.

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• To understand the need for quality, its evolution, basic concepts, contribution of quality gurus,

TOTAL QUALITY MANAGEMENT

To provide comprehensive knowledge about the principles, practices, tools and techniques of

• To learn and apply the various tools and techniques of TQM.

TQM framework, Barriers and Benefits of TQM.

To understand the TQM Principles.

• To understand and apply QMS and EMS in any organization.

UNIT I INTRODUCTION

Total quality management.

Introduction - Need for quality - Evolution of quality - Definition of quality - Dimensions of product and service quality –Definition of TQM-- Basic concepts of TQM –-Gurus of TQM (Brief introduction) -- TQM Framework- Barriers to TQM –Benefits of TQM.

UNIT II TQM PRINCIPLES

Leadership--The Deming Philosophy, Quality council, Quality statements and Strategic planning--Customer Satisfaction –Customer Perception of Quality, Feedback, Customer complaints, Service Quality, Kano Model and Customer retention – Employee involvement – Motivation, Empowerment, Team and Teamwork, Recognition & Reward and Performance Appraisal--Continuous process improvement –Juran Trilogy, PDSA cycle, 5s and Kaizen - Supplier partnership – Partnering, Supplier selection, Supplier Rating and Relationship development.

UNIT III TQM TOOLS & TECHNIQUES I

The seven traditional tools of quality – New management tools – Six-sigma Process Capability– Bench marking – Reasons to bench mark, Bench marking process, What to Bench Mark, Understanding Current Performance, Planning, Studying Others, Learning from the data, Using the findings, Pitfalls and Criticisms of Bench Marking – FMEA – Intent of FMEA, FMEA Documentation, Stages, Design FMEA and Process FMEA.

UNIT IV TQM TOOLS & TECHNIQUES II

Quality circles – Quality Function Deployment (QFD) – Taguchi quality loss function – TPM – Concepts, improvement needs – Performance measures-- Cost of Quality - BPR.

UNIT V QUALITY MANAGEMENT SYSTEM

Introduction—Benefits of ISO Registration—ISO 9000 Series of Standards—Sector-Specific Standards—AS 9100, TS16949 and TL 9000-- ISO 9001 Requirements—Implementation— Documentation—Internal Audits—Registration--ENVIRONMENTAL MANAGEMENT SYSTEM: Introduction—ISO 14000 Series Standards—Concepts of ISO 14001—Requirements of ISO 14001— Benefits of EMS.

OUTCOMES:

- Ability to apply TQM concepts in a selected enterprise.
- Ability to apply TQM principles in a selected enterprise.
- Ability to apply the various tools and techniques of TQM.
- Ability to apply QMS and EMS in any organization.

PTGE7074

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TOTAL: 45 PERIODS

TEXT BOOK:

1. Dale H.Besterfiled, Carol B.Michna,Glen H. Besterfield,Mary B.Sacre,Hemant Urdhwareshe and Rashmi Urdhwareshe, "Total Quality Management", Pearson Education Asia, Revised Third Edition, Indian Reprint, Sixth Impression,2013.

REFERENCES:

- 1. James R. Evans and William M. Lindsay, "The Management and Control of Quality", (6th Edition), South-Western (Thomson Learning), 2005.
- 2. Oakland, J.S. "TQM Text with Cases", Butterworth Heinemann Ltd., Oxford, Third Edition, 2003.
- 3. Suganthi, L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.
- 4. Janakiraman, B and Gopal, R.K, "Total Quality Management Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006.

| PTME7023 | TURBO MACHINERY | L | Т | Ρ | С |
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OBJECTIVE:

• To understand the process of energy transfer and operating principles of various turbomachines and their use for various engineering applications.

UNIT I WORKING PRINCIPLES

Classification of Turbomachines. Energy transfer between fluid and rotor - Euler equation and its interpretation. Velocity triangles. Thermal, Mechanical and overall efficiencies. Polytropic efficiency. Degree of reaction. Dimensionless parameters for Turbomachines.

UNIT II CENTRIFUGAL FANS AND BLOWERS

Types – components – working. Flow analysis in impeller blades-volute and diffusers. Velocity triangles - h-s diagram. Performance characteristic curves – various losses.

UNIT III CENTRIFUGAL COMPRESSOR

Components - Impeller types. Velocity triangles - h-s diagram. slip factor and power input factor. Performance characteristics and various losses. Geometry and performance calculation.

UNIT IV AXIAL FLOW COMPRESSOR

Construction details. Work done factor. Stage velocity diagrams - h-sdiagram. Performance characteristics, efficiency and stage losses. Vortex theory.

UNIT V AXIAL AND RADIAL FLOW TURBINES

Components - Types - Stage velocity diagrams - impulse and reaction stages. Performance coefficients and losses. Multistaging. Optimum conditions. Performance characteristics.

TOTAL:45 PERIODS

OUTCOME:

Upon completion of this course, the students will be able to:

• Explain the various systems, principles and applications and different types of turbo machinery components.

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TEXT BOOKS:

- 1. Yahya, S.M., "Turbines, Compressor and Fans", 4th Edition, Tata McGraw Hill, 2011.
- 2. Ganesan, V., "Gas Turbines", 3rd Edition, Tata McGraw Hill, 2011.

REFERENCES:

- 1. Saravanamutto, Rogers, Cohen, Straznicky., "Gas Turbine Theory", 6 th Edition, Pearson Education Ltd, 2009.
- 2. Bruno Eck.," Fans; design and operation of centrifugal, axial-flow, and cross-flow fans", Pergamom Press, 1973.
- 3. Dixon, S.L., "Fluid Mechanics and Thermodynamics of Turbomachinery", 7th Edition, Butterworth-Heinemann, 2014.
- 4. Shepherd, D.G., "Principles of Turbomachinery", Collier Macmillan Ltd, 1961.
- 5. Stepanoff, A.J., "Blowers and Pumps", John Wiley and Sons Inc. 1965.
- 6. Gopalakrishnan .G and Prithvi Raj .D," A Treatise on Turbomachines", Scitech Publications (India) Pvt. Ltd., 2nd Edition, 2008.